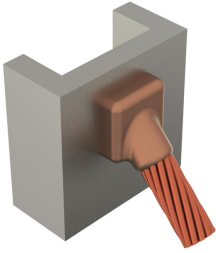
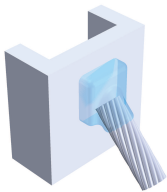


Cable to Steel or Cast Iron, Cathodic – CAVST1H



nVent ERICO Cadweld Cathodic Connections are the preferred method of exothermically welding cathodic protection anode leads to pipes (steel or cast iron), tanks, and other structures. Cathodic protection systems are designed to prevent galvanic corrosion along a pipeline or in various structures. nVent ERICO Cadweld Cathodic Connections use a special welding material alloy to minimize heat effect on the steel, which is especially important on thin wall and high stress pipes.

- Forms a permanent, low resistance connection
- Provides a molecular bond
- nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor
- Portable installation equipment with no external source of power required
- Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections
- Connections can be visually inspected
- Meets requirements of the Buy American Act



Part Number	CAVST1H
Mold Family	VS
Connects To	Steel Pipe or Flat Surface
Conductor Size	#6 Concentric
Conductor Outer Diameter, Nominal	0.184"
Pipe Size	24" Min
Outer Diameter	24" Min
Split Crucible	No
Wear Plates	No
Mold Only	No
Welding Material	CA15 or CA15PLUSF33, Sold Separately
Handle Clamp	Mini EZ Attached and B399AM, Sold Separately
Price Key	T

Part Number	CAVST1H
Ease of Use	Preferred
Standard Packaging Quantity	1 pc
UPC	78285653282

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

Use XF19 or PLUSXF19 welding material on connections to ductile iron.

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.erico.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

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