

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Type S801+, Soft Starters



Type S801+, Soft Starters

Product Description

Eaton's S801+ line of reduced voltage soft starters is very compact, multi-functional, easy to install and easy to program. Designed to control acceleration and deceleration of three-phase motors, the line is available for current ranges from 11A all the way through 1000A applications, and is suitable for mounting in motor control centers or in enclosed control (NEMA 1, 4, 4X and 12) applications.

Application Description

The S801+ line of soft starters is designed to be the smallest, most compact soft starter in the market today. With this small size, it can easily fit in place of existing soft starter designs, wye-delta starters or across-the-line NEMA and IEC starters. This feature allows easy retrofits of existing motor control centers or enclosures, and saves the expense of replacing existing structure or adding a new one to house a soft starter.

Contents

Description

	Page
Type S611, Solid-State Soft Starters	V6-T1-39
Type S801+, Soft Starters	
Operation	V6-T1-57
Features	V6-T1-59
Benefits	V6-T1-59
Standards and Certifications	V6-T1-59
User Manuals	V6-T1-59
Catalog Number Selection	V6-T1-59
Product Selection	V6-T1-60
Accessories	V6-T1-62
Options	V6-T1-63
Technical Data and Specifications	V6-T1-64
Wiring Diagram	V6-T1-68
Dimensions	V6-T1-68
Type S811+, Soft Starters with DIM	V6-T1-72
Type S801, Soft Starters	V6-T1-96
Type S811, Soft Starters with DIM	V6-T1-124

Operation

Overload Functionality

Overtemperature

Protects the device from overheating. Starter will shut down at 100°C.

Stall

Selectable protective feature, unit trips to protect system in event motor can not get to rated speed in the defined ramp period.

Jam

Selectable protective feature, unit trips to prevent damage to motor during normal run.

Phase Loss

Selectable protective feature, trips under voltage loss condition to any phase.

Phase Reversal

Selectable protective feature, trips when phase rotation is something other than A-B-C.

Kick Start

Selectable feature that provides a current “kick” of up to 550% of full load current for 0 to 2.0 seconds. This provides the additional torque required at startup to break free a motor.

Ramp Start

Provides a constant increase in torque to the motor.

Current Limit Start

Limits the maximum current available to the motor during the startup phase.

Soft Stop

Allows for a controlled stopping of a frictional load.

Shorted SCR Detection

Monitors for shorted SCR in the power poles.

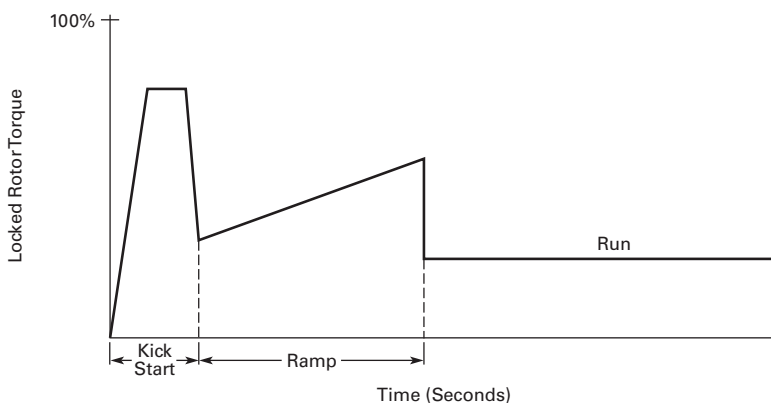
Starting Characteristics

Kick Start

Provides an initial boost of current to the motor to help overcome motor inertia and begin motor rotation.

- 0–85% of locked rotor torque
- 0–2.0 seconds duration

Starting Characteristics—Kick Start

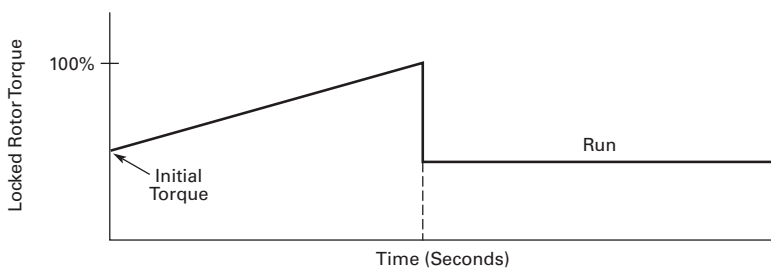


Ramp Start

The most commonly used form of soft start. This allows you to set the initial torque value (of the ramp) and then raises it to full voltage conditions.

- Adjustable initial torque = 0–85% of locked rotor torque
- Adjustable ramp time = 0.5–180 seconds

Starting Characteristics—Ramp Start



1.2

Reduced Voltage Motor Starters

Solid-State Starters

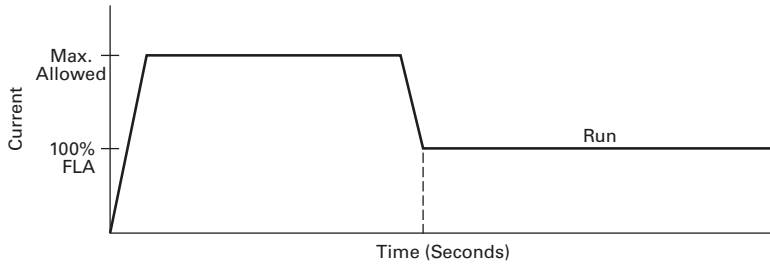
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Current Limit

This mode of soft starting is used when it becomes necessary to limit the maximum starting current due to long start times or to protect the motor.

- Maximum current of 0–85% locked rotor current
- Adjustable ramp time = 0.5–180 seconds

Starting Characteristics—Current Limit

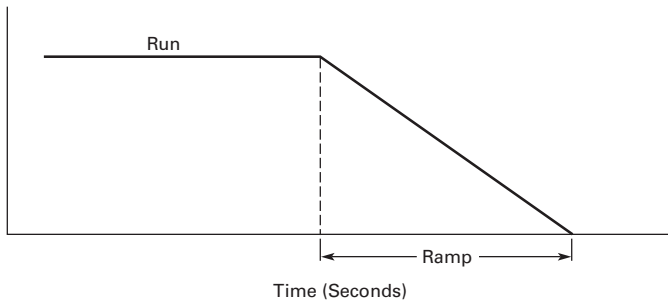


Soft Stop

Used when an extended coast-to-rest period is desired. Often used with high friction loads where a sudden stop may cause system or product damage.

- Stop time = 0–60 seconds

Starting Characteristics—Soft Stop



Features

- Built-in overload protection
- Built-in run bypass contactor
- Adjustable ramp times
- Adjustable torque control
- Adjustable kick start control
- Programmable overload settings, 31–100% (3.2:1) of rated current for the unit
- Physically fits in place of most NEMA and IEC starters
- Easy to use control interface module
- Soft stop control
- Multiple trip class settings (5, 10, 20 and 30)
- Six SCR control
- Optional CIM door mount kit for safety
- Optional IP20 protection

Benefits

- Reduced wear on belts, gears, chains, clutches, shafts and bearings
- Allows for controlling the inrush current to the motor
- Reduced inrush current leads to more stable power grid and can lower peak demand charges
- Less shock to product on conveyor lines and material handling gear
- 24 Vdc control enhances personnel and equipment safety

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CSA certification
- cULus listed (File No. E202571)
- CE marked
- CSA elevator (2411 01)

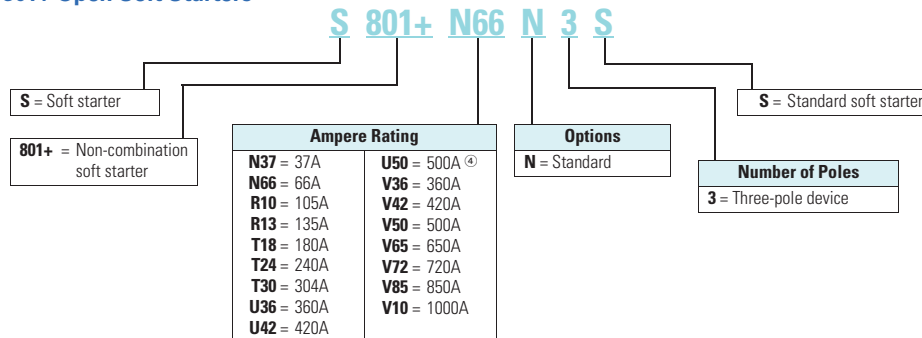


User Manuals

A comprehensive user manual is available and can be downloaded free of charge from www.eaton.com by performing a document search for MN03900002E.

Catalog Number Selection

S801+ Open Soft Starters ^{①②}



Notes

- ^① S801+T_, S801+U_ and S801+V_ units require lug kits found on **Page V6-T1-62**.
- ^② All units require a 24 Vdc power supply found on catalog **Page V6-T1-62**, or equivalent.
- ^③ S801+U50N35 unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Product Selection

Standard Duty Ratings

The table below is the base ratings for the soft starter. The tables included in this catalog are meant to be a reference table for different applications, but to match a unit to your exact application, consult with your local Eaton representative or call our Technical Resource Center.

Standard Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	300%	30 sec.	3	50°C
Full voltage	500%	10 sec.	3	50°C
Wye-delta	350%	20 sec.	3	50°C
80% RVAT	480%	20 sec.	2	50°C
65% RVAT	390%	20 sec.	3	50°C
50% RVAT	300%	20 sec.	4	50°C

Motor applications and customer needs come in many different varieties. With the standard and severe duty rating tables, we have attempted to provide

guidelines on what the soft starter is capable of. If the application falls under these categories, you can use these charts. For other applications, or when a

question arises, consult with your local Eaton representative or call our Technical Resource Center.

S801+



Standard Duty—15 Second Ramp, 300% Current Limit at 40°C, Inline Connection

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V	230V		460V		575–600V			
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
37	10	18.5	18.5	10	10	10	10	25	20	30	30	S801+N37N3S
66	18.5	30	37	20	15	20	20	50	40	60	50	S801+N66N3S
Frame Size R												
105	30	55	59	30	25	40	30	75	60	100	75	S801+R10N3S
135	40	63	80	40	30	50	40	100	75	125	100	S801+R13N3S
Frame Size T												
180	51	90	110	60	50	60	60	150	125	150	150	S801+T18N3S
240	75	110	147	75	60	75	75	200	150	200	200	S801+T24N3S
304	90	160	185	100	75	100	100	250	200	300	250	S801+T30N3S
Frame Size U												
360	110	185	220	125	100	150	125	300	250	350	300	S801+U36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S801+U42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S801+U50N3S ①
Frame Size V												
360	110	185	220	125	100	150	125	300	250	350	300	S801+V36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S801+V42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S801+V50N3S
650	200	355	425	250	200	250	200	500	450	600	500	S801+V65N3S
720	220	400	450	—	—	300	250	600	500	700	600	S801+V72N3S
850	257	475	500	—	—	350	300	700	600	900	700	S801+V85N3S
1000	277	525	550	—	—	400	350	800	700	900	800	S801+V10N3S

Note

① S801+U50N3S does not have IEC certification.

Severe Duty Ratings

The table below is the base ratings for the soft starter. The tables included in this catalog are meant to be a reference table for different applications, but to match a unit to your exact application, consult with your local Eaton representative or call our Technical Resource Center.

Severe Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	450%	30 sec.	4	50°C
Full voltage	500%	10 sec.	10	50°C
Wye-delta	350%	65 sec.	3	50°C
80% RVAT	480%	25 sec.	4	50°C
65% RVAT	390%	40 sec.	4	50°C
50% RVAT	300%	60 sec.	4	50°C

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where

the ramp time is over 30 seconds, and/or the number of starts per hour exceeds 4, and/or the current limit set is

over 300%. *Example:* 35-second ramp, 5 starts per hour, 350% current limit at 40°C ambient.

S801+**Severe Duty—>30 Second Ramp, >300% Current Limit**

Max. Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)		230V		460V		575V		Catalog Number
	230V	380–400V	440V	200V 1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
22	5.5	10	11	5	5	7-1/2	5	15	10	20	15	S801+N37N3S
42	11	18.5	22	10	10	15	10	30	25	40	30	S801+N66N3S
Frame Size R												
65	15	30	33	15	15	20	15	50	40	50	50	S801+R10N3S
80	22	40	45	25	20	30	25	60	50	75	60	S801+R13N3S
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	S801+T18N3S
150	45	80	90	50	40	50	50	100	100	150	125	S801+T24N3S
192	55	100	110	60	50	75	60	150	125	200	150	S801+T30N3S
Frame Size U												
240	75	110	147	75	60	75	75	200	150	200	200	S801+U36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S801+U42N3S
365	110	185	220	125	100	150	125	300	250	350	300	S801+U50N3S ①
Frame Size V												
240	75	110	147	75	60	75	75	200	150	200	200	S801+V36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S801+V42N3S
365	110	185	220	125	100	150	125	300	250	350	300	S801+V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S801+V65N3S
480	147	257	295	150	150	200	150	400	350	500	450	S801+V72N3S
525	160	280	335	150	150	200	150	450	350	500	450	S801+V85N3S
600	185	315	375	200	150	250	200	500	450	600	500	S801+V10N3S

Note

① S801+U50N3S unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Accessories

Lug Kits

S801+T_, S801+U_ and S801+V_ soft starters each have different lug options based on your wiring needs.

Each lug kit contains three lugs that can be mounted on either the load or line side.

Lug Kit



Lug Kits

S801+ Catalog Number	Description	Kits Required	Catalog Number
S801+T_ S801+U_	2 cable connections, 4 AWG to 1/0 cable	2	EML22
	1 cable connection, 4/0 to 500 kcmil cable		EML23
	2 cable connections, 4/0 to 500 kcmil cable		EML24
	1 cable connection, 2/0 to 300 kcmil cable		EML25
	2 cable connections, 2/0 to 300 kcmil cable		EML26
S801+V_	2 cable connections, 4/0 to 500 kcmil cable	2	EML28
	4 cable connections, 4/0 to 500 kcmil cable		EML30
	6 cable connections, 4/0 to 500 kcmil cable		EML32
	4 cable connections, 2/0 to 300 kcmil cable		EML33 ①

Power Supplies

24 Vdc power supply that can be used with the S801+ SSRV or as a stand-alone device.

Power Supplies

Description	Catalog Number
85–264 Vac input 24 Vdc output	PSG240E
360–575 Vac input 24 Vdc output	PSG240F

Lug Cover Kits

Replacement covers for the S801+T_ and S801+U_ soft starters are available in case of damage to the existing covers.

Lug Cover Kits

Description	Catalog Number
Lug cover S801+T_, S801+U_	EML27
Lug cover S801+V_	EML34

IP20 Kits

IP20 Kits

Description	Catalog Number
S801+N_	SS-IP20-N
S801+R_	SS-IP20-R
S801+T_ and S801+U_	SS-IP20-TU
S801+V_	SS-IP20-V

Surge Suppressors

The surge suppressor can mount on either the line or load side of the soft starter. It is designed to clip the line voltage (or load side induced voltage).

Surge Suppressor



Surge Suppressors

Description	Catalog Number
600V MOV for S801+_ units	EMS39
690V MOV for S801+_ units	EMS41

Note

① The EML33 does not have a CSA listing.

Mounting Plates

The mounting plates are designed to help make it easy to install or retrofit the soft starter into enclosures and MCCs. The soft starter can be mounted onto the plate prior to installation. The mounting plate is designed with tear drop mounting holes for easier installation.

Mounting Plates

Description	Catalog Number
S801+N_	EMM13N
S801+R_	EMM13R
S801+T_ and S801+U_	EMM13T
S801+V_	EMM13V

Vibration Plates

The vibration plates allow the soft starter to be applied in high shock and vibration applications. The vibration plate allows vibration up to 5g and shock in up to 40g. The soft starter is mounted onto the vibration plate prior to installation in the panel.

Vibration Plates

Description	Catalog Number
S801+N_	EMM14N
S801+R_	EMM14R
S801+T_ and S801+U_	EMM14T
S801+V_	EMM14V

Adapter Plates

The adapter plate allows customers to retrofit a S801+V_ soft starter with the S801+U_ soft starter.

Adapter Plates

Description	Catalog Number
Adapter plates	EMM13U

Control Wire Connector**Control Wire Connector**

Description	Catalog Number
12-pin, 5 mm pitch connector for control wiring	EMA75

Control Interface Module

The Control Interface Module (CIM) is available as a replacement part.

CIM

Description	Catalog Number
Blank cover (filler)	EMA68
CIM for standard unit	EMA71
Panel mounting kit	
3 ft cable	EMA69A
5 ft cable	EMA69B
8 ft cable	EMA69C
10 ft cable	EMA69D

Options**Cooling Fan Kit**

The EMM18 cooling fan kit mounts on either side of any frame size S801+ soft starter to provide additional printed circuit board cooling in high ambient operating temperatures.

Cooling Fan Kit

Description	Catalog Number
Fan kit	EMM18

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Technical Data and Specifications

Soft Starters—S801+

Description	S801+N37N3S	S801+N66N3S	S801+R10N3S	S801+R13N3S
Max. current capacity	37	66	105	135
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage U_i	660V	660V	660V	660V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1	1	1	1
Wire sizes	14–2	14–2	14–4/0	14–4/0
Type of connectors	Box lug	Box lug	Box lug	Box lug
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V \pm 10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Soft Starters—S801+, continued

Description	S801+T18N3S	S801+T24N3S	S801+T30N3S	S801+U36N3S ^{①②}
Max. current capacity	180	240	304	360
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	1 or 2	1 or 2
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Notes

① 801+U50N3S unit does not have IEC certification.

② UL recognized component.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Soft Starters—S801+, continued

Description	S801+U42N3S	S801+U50N3S ^①	S801+V36N3S	S801+V42N3S
Max. current capacity	420	500	360	420
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	2, 4 or 6	2, 4 or 6
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.4	1.4
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Note

^① 801+U50N3S unit does not have IEC certification.

Soft Starters—S801+, continued

Description	S801+V50N3S	S801+V65N3S	S801+V72N3S	S801+V85N3S	S801+V10N3S ①
Max. current capacity	500	650	720	850	1000
Dimensions					
Width in inches (mm)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)
Height in inches (mm)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)
Depth in inches (mm)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)
Weight in lbs (kg)	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs
General Information					
Bypass mechanical lifespan	10M	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V	660V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3g	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g	15g
Electrical Information					
Operating voltage	200–600V	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)					
Number of conductors	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6
Wire sizes	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)					
Wire sizes in AWG	22–14	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31	3.31
Control Power Requirements					
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.4	1.4	1.4	1.4	1.4
Inrush current amps	10	10	10	10	10
Ripple	1%	1%	1%	1%	1%
Relays (1) Class A and C					
Voltage AC—maximum	240	240	240	240	240
Voltage DC—maximum	120	120	120	120	120
Amps—maximum	3	3	3	3	3
Environment					
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V	6000V

Note

① UL recognized component.

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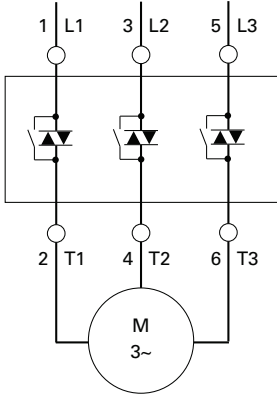
Reduced Voltage Motor Starters

Solid-State Starters

1

Wiring Diagram

Line Connected Soft Starter



Dimensions

Approximate Dimensions in Inches (mm)

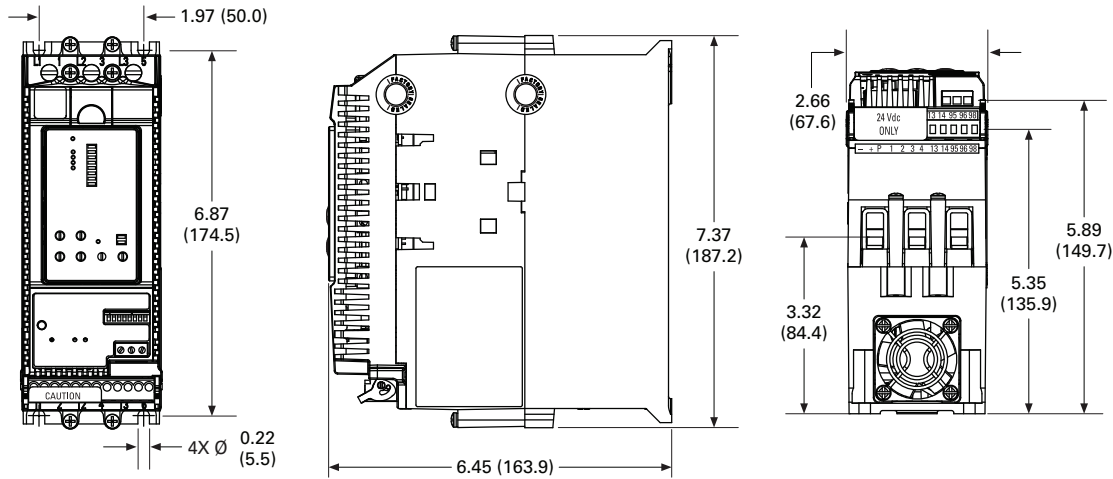
Soft Starters—S801+

Catalog Number	W	H	D	Weight in Lbs (kg)
S801+N37N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S801+N66N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S801+R10N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S801+R13N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S801+T18N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S801+T24N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S801+T30N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S801+U36N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801+U42N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801+U50N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801+V36N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V42N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V50N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V65N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V72N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V85N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V10N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs

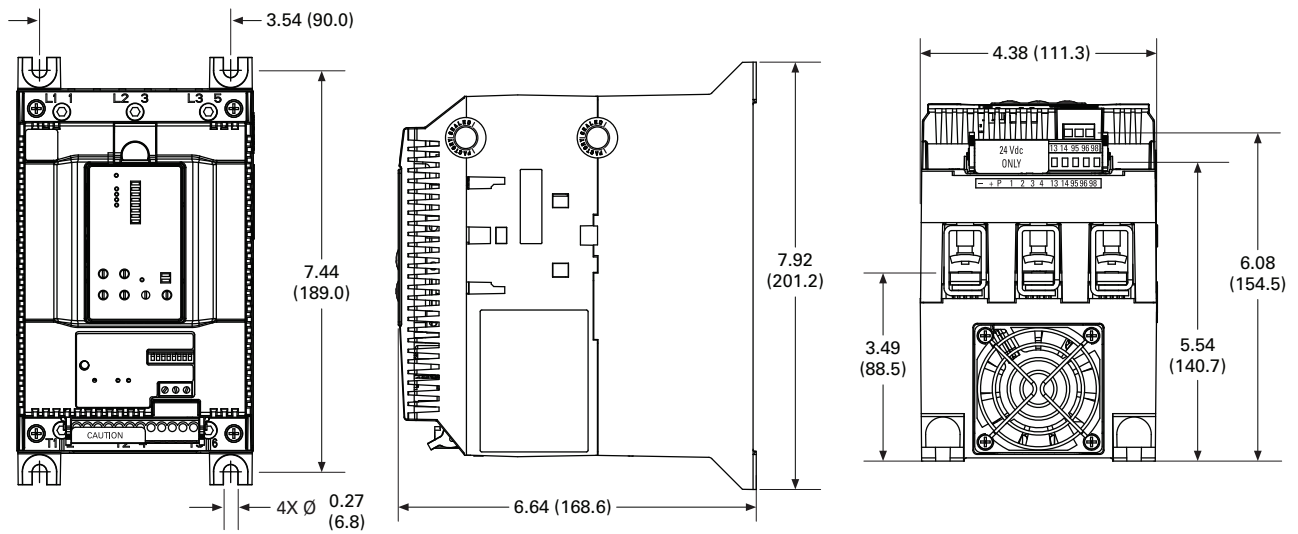
Also refer to dimension drawings on **Pages V6-T1-69 through V6-T1-71.**

Approximate Dimensions in Inches (mm)

S801+N_



S801+R_



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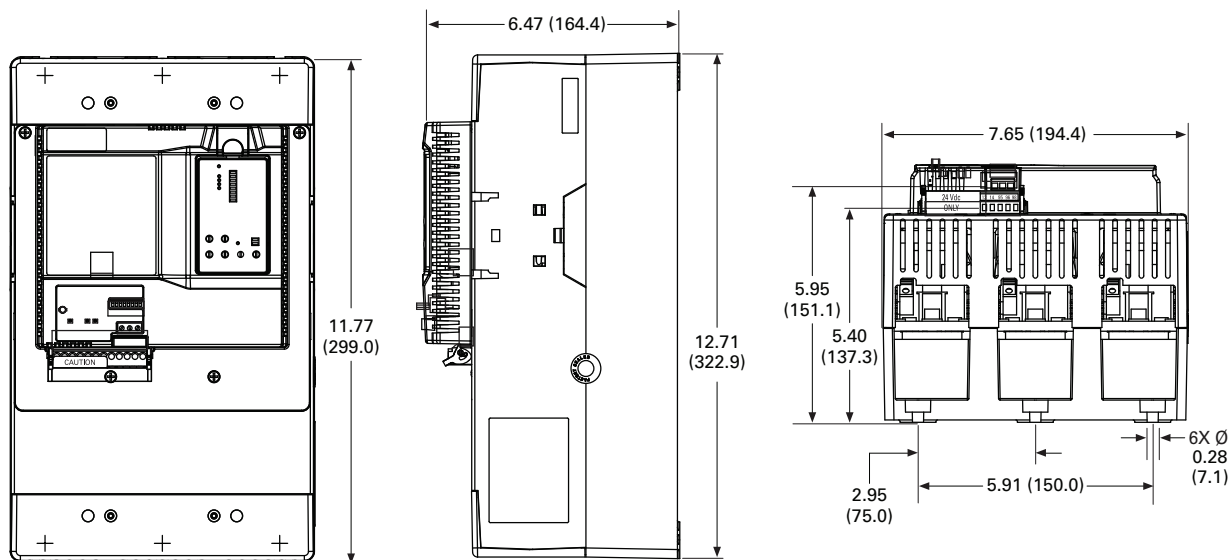
Reduced Voltage Motor Starters

Solid-State Starters

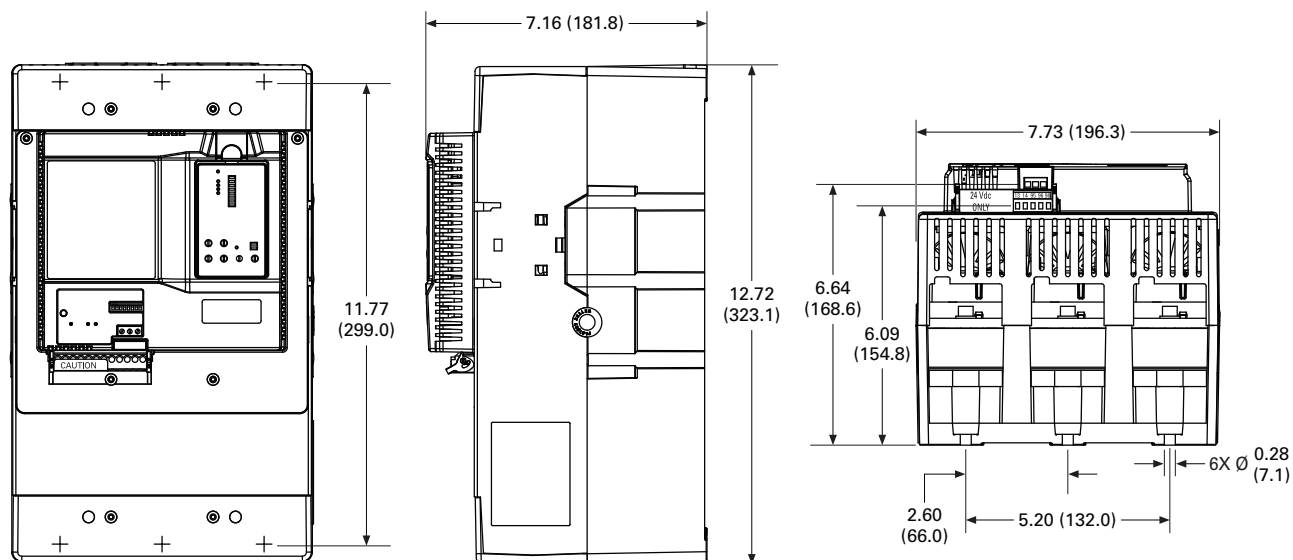
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Approximate Dimensions in Inches (mm)

S801+T_

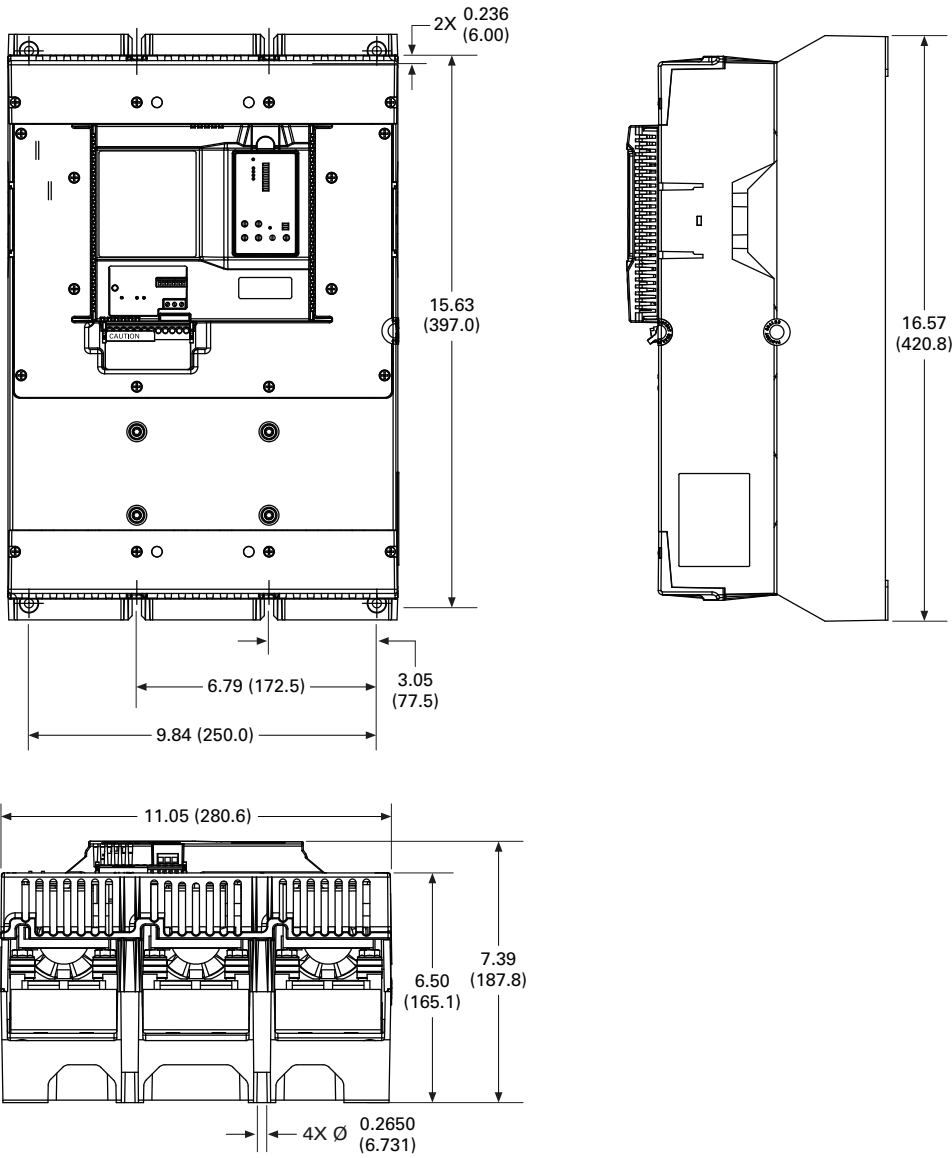


S801+U_



Approximate Dimensions in Inches (mm)

S801+V_



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Type S811+, Soft Starters with Digital Interface Module (DIM)



Type S811+, Soft Starters with DIM

Product Description

Eaton's S811+ offers all the popular features of the S801+, and adds new enhanced functionality with the new Digital Interface Module (DIM), communications, metering, monitoring and diagnostics capabilities.

Eaton's line of S811+ reduced voltage soft starters is very compact, multi-functional, easy to install and easy to set operating parameters. Designed to control the acceleration and deceleration of three-phase motors up to 690V, the line is available from 11–1000A.

The S811+ is designed to be a complete package combining the silicon controlled rectifiers (SCRs), bypass contactor and overload in one, very compact unit. The S811+ is available as a component for panel mounting, in motor control centers or in enclosed control (NEMA Type 1, 3R, 4, 4X, 7/9 and 12).

Application Description

Designed to control the acceleration and deceleration of three-phase motors, the S811+ soft starter uses SCRs to control the voltage to soft start and soft stop the motor. After the motor is started, internal run bypass contactors close, resulting in the motor running directly across-the-line. The built-in solid-state overload protects the motor from overload conditions with sophisticated algorithms that model true motor heating, resulting in better motor protection and fewer nuisance trips. Advanced protective and diagnostic features reduce downtime.

A voltage ramp start or current limit start is available. Kick start is available in either starting mode. The soft stop option allows for a ramp stop time that is longer than the coast to stop time. The pump control option in the S811+ Premium provides a smooth transition for starting and stopping a motor and eliminating the "water-hammer" effect that can damage pipes, valves and pumps.

Contents

Description

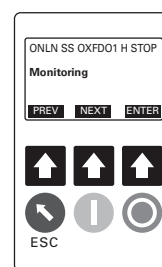
Description	Page
Type S611, Solid-State Soft Starters	V6-T1-39
Type S801+, Soft Starters	V6-T1-56
Type S811+, Soft Starters with DIM	
Communications	V6-T1-73
Operation	V6-T1-73
Features and Benefits	V6-T1-76
Standards and Certifications	V6-T1-80
Instructional Leaflets	V6-T1-80
Catalog Number Selection	V6-T1-80
Product Selection	V6-T1-81
Accessories	V6-T1-85
Options	V6-T1-86
Technical Data and Specifications	V6-T1-87
Wiring Diagrams	V6-T1-91
Dimensions	V6-T1-92
Type S801, Soft Starters	V6-T1-96
Type S811, Soft Starters with DIM	V6-T1-124

The S811+ offers an impressive array of advanced protective features. Not only are the protective features selectable, but many offer variable settings and adjustable time delays to ride through system discrepancies. Protective features may also be set to Warning status to avoid nuisance trips.

The S811+ has an easy to use Digital Interface Module (DIM) that allows the user to configure the device and to read system parameters and monitor system values. The DIM includes an LCD display and keypad to scroll through the various menus. The DIM allows the user to modify control parameters, enable or disable protections, set communication variables, monitor system parameters such as line voltages and currents, and access the fault queue.

The DIM can be removed from the S811+ and remote mounted. Kits are available to door mount the DIM, enabling users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door. This will help eliminate the possibility of an arc flash incident.

Digital Interface Module (DIM)



Communications

The S811+ has native Modbus RTU communication capabilities. The S811+ may be connected to a variety of networks, including DeviceNet, Modbus TCP, EtherNet/IP and PROFIBUS.

The S811+ communication parameters can be configured with the DIM or through the Fieldbus using CH Studio Component Manager. Advanced communication configuration settings provide the system integrator with powerful tools to facilitate system optimization

Communications Reference

Description	Part Number
Modbus TCP Communication Adapter with 120 Vac I/O	C441U
Modbus TCP Communication Adapter with 24 Vdc I/O	C441V
EtherNet/IP Communication Adapter with 120 Vac I/O	C441U
EtherNet/IP Communication Adapter with 24 Vdc I/O	C441V
85–264 Vac input, 24 Vdc output	PSG240E
360–575 Vac input, 24 Vdc output	PSG240F

Operation

Starting and Stopping Modes

The S811+ has a variety of starting and stopping methods to provide superior performance in the most demanding applications. The motor can be started in either voltage ramp start or current limit start mode. Kick start and soft stop are available within both starting modes. The user has the option to configure two independent start ramp profiles to accommodate variations in starting requirements.

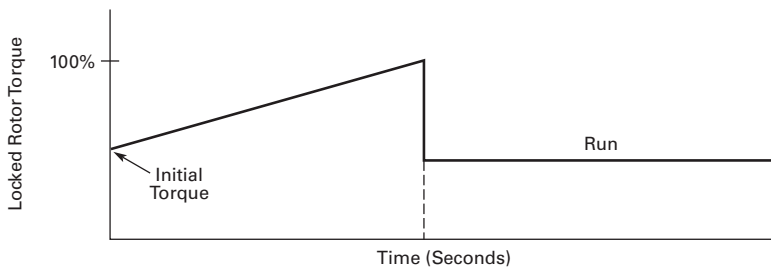
Voltage Ramp Start

Provides a voltage ramp to the motor resulting in a constant torque increase. The most commonly used form of soft start, this start mode allows

you to set the initial torque value and the duration of the ramp to full voltage conditions. Bypass contactors close after ramp time.

- Adjustable initial torque 0–85% of locked rotor torque
- Adjustable ramp time 0.5–180 seconds (0.5–360 seconds with the S811+ Premium)

Starting Characteristics—Ramp Start



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Current Limit Start

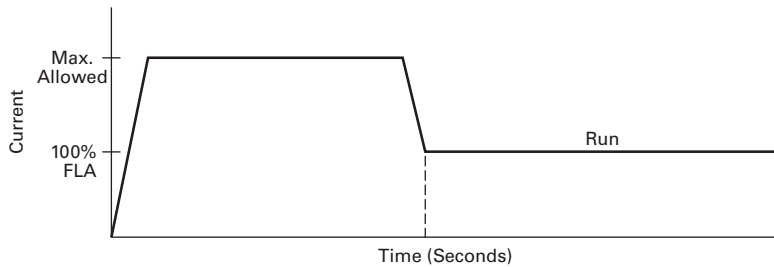
Limits the maximum current available to the motor during the start phase. This mode of soft starting is used when it becomes necessary to limit

the maximum starting current due to long start times or to protect the motor. This start mode allows you to set the maximum starting current as a

percentage of locked rotor current and the duration of the current limit. Bypass contactors close after current limit time.

- Maximum current of 0–85% locked rotor current
- Adjustable ramp time 0.5–180 seconds (0.5–360 seconds with the S811+ Premium)

Starting Characteristics—Current Limit Start



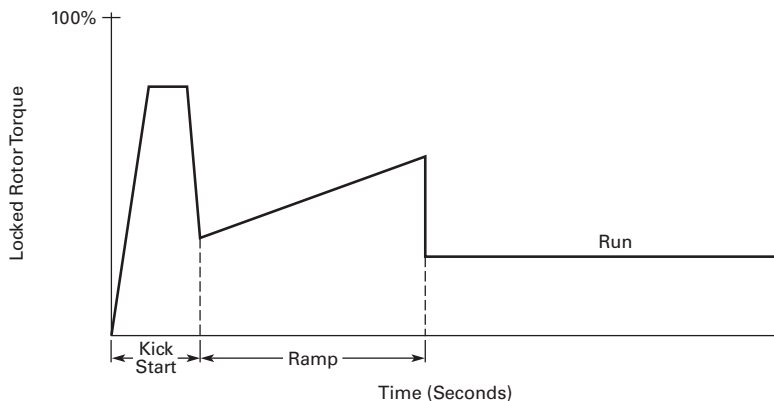
Kick Start

Selectable feature in both voltage ramp start and current limit start modes. Provides a current and torque “kick” for 0 to 2.0 seconds.

This provides greater initial current to develop additional torque to breakaway a high friction load.

- 0–85% of locked rotor torque
- 0–2.0 seconds duration

Starting Characteristics—Kick Start



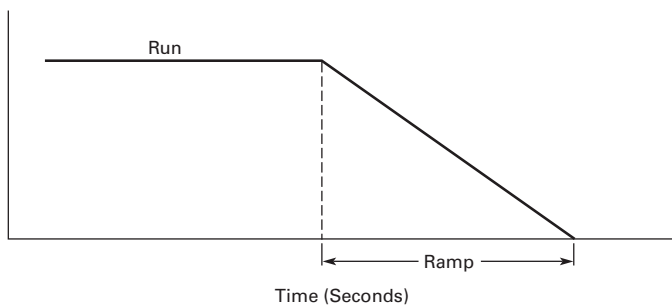
Soft Stop

Allows for a controlled stopping of a load. Used when a stop-time that is greater than the coast-to-stop

time is desired. Often used with high friction loads where a sudden stop may cause system or load damage.

- Stop time = 0–60 seconds

Starting Characteristics—Soft Stop



Edge and Level Sensing Control**Edge Sensing**

Edge sensing requires +24 Vdc power be momentarily applied to Control Terminal Block Pin 1 (with Terminal P at +24 Vdc) to initiate a start under all conditions. After a stop or fault occurs, the +24 Vdc must be removed, then reapplied to Terminal Pin 1 before another start can occur. This control configuration should be used when restarting of the motor after a fault or stop must be supervised manually or as a part of a control scheme. The cycling of +24 Vdc power to Terminal 1 Pin before starting is required regardless of the position of the auto reset switch on the DIM.

Level Sensing

Level sensing will enable a motor to restart after a fault is cleared without cycling +24 Vdc power to Terminal Pin 1 as long as:

- Terminal Pin P is supplied with +24 Vdc (to start from Control Terminal Block, Terminal Pin 3 must also be enabled)
- The auto reset switch on the DIM is set to enabled
- All faults have been reset

This control configuration should be used where it is desirable to restart a motor after a fault without additional manual or automatic control. An example of this condition would be on a remote pumping station where it is desirable to automatically restart a pump after a power outage without operator intervention.

Note: If the auto reset feature is used, CAUTION must be exercised to ensure that any restart occurs in a safe manner.

Features and Benefits

- Communication capabilities with various protocols
- The Digital Interface Module (DIM) provides an intuitive, easy-to-use human interface with powerful configuration capabilities to maximize system performance
- Door or device mounted DIM enables users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door, eliminating the possibility of an arc flash incident
- System operating parameters can be monitored enterprise-wide through a communications network. Increase uptime by providing data for process management and preventive diagnostics
- Run internal bypass mode greatly reduces internal heating created by the greater power dissipation in the SCRs. Bypass contactor directly connects the motor to the line and improves system efficiency by reducing internal power losses
- Internal solid-state overload protection provides accurate current measurement and trip settings. Sophisticated algorithms solve a series of differential equations that model true motor heating and cooling, resulting in superior motor overload protection while minimizing nuisance trips. Advanced selectable protective features safeguard the motor and system against a variety of system faults
- Internal run bypass contactors and overload protection eliminate the need for additional devices, reducing enclosure sizes, minimizing installation and wiring time, and reducing overall assembly size and cost
- Wide range of overload FLA settings (31–100% of rated current) and a selectable trip class (5–30) offers users the flexibility to fine tune the starter to match specific application requirements
- Variable ramp times and torque control settings provide unlimited starting configurations, allowing for maximum application flexibility
- Kick-start feature enables soft starting of high friction loads
- Soft stop control for applications where an abrupt stop of the load is not acceptable
- The S811+ Premium with sophisticated pump control algorithms on both starting and stopping that minimize the pressure surges that cause water hammer. The pump control feature will maximize the life of the pump and piping systems while minimizing the downtime caused by system failure
- Six SCRs control all three motor phases, providing smooth acceleration and deceleration performance
- Soft acceleration and deceleration reduces wear on belts, gears, chains, clutches, shafts and bearings
- Reduce the peak inrush current's stress on the power system
- Manage peak starting torque to diminish mechanical system wear and damage
- 24 Vdc control voltage enhances personnel and equipment safety
- Removable, lockable control terminal block reduces maintenance costs. Also provides the opportunity for OEMs to reduce assembly and test costs by utilizing pre-assembled wire harnesses

Motor Wiring Configuration User Selectable Inline or Inside-the-Delta

Mains Motor Wiring Configuration is accomplished by simply selecting the required configuration from a menu. This feature allows adaptability from one configuration to another without any additional programming operations and reduces inventory levels by not having to stock both configurations.

Modbus Native Communications Protocol

Modbus RTU communications is now standard on all S811+ units. This allows users to quickly configure the unit for network communications using a common protocol. Adapters are available for users who prefer to use EtherNet/IP or Modbus TCP protocols.

Programmable Control Terminal Block Functionality

Four programmable terminals on the S811+ enable the user to expand functionality with options such as a second start ramp profile, externally triggered trip or warning functions, analog inputs, and others, in addition to the normal start, stop, reset, and so on, functions.

Second Start Ramp Profile Capability

A second start ramp profile may be configured for the soft starter. This profile is independent of the primary profile and retains all the parameter options such as start time and initial torques. With a signal at a terminal programmed for this feature, the second profile may be selected by a pushbutton station or a network.

Alarm-No-Trip Functionality

Some applications require the ability to effectively disable most protections with the intent of enabling the RVSS unit to control a motor under the most severe operating conditions characterized by current or voltage imbalances, high or low value deviations, or other fault conditions. This function causes the S811+ to ignore most fault trip conditions and continue operation of the application.

Digital Interface Module (DIM) Cloning

For OEMs or other users that desire to load identical parameter settings into multiple RVSS units, the DIM may be used to extract and duplicate parameter settings from one RVSS and loaded into other units, saving time, effort, and reducing chances for errors while programming.

Protective Features

All protective features can be configured, enabled or disabled with the DIM or through the communications network.

Motor Overload

The S811+ includes electronic overload protection as standard. The overload meets applicable requirements for a motor overload protective device. The overload protects the motor from over heat conditions with the use of sophisticated algorithms that model true motor heating, resulting in superior motor protection and fewer nuisance trips.

The S811+ calculates a thermal memory value based on the heat energy introduced into the motor during the start process. A 100% value represents the maximum safe internal temperature of the motor.

When the thermal memory value reaches 100%, an overload trip will occur removing power to the motor. Upon trip, the S811+ stores the calculated motor heating value and will not allow a motor re-start until the motor has a thermal memory value of less than 100%. This feature ensures the motor will not be damaged by repeated overload trip, reset and re-start cycles.

The thermal memory value can be monitored through the DIM or the communications network. The thermal memory value can be of great use in determining an impending overload trip condition. Alarms can be implemented in the process monitoring system warning of an impending trip before a trip occurs halting the process. Costly system downtime can be avoided.

The trip current is adjusted to match the specific application requirements by entering the motor nameplate full load current rating and trip class. The FLA parameter is adjustable from 32% to 100% of the unit's rated current. The overload trip class is adjustable from class 5 through class 30. The overload is ambient temperature compensated—meaning its trip characteristics will not vary with changes in ambient temperature. The overload protection can be enabled, disabled, or disabled on start.

Short Circuit

The use of a short-circuit protective device in coordination with the S811+ is required in branch motor circuits by most electrical codes. Short-circuit coordination ratings with both fuses and Eaton molded case circuit breakers are available providing customers with design flexibility. The S811+ has short-circuit coordination ratings as an open component, an enclosed starter, and in a motor control center.

External E-Stop

Emergency Stop functionality may be triggered from an external source. Removal of the 24 Vdc signal from a terminal configured for E-Stop will initiate an E-Stop action. The External E-Stop option is useful in applications where it is desirable to accomplish a motor shutdown in the event that an external condition(s) exist that will damage system components and/or product flows or operations.

External Trip

External Trip functionality may be triggered from an external source. Removal of the 24 Vdc signal from a terminal configured for External Trip will initiate an External Trip action. The External Trip option is useful in applications where it is desirable to accomplish a motor stop in the event that an external condition(s) exist that will damage system components and/or product flows or operations.

Fault Warning Functionality

Selected protection parameters may be assigned to provide a Fault Warning instead of a Fault Trip with user adjustable set points. When a Fault Warning condition is detected, the fault condition is reported via the DIM, network connection, or an auxiliary relay configured for this function. The soft starter remains in operation. At such time the fault condition no longer exists, the Fault Warning message will be extinguished.

External Warning

The S811+ will accept a Warning signal from an external source or device. In a fashion similar to the Fault Warning, the fault condition is reported via the DIM, network connection, or an auxiliary relay configured for this function. The soft starter remains in operation. At such time the fault condition no longer exists, the Fault Warning message will be extinguished.

Custom Fault/Warning Auxiliary Relays

Up to three fault and/or warning codes may be selected to operate an auxiliary relay configured to operate when any of these codes are detected. This option enables the user to provide external warnings or fault indications to increase monitoring effectiveness and to provide additional system control.

Motor Power

Motor Power can be not only be monitored, but trip levels can be adjusted to provide indications of system malfunctions or operating discrepancies. Both High and Low Power thresholds can be set to provide Fault Warning or Fault Trip functions. Additionally, fault delays times may be set to up to 60 seconds.

Analog Input

An input control terminal may be configured to accept a 0–20 mA DC signal with range scaling. This feature enables the S811+ to respond to an external device that may be monitoring a critical component or process and provides Fault Trip or Fault Warning capability to protect operating systems and processes.

Start Delay

Three start delay timers are available to enhance motor protection or to provide simple logic functions to coordinate motor control with other devices in the system. The timers will allow delays from 24 Vdc power up, receipt of a valid START command, or a delay in switch from one start ramp profile to another.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Jam

Excessive current and torque up to locked rotor levels can occur in a jam condition. The condition can result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Jam protection prevents the stress and damage from a jam during normal run. After the motor is in bypass, a current greater than 300% FLA setting will cause the starter to trip on a jam fault.

Stall

Excessive current and torque up to locked rotor levels can occur in a stall condition. The condition can lead to an overload trip and result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Stall protection prevents stress and damage to a motor that has not come up to speed during the soft start time. The S811+ will trip to protect the system in the event that the motor did not get to the rated speed in the defined soft start period. A current greater than 200% FLA at the end of the soft start period will cause the starter to trip on a stall fault.

Pole Over Temperature

High ambient temperatures, extended ramp times and high duty cycle conditions may cause the S811+ power pole conductors to reach a temperature that exceeds their thermal rating. The S811+ is equipped with sensors that monitor the temperature of the power poles. Over temperature protection occurs if the power pole's thermal capacity is exceeded. The soft starter will trip in over temperature conditions, preventing device failure.

Each power pole temperature value can be monitored through the DIM or the communications network. This feature can be of use in determining an impending over temperature trip condition.

When using a communications network, alarms can be implemented in the process monitoring system warning of an impending trip before the trip occurs, halting the process.

Phase Loss

Loss of a phase can cause a significant increase in the current drawn in the remaining two phases. Phase loss can lead to motor damage before an eventual overload trip occurs. Phase loss is typically an indication of a failure in the electrical distribution system. The S811+ will detect a phase loss and trip if any phase current drops below a preset value. The phase loss trip level is adjustable from 0% to 100% of the average of the other two phase levels with an adjustable trip delay of 0.1 to 60 seconds.

Phase Imbalance

Phase current or voltage imbalance can cause a significant increase in the current drawn in the remaining two phases. Phase imbalance can lead to motor damage before an eventual overload trip. Phase imbalance is typically an indication of a failure in the electrical distribution system or the motor. The S811+ will detect both current and voltage phase imbalances and trip if any phase becomes imbalanced as compared to the average of the other two phases.

The phase current imbalance trip level is adjustable from 0% to 100% of the average of the current in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

The phase voltage imbalance trip level is adjustable from 0% to 100% of the average of the voltage in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

Reset Mode

The S811+ can be set up for automatic or manual reset on trip. The manual reset mode requires the operator to physically press the RESET button located on the soft starter. The trip can be manually reset through the DIM or through the communications network. The trip can also be electrically reset by energizing a 24 Vdc input on the control terminal block.

The automatic reset mode allows the soft starter to be automatically reset as soon as the trip condition is no longer present. With the automatic reset mode, after the fault is no longer present, the motor will be restarted as soon as a valid start signal is present.

Phase Reversal

The S811+ can determine if the proper line phase sequence is present by default. The device will trip if the line phase sequence is something other than A-B-C. The S811+ can be configured to operate under reversed phase conditions (A-C-B).

Shorted SCR Detection

The S811+ monitors the operation of the power poles and will trip under a shorted SCR condition.

Open SCR Detection

The S811+ monitors the operation of the power poles and will trip under an open SCR condition.

Low Current

Low current conditions can be a result of a loss of load or a failure in the mechanical system. The S811+ has low current protection that will trip if the average rms current falls below a preset value. The low current protection can be programmed as a percent of motor FLA from 0% to 100%.

Low Voltage

Low voltage conditions can result from disturbances in the electrical power distribution system. Low voltage conditions can cause a malfunction and damage to electrical equipment. The S811+ has low voltage protection that will trip if the average rms voltage falls below a preset value. The low voltage protection can be programmed as a percent of nominal voltage from 1% to 99% with a trip delay of 0.1 to 60 seconds to accommodate short temporary voltage drops during the start process.

High Voltage

High voltage conditions can result from disturbances in the electrical power distribution system. High voltage conditions can cause malfunctions or failures of electrical equipment. The S811+ has high voltage protection that will trip if the average rms voltage is greater than a preset value. The high voltage protection can be programmed as a percent of nominal voltage from 101% to 120% with a trip delay of 0.1 to 60 seconds.

Monitoring Capabilities

The S811+ has an impressive array of system monitoring capabilities that allows users to access real time process and diagnostic data. This data can be viewed at the device with the DIM or through a communications network. Data over a communications network can provide valuable insight into the condition of the equipment and processes. Maintenance and production personnel can monitor critical operational and maintenance data from a central control station that can be located far away from the production facility. Process data can be monitored to determine system anomalies that may indicate a need for preventive maintenance or an impending failure. Adjustments made through the communications network can reduce costs by minimizing the time traveling to the location where the motor controls are located. When faults do occur, real time fault data can assist maintenance in trouble-shooting and planning repair resources. Remote reset signals can be given to tripped devices without the need for manual intervention by maintenance personnel.

Average Line Current

Provides the average of the three-phase rms line currents in amps, accurate to within 2%. Current data can be used to indicate a need for maintenance. Increased currents in a fixed load application can indicate a reduction in system efficiencies and performance, signifying system maintenance is due.

Average Pole Current

Provides the average of the three-phase rms pole currents in amps, accurate to within 2%. The pole current is the current through the soft starter. The line and pole current will be identical in inline applications, and will differ in inside-the-delta applications.

Average Line Current as a % FLA

Provides the average rms line current as a percentage of the S811+ FLA setting.

Three-Phase Line Currents

Provides three rms phase line currents in amps, accurate to within 2%. Imbalances or changes in the relative phase current to one another can indicate anomalies in the motor or electrical distribution system.

Three-Phase Pole Currents

Provides three rms phase pole currents in amps, accurate to within 2%. The pole current is the current through the soft starter. The line and pole current will be identical in in-line applications, and will differ in inside-the-delta applications.

Three-Phase Line Voltages

Provides the individual rms three-phase line voltages. Imbalances or changes in the relative phase voltage to one another can indicate anomalies in the motor or electrical distribution system. Voltage can be used to monitor electrical distribution system performance. Warnings, alarms and system actions to low or high voltage conditions can be implemented.

Percent Thermal Memory

Provides the real time calculated thermal memory value. The S811+ calculates thermal memory value. A 100% value represents the maximum safe internal temperature of the motor. When the thermal memory value reaches 100%, an overload trip will occur, removing power to the motor.

The thermal memory value can be of great use in determining an impending overload trip condition. When using a communications network, alarms can be implemented in the process monitoring system warning of an impending trip before the trip occurs, halting the process. Costly system downtime can be avoided.

DC Control Voltage

Monitors level of the 24 Vdc control voltage. Fluctuations in control voltage can cause component malfunction and failure. System control voltage data can be used to implement warnings, alarms and system actions to low or high voltage conditions.

Pole Temperature

Increases in power pole temperature are caused by increases in ambient temperature, start/stop times and start duty cycles. Changes in pole temperatures represent a change in system operating conditions. Identifying unexpected operating conditions or changes can prompt maintenance and aid in process evaluation activities.

PCB Device Temperature

An increase in printed circuit board (PCB) device temperature is a strong indication of an increase in ambient temperature. High ambient temperature operation can be identified with the device temperature data. Device temperature increases can be due to undersized enclosures, failure of cooling fans or blocked venting. High operating temperatures will reduce the life of all electrical equipment in the enclosure.

Start Count

Start count data can be used to monitor system output, schedule preventative maintenance, identify system anomalies and identify changes in system operation.

Average Line Power

Provides the average of the three-phase line power in kilowatts, accurate to 5%. Power data may be used to monitor power transmitted to the load. Increased power demand may indicate degraded system components or connections. Additionally, such data is useful in determine power utilization in branch circuits consisting of multiple loads.

Power Factor

Provides the three-phase power factor value, accurate to 5%. The power factor of the circuit may be used to identify circuit conditions that may need to be corrected due to low power factor indications. Low circuit power factor can indicate improper or degraded components.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Diagnostics

Fault Queue

Current fault and a fault queue containing the last nine system faults can be read through the DIM or communications network. Fault identification can minimize troubleshooting time and cost, and prevent arc flash incidents. The fault queue can be remotely accessed through a communications network to assist in planning maintenance resources. Thirty (30) different faults can be identified by the S811+.

Control Status

The S811+ provides data that represents system conditions that can be read through the DIM or the communications network. This data identifies the status of the system and the control commands the system is requesting of the S811+. This can be used for advanced troubleshooting and system integration activities.

Breaker Status

The S811+ has provisions to read and display circuit breaker status. Eaton communicating cover control or other communicating protective device is required to take advantage of this feature.

Standards and Certifications

- IEC 60947-4-2
- EN 60947-4-2
- UL listed (NMFT-E202571) S811+N37_ through S811+V85_
- UL recognized (NMFT2) S811+V10_
- CE marked
- CSA certified (3211 06)
- CSA elevator (2411 01)

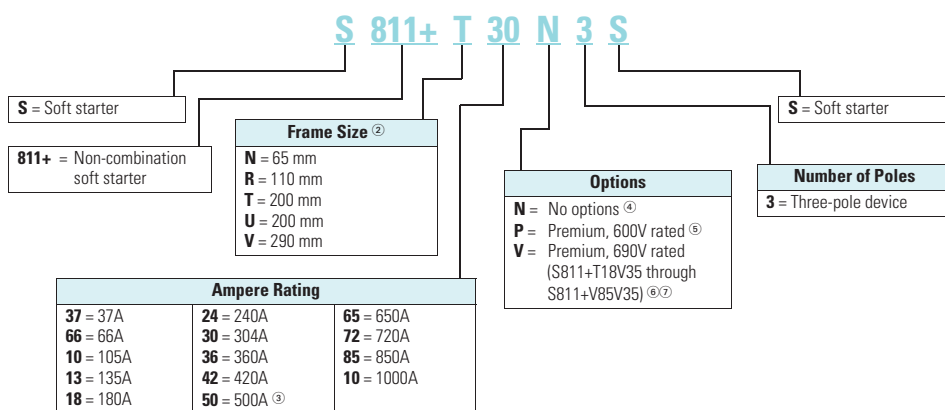


Instructional Leaflets

- User manual MN03900001E
- Outline drawings:
 - S811+N_: 10-8574
 - S811+R_: 10-8575
 - S811+T_: 10-8576
 - S811+U_: 10-8857
 - S811+V_: 10-8577

Catalog Number Selection

S811+ Open Soft Starters ^①



Notes

- ① All units require a 24 Vdc power supply found on catalog **Page V6-T1-85**, or equivalent.
- ② S811+T_, S811+U_ and S811+V_ units require lug kits found on **Page V6-T1-85**.
- ③ S811+U50_ unit does not have IEC certification.
- ④ Level/Edge Sense, Inline or Inside-the-Delta wiring configuration.
- ⑤ Level/Edge Sense, Inline or Inside-the-Delta wiring configuration, pump control and extended ramp.
- ⑥ Not available in S811+U_.
- ⑦ Level/Edge Sense, Inline wiring configuration, pump control, extended ramp.

Product Selection

Standard Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	300%	30 sec.	3	50°C
Full voltage	500%	10 sec.	3	50°C
Wye-delta	350%	20 sec.	3	50°C
80% RVAT	480%	20 sec.	2	50°C
65% RVAT	390%	20 sec.	3	50°C
50% RVAT	300%	20 sec.	4	50°C

Motor applications and customer needs come in many different varieties. With the standard and severe duty rating tables, we have attempted to provide

guidelines on what the soft starter is capable of. If the application falls under these categories, you can use these charts. For other applications, or when a

question arises, consult with your local Eaton representative or call our Technical Resource Center.

S811+



Standard Duty—15 Second Ramp, 300% Current Limit at 40°C, Inline Connection

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V		230V		460V	575–690V ①			
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
37	10	18.5	18.5	10	10	10	10	25	20	30	30	S811+N37N3S
66	18.5	30	37	20	15	20	20	50	40	60	50	S811+N66N3S
Frame Size R												
105	30	55	59	30	25	40	30	75	60	100	75	S811+R10N3S
135	40	63	80	40	30	50	40	100	75	125	100	S811+R13N3S
Frame Size T												
180	51	90	110	60	50	60	60	150	125	150	150	S811+T18N3S
240	75	110	147	75	60	75	75	200	150	200	200	S811+T24N3S
304	90	160	185	100	75	100	100	250	200	300	250	S811+T30N3S
Frame Size U												
360	110	185	220	125	100	150	125	300	250	350	300	S811+U36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S811+U42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S811+U50N3S ②
Frame Size V												
360	110	185	220	125	100	150	125	300	250	350	300	S811+V36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S811+V42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S811+V50N3S
650	200	355	425	250	200	250	200	500	450	600	500	S811+V65N3S
720	220	400	450	—	—	300	250	600	500	700	600	S811+V72N3S
850	257	475	500	—	—	350	300	700	600	900	700	S811+V85N3S
1000	277	525	550	—	—	400	350	800	700	900	800	S811+V10N3S

Notes

① 690V is available only from S811+T18V3S through S811+V85V3S. Not available on S811+U...V3S.

② S811+U50_ rating does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Severe Duty

Severe Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	450%	30 sec.	4	50°C
Full voltage	500%	10 sec.	10	50°C
Wye-delta	350%	65 sec.	3	50°C
80% RVAT	480%	25 sec.	4	50°C
65% RVAT	390%	40 sec.	4	50°C
50% RVAT	300%	60 sec.	4	50°C

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where

the ramp time is over 30 seconds, and/or the number of starts per hour exceeds 4, and/or the current limit set is

over 300%. *Example:* 35-second ramp, 5 starts per hour, 350% current limit at 40°C ambient.

S811+



Severe Duty—30 Second Ramp and/or 450% Current Limit at 50°C, Inline Connection

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)						575–690V ①		Catalog Number
	230V	380–400V	440V	200V		230V		460V				
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
22	5.5	10	11	5	5	7-1/2	5	15	10	20	15	S811+N37N3S
42	11	18.5	22	10	10	15	10	30	25	40	30	S811+N66N3S
Frame Size R												
65	15	30	33	15	15	20	15	50	40	50	50	S811+R10N3S
80	22	40	45	25	20	30	25	60	50	75	60	S811+R13N3S
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	S811+T18N3S
150	45	80	90	50	40	50	50	100	100	150	125	S811+T24N3S
192	55	100	110	60	50	75	60	150	125	200	150	S811+T30N3S
Frame Size U												
240	75	110	147	75	60	75	75	200	150	200	200	S811+U36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S811+U42N3S
Frame Size V												
240	75	110	147	75	60	75	75	200	150	200	200	S811+V36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S811+V42N3S
365	110	185	220	125	100	150	125	300	250	350	300	S811+V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S811+V65N3S
480	147	257	295	150	150	200	150	400	350	500	450	S811+V72N3S
525	160	280	335	150	150	200	150	450	350	500	450	S811+V85N3S
575	172	303	370	200	150	250	200	500	450	600	500	S811+V10N3S

Note

① 690V is available only from S811+T18V3S through S811+V85V3S. Not available on S811+U...V3S.

Inside-the-Delta Standard Duty Ratings**S811+****Standard Duty— 15 Second Ramp, 300% Current Limit at 40°C, Inside-the-Delta Connection**

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
				200V	230V		460V		575V			
	230V	380–400V	440V	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
65	10	18.5	18.5	15	15	15	15	40	30	50	50	S811+N37N3S
114	18.5	30	37	30	25	30	30	75	60	100	75	S811+N66N3S
Frame Size R												
182	30	55	59	50	40	60	50	125	100	150	125	S811+R10N3S
234	40	63	80	60	50	75	60	150	125	200	150	S811+R13N3S
Frame Size T												
311	51	90	110	100	75	100	100	250	200	250	250	S811+T18N3S
415	75	110	147	125	100	125	125	300	250	300	300	S811+T24N3S
526	90	160	185	150	125	150	150	400	300	400	400	S811+T30N3S
Frame Size U												
623	110	185	220	200	150	250	200	450	400	550	450	S811+U36N3S
727	129	220	257	250	200	300	250	550	450	700	550	S811+U42N3S
865	150	257	300	250	250	300	250	600	550	750	700	S811+U50N3S ①②
Frame Size V												
623	110	185	220	200	150	250	200	450	400	550	450	S811+V36N3S
727	129	220	257	250	200	300	250	550	450	700	550	S811+V42N3S
865	150	257	300	250	250	300	250	600	550	750	700	S811+V50N3S
1125	200	355	425	400	300	400	300	750	700	900	750	S811+V65N3S
1246	—	—	—	—	—	—	—	—	—	—	—	S811+V72N3S
1471	—	—	—	—	—	—	—	—	—	—	—	S811+V85N3S
—	—	—	—	—	—	—	—	—	—	—	—	S811+V10N3S

Notes

- ① 15 sec. start, 300% inrush, 40°C, 1 start every 15 minutes. If these start parameters are exceeded, please refer to S811+V50_.
- ② S811+U50_ unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Inside-the-Delta Severe Duty Ratings

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where the ramp time is over 30 seconds, and/or the number of starts per hour exceeds 4, and/or the current limit set is over 300%.

Example: 35-second ramp, 5 starts per hour 350% current limit at 40°C ambient.

S811+



Severe Duty—30 Second Ramp and/or 450% Current Limit at 50°C, Inside-the-Delta Connection

Max. Continuous Motor Line Current	Three-Phase Motor											Catalog Number
	kW Rating (50 Hz)			hp Rating (60 Hz)								
				200V		230V		460V		575V		
	230V	380–400V	440V	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
39	5.5	10	11	7-1/2	7-1/2	10	7-1/2	25	15	30	25	S811+N37N3S
73	11	18.5	22	15	15	25	15	50	40	60	50	S811+N66N3S
Frame Size R												
111	15	30	33	25	25	30	25	75	60	75	75	S811+R10N3S
138	22	40	45	40	30	50	40	100	75	120	100	S811+R13N3S
Frame Size T												
199	33	59	63	50	50	60	50	125	125	150	150	S811+T18N3S
257	45	80	90	75	60	75	75	150	150	250	200	S811+T24N3S
324	55	100	110	100	75	100	100	250	200	300	250	S811+T30N3S
Frame Size U												
415	75	110	147	125	100	125	125	300	250	300	300	S811+U36N3S
526	90	160	185	150	120	150	150	400	300	450	400	S811+U42N3S
623	110	185	220	200	150	250	200	450	400	550	450	S811+U50N3S ①
Frame Size V												
415	75	110	147	125	100	125	125	300	250	300	300	S811+V36N3S
526	90	160	185	150	120	150	150	400	300	450	400	S811+V42N3S
623	110	185	220	200	150	250	200	450	400	550	450	S811+V50N3S
727	129	220	257	250	200	250	250	550	450	700	550	S811+V65N3S
816	147	257	295	250	250	300	250	600	550	750	700	S811+V72N3S
908	160	280	335	250	250	300	250	700	550	750	700	S811+V85N3S
—	—	—	—	—	—	—	—	—	—	—	—	S811+V10N3S

Note

① S811+U50_ unit does not have IEC certification.

Accessories

Lug Kits

S811+T_, S811U_ and S811+V_ soft starters each have different lug options based on your wiring needs. Each lug kit contains three lugs that can be mounted on either the load or line side.

Lug Kit



Lug Kits

S811+ Catalog Number	Description	Kits Required	Catalog Number
S811+T_, S811+U_	2 cable connections, 4 AWG to 1/0 cable	2	EML22
	1 cable connection, 4/0 to 500 kcmil cable		EML23
	2 cable connections, 4/0 to 500 kcmil cable		EML24
	1 cable connection, 2/0 to 300 kcmil cable		EML25
	2 cable connections, 2/0 to 300 kcmil cable		EML26
S811+V_	2 cable connections, 4/0 to 500 kcmil cable	2	EML28
	4 cable connections, 4/0 to 500 kcmil cable		EML30
	6 cable connections, 4/0 to 500 kcmil cable		EML32
	4 cable connections, 2/0 to 300 kcmil cable		EML33 ^①

Power Supplies

24 Vdc power supply that can be used with the S811+ SSRV or as a stand-alone device.

Power Supplies

Description	Catalog Number
85–264 Vac input 24 Vdc output	PSG240E
360–575 Vac input 24 Vdc output	PSG240F

Lug Cover Kits

Replacement covers for the S811+T_, S811+U_ and S811+V_ soft starters are available in case of damage to the existing covers.

Lug Cover Kits

Description	Catalog Number
Lug cover S811+T_, S811+U_	EML27
Lug cover S811+V_	EML34

IP20 Kits

IP20 Kits

Description	Catalog Number
S811+N_	SS-IP20-N
S811+R_	SS-IP20-R
S811+T_ and S811+U_	SS-IP20-TU
S811+V_	SS-IP20-V

Surge Suppressors

The surge suppressor can mount on either the line or load side of the soft starter. It is designed to clip the line voltage (or load side induced voltage).

Surge Suppressor



Surge Suppressors

Description	Catalog Number
600V MOV for S811+_ units	EMS39
690V MOV for S811+_ units ^②	EMS41

Notes

^① The EML33 does not have a CSA listing.

^② S811+T_ only.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Mounting Plates

The mounting plates are designed to help make it easy to install or retrofit the soft starter into enclosures and MCCs. The soft starter can be mounted onto the plate prior to installation. The mounting plate is designed with tear drop mounting holes for easier installation.

Mounting Plates

Description	Catalog Number
S811+N_	EMM13N
S811+R_	EMM13R
S811+T_ and S811+U_	EMM13T
S811+V_	EMM13V

Vibration Plates

The vibration plates allow the soft starter to be applied in high shock and vibration applications. The vibration plate allows vibration up to 5g and shock in up to 40g. The soft starter is mounted onto the vibration plate prior to installation in the panel.

Vibration Plates

Description	Catalog Number
S811+N_	EMM14N
S811+R_	EMM14R
S811+T_ and S811+U_	EMM14T
S811+V_	EMM14V

Adapter Plates

The adapter plate allows customers to retrofit a S811+V_ soft starter with the S811+U_ soft starter.

Adapter Plates

Description	Catalog Number
Adapter plates	EMM13U

Control Wire Connector

Control Wire Connector

Description	Catalog Number
12-pin, 5 mm pitch connector for control wiring	EMA75

Digital Interface Module

The Digital Interface Module (DIM) is available as a replacement part.

DIM

Description	Catalog Number
Blank cover (filler)	EMA68
DIM for standard unit	EMA91
Panel mounting kit	
3 ft cable	EMA69A
5 ft cable	EMA69B
8 ft cable	EMA69C
10 ft cable	EMA69D

Options

S811+ Premium

In addition to what is already there in the S811+ standard, these devices offer pump control and extended ramp functions.

S811+ Premium

Current Range	Catalog Number
11–37	S811+N37P3S
20–66	S811+N66P3S
32–105	S811+R10P3S
42–135	S811+R13P3S
56–180	S811+T18P3S
75–240	S811+T24P3S
95–304	S811+T30P3S
112–360	S811+U36P3S
131–420	S811+U42P3S
156–500	S811+U50P3S ①
112–360	S811+V36P3S
131–420	S811+V42P3S
156–500	S811+V50P3S
203–650	S811+V65P3S
225–720	S811+V72P3S
265–850	S811+V85P3S
312–1000	S811+V10P3S

Note

① S811+U50_ unit does not have IEC certification.

S811+ Premium 690V Option

In addition to what is already there in S811+ standard, this product offers 690V, pump control and extended ramp functions.

S811+ Premium 690V Option

Current Range	Catalog Number
56–180	S811+T18V3S
75–240	S811+T24V3S
95–304	S811+T30V3S
112–360	S811+V36V3S
131–420	S811+V42V3S
156–500	S811+V50V3S
203–650	S811+V65V3S
225–720	S811+V72V3S
265–850	S811+V85V3S

Cooling Fan Kit

The EMM18 cooling fan kit mounts on either side of any frame size S811+ soft starter to provide additional printed circuit board cooling in high ambient operating temperatures.

Cooling Fan Kit

Description	Catalog Number
Fan kit	EMM18

Technical Data and Specifications

Soft Starters—S811+

Description	S811+N37_	S811+N66_	S811+R10+	S811+R13_
Max. current capacity	37	66	105	135
FLA range	11–37	20–66	32–105	42–135
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage U_i	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1	1	1	1
Wire sizes	14–2	14–2	14–4/0	14–4/0
Type of connectors	Box lug	Box lug	Box lug	Box lug
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Soft Starters—S811+, continued

Description	S811+T18_	S811+T24_	S811+T30_	S811+U36_
Max. current capacity	180	240	304	360
FLA range	56–180	75–240	95–304	112–360
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	1 or 2	1 or 2
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Soft Starters—S811+, continued

Description	S811+U42_	S811+U50_ ①	S811+V36_	S811+V42_
Max. current capacity	420	500	360	420
FLA range	131–420	156–500	112–360	131–420
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	2, 4 or 6	2, 4 or 6
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.4	1.4
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Note

① S811+U50_ unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Soft Starters—S811+, continued

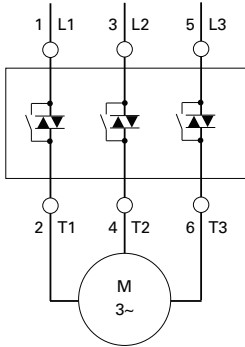
Description	S811+V50_	S811+V65_	S811+V72_	S811+V85_	S811+V10_ ①
Max. current capacity	500	650	720	850	1000
FLA range	156–500	203–650	225–720	265–580	320–1000
General Information					
Bypass mechanical lifespan	10M	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g	15g
Electrical Information					
Operating voltage	200–600V	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)					
Number of conductors	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6
Wire sizes	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)					
Wire sizes in AWG	22–14	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31	3.31
Control Power Requirements					
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.4	1.4	1.4	1.4	1.4
Inrush current amps	10	10	10	10	10
Ripple	1%	1%	1%	1%	1%
Relays (1) Class A and C					
Voltage AC—maximum	240	240	240	240	240
Voltage DC—maximum	120	120	120	120	120
Amps—maximum	3	3	3	3	3
Environment					
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V	6000V

Note

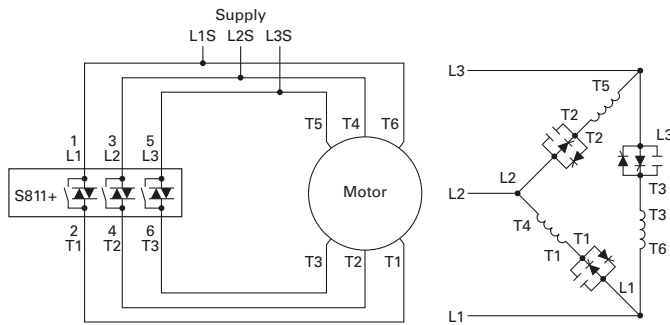
① UR recognized product.

Wiring Diagrams

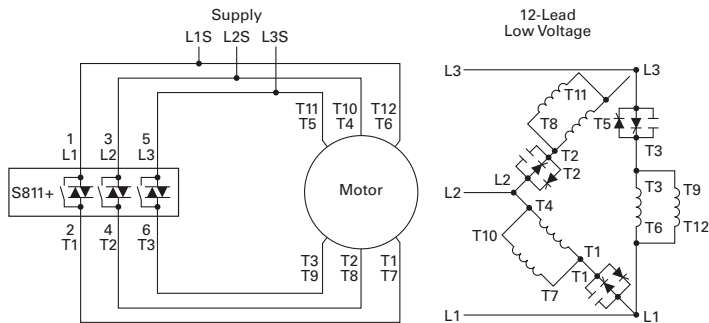
Line Connected Soft Starter



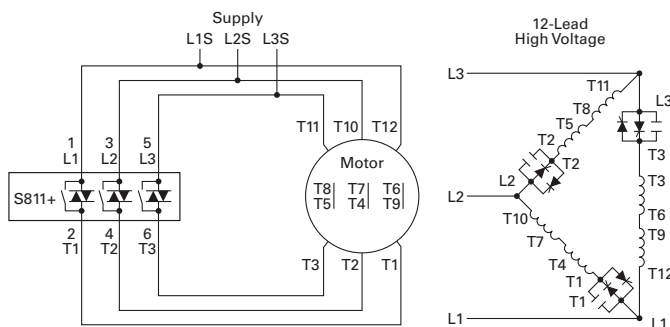
Inside-the-Delta Connected Soft Starter for a 6-Lead Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead Low Voltage Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead High Voltage Motor



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Dimensions

Approximate Dimensions in Inches (mm)

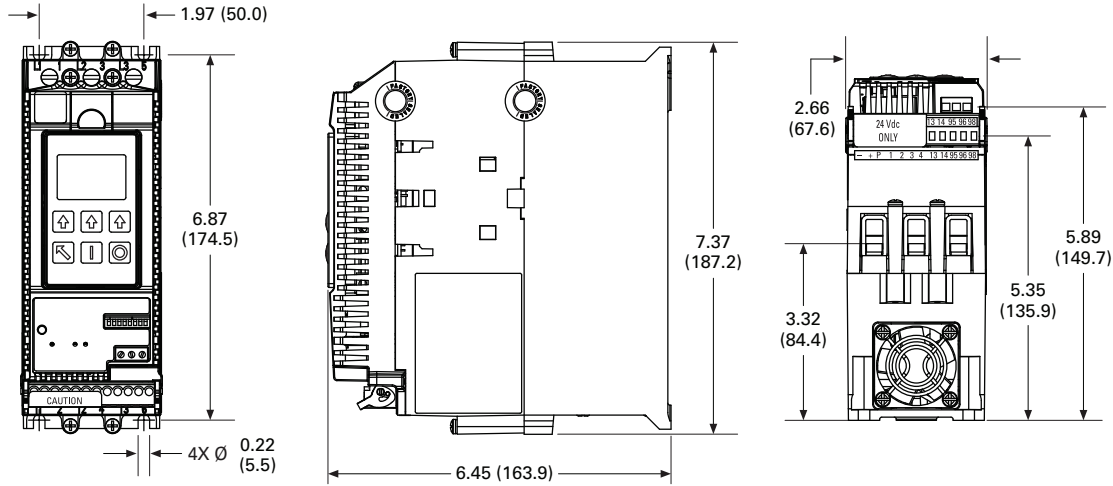
Soft Starters—S811+

Catalog Number	W	H	D	Weight in Lbs (kg)
S811+N37N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S811+N66N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S811+R10N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S811+R13N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S811+T18N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811+T24N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811+T30N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811+U36N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S811+U42N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S811+U50N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S811+V36N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V42N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V50N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V65N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V72N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V85N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V10N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs

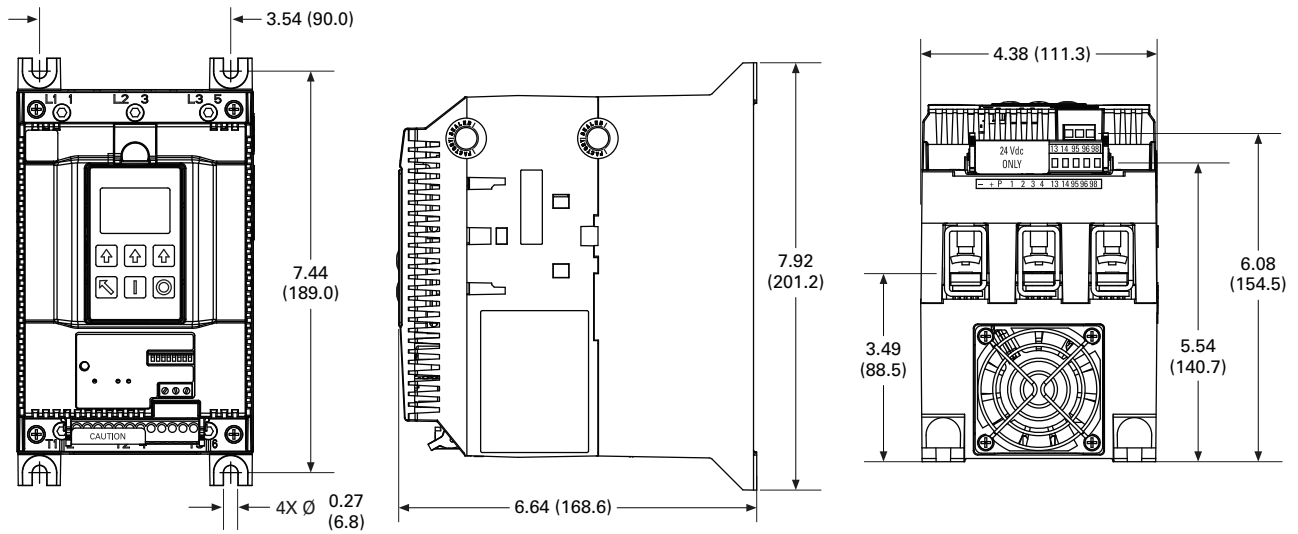
Also refer to dimension drawings on **Pages V6-T1-93** through **V6-T1-95**.

Approximate Dimensions in Inches (mm)

S811+N_



S811+R_



1.2

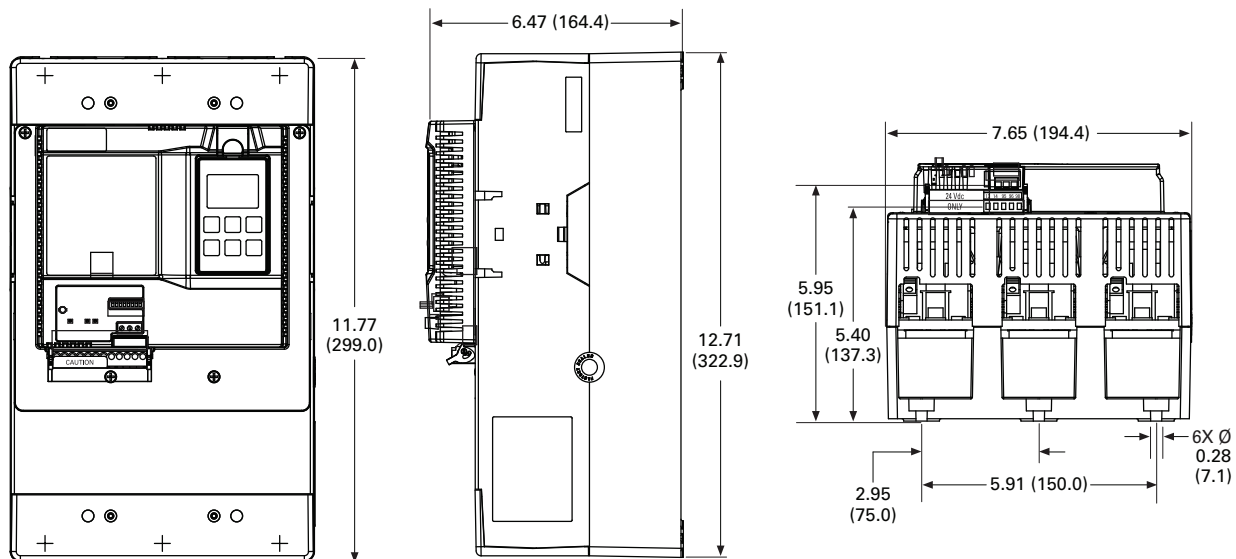
Reduced Voltage Motor Starters

Solid-State Starters

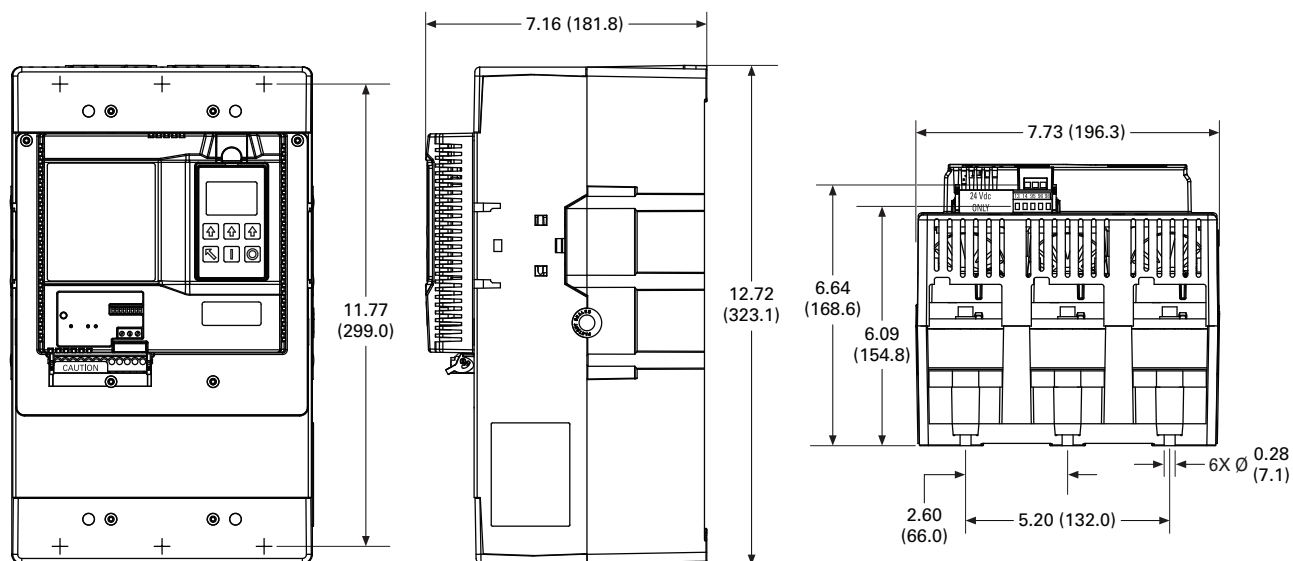
1

Approximate Dimensions in Inches (mm)

S811+T_

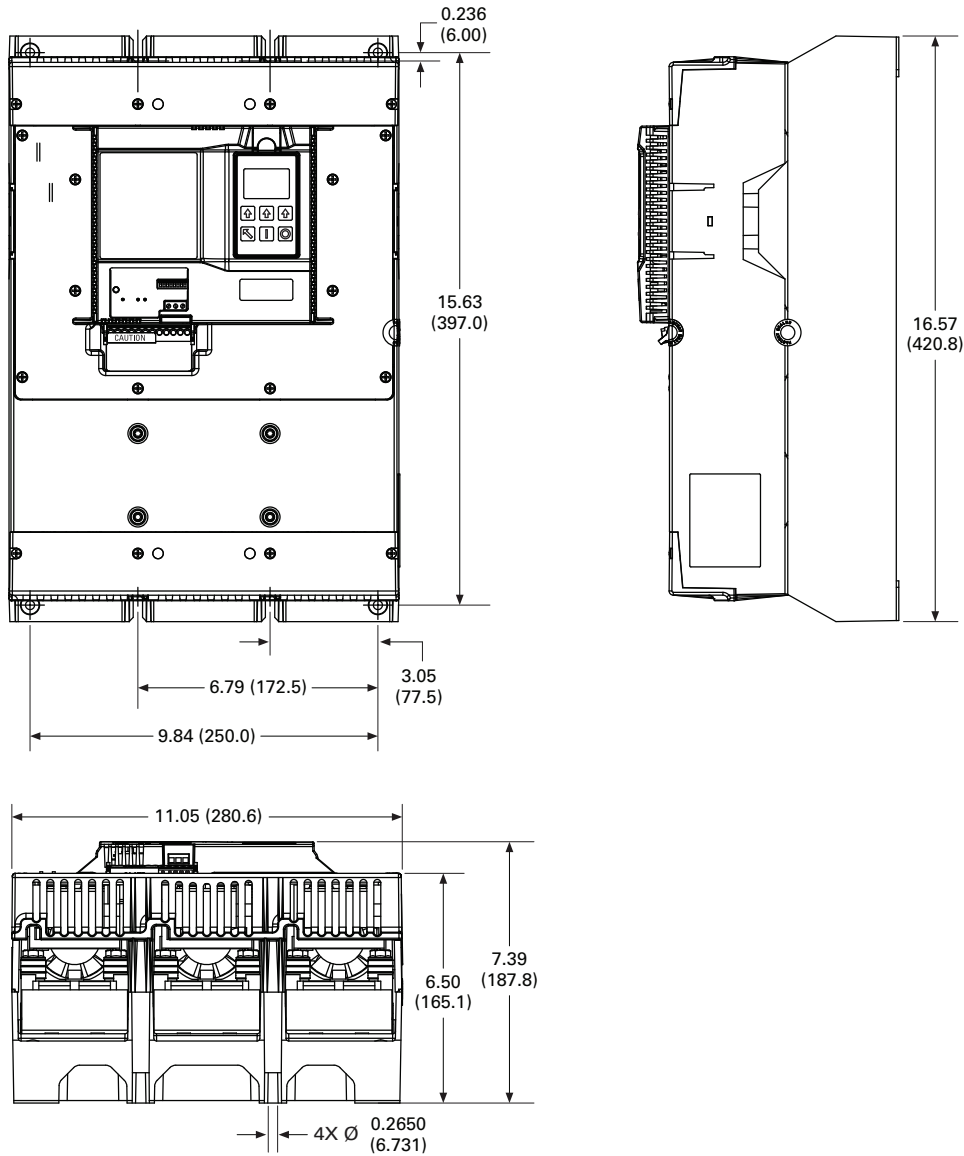


S811+U_



Approximate Dimensions in Inches (mm)

S811+V__



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Type S801, Soft Starters



Type S801, Soft Starters

Product Description

Eaton's S801 line of reduced voltage soft starters is very compact, multi-functional, easy to install and easy to program. Designed to control acceleration and deceleration of three-phase motors, the line is available for current ranges from 11A all the way through 1000A applications, and is suitable for mounting in motor control centers or in enclosed control (NEMA 1, 4, 4X and 12) applications.

Application Description

The S801 line of soft starters is designed to be the smallest, most compact soft starter in the market today. With this small size, it can easily fit in place of existing soft starter designs, wye-delta starters or across-the-line NEMA and IEC starters. This feature allows easy retrofits of existing motor control centers or enclosures, and saves the expense of replacing existing structure or adding a new one to house a soft starter.

Contents

Description

	Page
Type S611, Solid-State Soft Starters	V6-T1-39
Type S801+, Soft Starters	V6-T1-56
Type S811+, Soft Starters with DIM	V6-T1-72
Type S801, Soft Starters	
Operation	V6-T1-97
Features	V6-T1-99
Benefits	V6-T1-99
Standards and Certifications	V6-T1-99
User Manuals	V6-T1-99
Catalog Number Selection	V6-T1-99
Product Selection	V6-T1-100
Accessories	V6-T1-114
Options	V6-T1-115
Technical Data and Specifications	V6-T1-116
Wiring Diagrams	V6-T1-120
Dimensions	V6-T1-121
Type S811, Soft Starters with DIM	V6-T1-124

The product is designed to work with three-phase motors in a delta (three-lead) configuration. The S801 works with all motors from fractional horsepower up to motors requiring 1000A of steady-state current. The built-in overload (in ranges from 11–1000A) and run bypass contactor make installation and setup quick and easy. The overload also offers some advanced protective functions to give additional motor protection.

With the pump control option, it is the No. 1 soft starter available for pumping applications. This unique soft stopping control provides a smooth transition for stopping a motor and eliminates the “water-hammer” effect that can damage pipes, valves and pumps.

Operation

Overload Functionality

Overtemperature

Protects the device from overheating. Starter will shut down at 100°C.

Stall

Selectable protective feature, unit trips to protect system in event motor can not get to rated speed in the defined ramp period.

Jam

Selectable protective feature, unit trips to prevent damage to motor during normal run.

Phase Loss

Selectable protective feature, trips under voltage loss condition to any phase.

Phase Reversal

Selectable protective feature, trips when phase rotation is something other than A-B-C.

Kick Start

Selectable feature that provides a current “kick” of up to 550% of full load current for 0 to 2.0 seconds. This provides the additional torque required at startup to break free a motor.

Ramp Start

Provides a constant increase in torque to the motor.

Current Limit Start

Limits the maximum current available to the motor during the startup phase.

Soft Stop

Allows for a controlled stopping of a frictional load.

Shorted SCR Detection

Monitors for shorted SCR in the power polls.

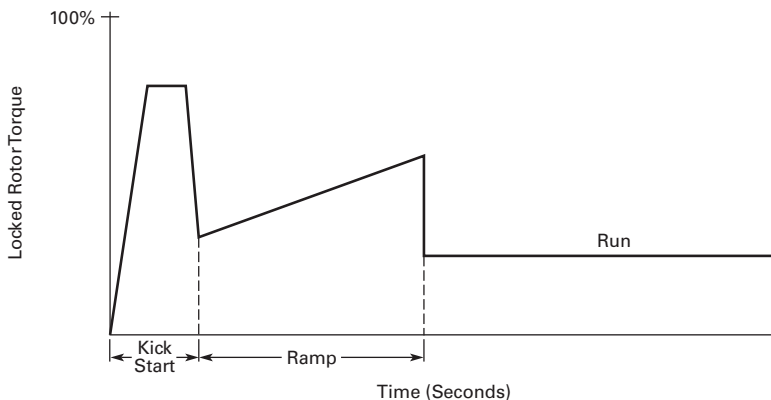
Starting Characteristics

Kick Start

Provides an initial boost of current to the motor to help break free the rotor and start spinning the motor.

- 0–85% of locked rotor torque
- 0–2.0 seconds duration

Starting Characteristics—Kick Start

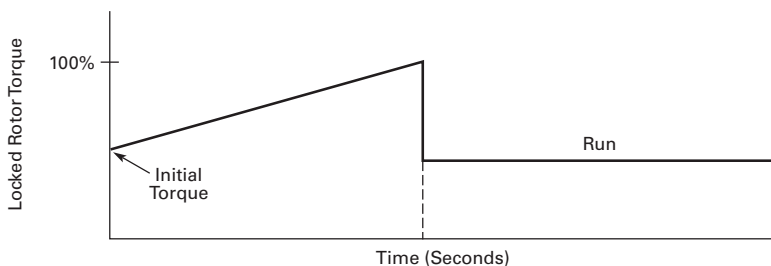


Ramp Start

The most commonly used form of soft start. This allows you to set the initial torque value (of the ramp) and then raises it to full voltage conditions.

- Adjustable initial torque = 0–85% of locked rotor torque
- Adjustable ramp time = 0.5–180 seconds (can be extended with factory modification)

Starting Characteristics—Ramp Start



1.2

Reduced Voltage Motor Starters

Solid-State Starters

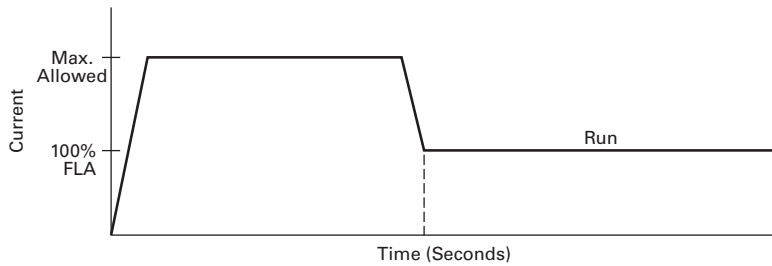
1

Current Limit

This mode of soft starting is used when it becomes necessary to limit the maximum starting current due to long start times or to protect the motor.

- Maximum current of 0–85% locked rotor current
- Adjustable ramp time = 0.5–180 seconds and can be extended to 360 seconds as a factory installed option

Starting Characteristics—Current Limit

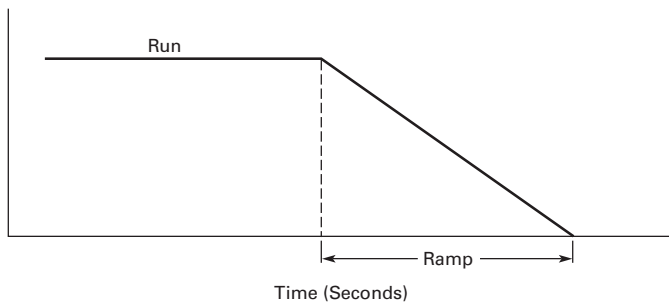


Soft Stop

Used when an extended coast-to-rest period is desired. Often used with high friction loads where a sudden stop may cause system or product damage.

- Stop time = 0–60 seconds

Starting Characteristics—Soft Stop



Features

- Built-in overload protection
- Built-in run bypass contactor
- Adjustable ramp times
- Adjustable torque control
- Adjustable kick start control
- Programmable overload settings, 31–100% (3.2:1) of rated current for the unit
- Physically fits in place of most NEMA and IEC starters
- Easy to use control interface module
- Soft stop control
- Multiple trip class settings (5, 10, 20 and 30)
- Six SCR control
- Optional pump control
- Optional extended ramp time
- Optional CIM door mount kit for safety
- Optional IP20 protection
- Optional Inside-the-delta mode

Benefits

- Reduced wear on belts, gears, chains, clutches, shafts and bearings
- Allows for controlling the inrush current to the motor
- Reduced inrush current leads to more stable power grid and can lower peak demand charges
- Elimination of water-hammer in pumping applications
- Less shock to product on conveyor lines and material handling gear
- 24 Vdc control enhances personnel and equipment safety

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CSA certification
- cULus listed (File No. E202571)
- CE marked



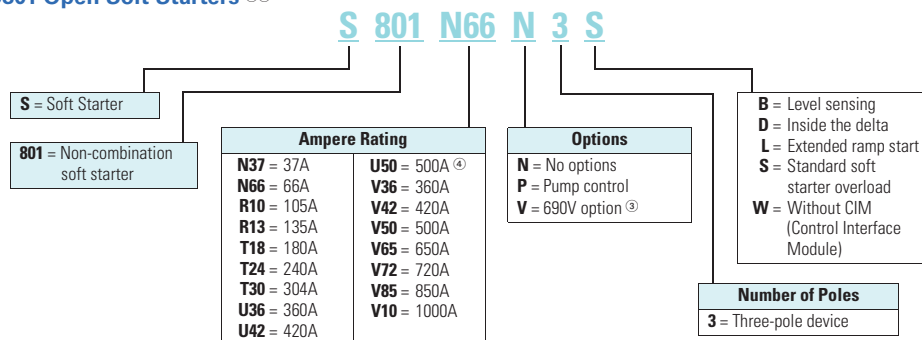
User Manuals

A comprehensive user manual is available and can be downloaded free of charge from www.eaton.com by performing a document search for MN03902008E.

The Inside-the-Delta User Manual can be found by searching for Pub. No. MN03902009E.

Catalog Number Selection

S801 Open Soft Starters ^{①②}



Notes

- ① T-, U- and V-Frames require lug kits found on **Page V6-T1-114**.
- ② All units require a 24 Vdc power supply found on catalog **Page V6-T1-114**, or equivalent.
- ③ 690V is available only from T18 thru V85. Not available on U-Frames.
- ④ U-Frame 500A unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Product Selection

Standard Duty Ratings

The table below is the base ratings for the soft starter. The tables included in this catalog are meant to be a selection table for different applications, but to match a unit to your exact application, consult with your local Eaton representative or call our Technical Resource Center.

Standard Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	300%	30 sec.	3	50°C
Full voltage	500%	10 sec.	3	50°C
Wye-delta	350%	20 sec.	3	50°C
80% RVAT	480%	20 sec.	2	50°C
65% RVAT	390%	20 sec.	3	50°C
50% RVAT	300%	20 sec.	4	50°C

Motor applications and customer needs come in many different varieties. With the standard and severe duty rating tables, we have attempted to provide

guidelines on what the soft starter is capable of. If the application falls under these categories, you can use these charts. For other applications, or when a

question arises, consult with your local Eaton representative or call our Technical Resource Center.

S801



Standard Duty—15 Second Ramp, 4 Starts per Hour, 300% Current Limit at 40°C

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)						575–690V ①		Catalog Number ②③
	230V	380–400V	440V	200V		230V		460V				
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
37	10	18.5	18.5	10	10	10	10	25	20	30	30	S801N37N3S
66	18.5	30	37	20	15	20	20	50	40	60	50	S801N66N3S
Frame Size R												
105	30	55	59	30	25	40	30	75	60	100	75	S801R10N3S
135	40	63	80	40	30	50	40	100	75	125	100	S801R13N3S
Frame Size T												
180	51	90	110	60	50	60	60	150	125	150	150	S801T18N3S
240	75	110	147	75	60	75	75	200	150	200	200	S801T24N3S
304	90	160	185	100	75	100	100	250	200	300	250	S801T30N3S
Frame Size U												
360	110	185	220	125	100	150	125	300	250	350	300	S801U36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S801U42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S801U50N3S ④
Frame Size V												
360	110	185	220	125	100	150	125	300	250	350	300	S801V36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S801V42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S801V50N3S
650	200	355	425	250	200	250	200	500	450	600	500	S801V65N3S
720	220	400	450	—	—	300	250	600	500	700	600	S801V72N3S
850	257	475	500	—	—	350	300	700	600	900	700	S801V85N3S
1000	277	525	550	—	—	400	350	800	700	900	800	S801V10N3S ⑤

For **Pump Option**, replace character **8** with **"P"** and also, see **Page V6-T1-115**.

Notes

- ① 690V is available only from T18 thru V85. Not available on U-Frames.
- ② For a longer ramp acceleration time of 0.5 to 360 seconds, see **Page V6-T1-115**.
- ③ For two-wire (level sensing) control, change the last digit from **S** to **B**.
- ④ U-Frame 500A does not have IEC certification.
- ⑤ For more information on optimum performance of the 1000A Frame Size V S801, see Appendix C of MN03902008E.

S801

**Standard Duty—25 Second Ramp, 4 Starts per Hour, 300% Current Limit at 40°C**

Three-Phase Motors												
Max. Current	kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number ^{②③}
	230V	380–400V	440V	200V		230V		460V		575–690V ^①		
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
34	9	15	18.5	10	7-1/2	10	10	25	20	30	25	S801N37N3S
63	15	30	33	20	15	20	20	40	40	60	50	S801N66N3S
Frame Size R												
96	25	45	55	30	25	30	30	75	60	75	75	S801R10N3S
120	33	63	63	40	30	40	40	75	75	100	100	S801R13N3S
Frame Size T												
150	45	80	90	50	40	50	50	100	100	150	125	S801T18N3S
215	63	110	132	60	60	75	60	150	150	200	150	S801T24N3S
278	80	147	160	75	75	100	75	200	200	250	250	S801T30N3S
Frame Size U												
320	90	160	185	100	75	125	100	250	200	300	250	S801U36N3S
380	110	200	220	125	100	150	125	300	250	350	300	S801U42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S801U50N3S ^④
Frame Size V												
320	90	160	185	100	75	125	100	250	200	300	250	S801V36N3S
380	110	200	220	125	100	150	125	300	250	350	300	S801V42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S801V50N3S
610	185	315	375	250	150	200	200	500	450	600	500	S801V65N3S
680	200	375	445	—	200	250	200	600	500	700	600	S801V72N3S
810	250	450	500	—	—	300	300	700	600	900	700	S801V85N3S
890	290	510	560	—	—	400	350	700	600	900	700	S801V10N3S ^⑤

For **Pump Option**, replace character **8** with “**P**” and also, see **Page V6-T1-115**.**Notes**

- ① 690V is available only from T18 thru V85. Not available on U-Frames.
- ② For a longer ramp acceleration time of 0.5 to 360 seconds, see **Page V6-T1-115**.
- ③ For two-wire (level sensing) control, change the last digit from **S** to **B**.
- ④ U-Frame 500A does not have IEC certification.
- ⑤ For more information on optimum performance of the 1000A Frame Size V S801, see Appendix C of MN03902008E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S801



Standard Duty — 15 Second Ramp, 4 Starts per Hour, 300% Current Limit at 50°C

Three-Phase Motors												Catalog Number ^{②③}
kW Rating (50 Hz)				hp Rating (60 Hz)				575–690V ^①				
Max. Current	230V	380–400V	440V	200V 1.0SF	1.15SF	230V 1.0SF	1.15SF	460V 1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
34	9	15	18.5	10	7-1/2	10	10	25	20	30	25	S801N37N3S
63	15	30	33	20	15	20	20	40	40	60	50	S801N66N3S
Frame Size R												
96	25	45	55	30	25	30	30	75	60	75	75	S801R10N3S
120	33	63	63	40	30	40	40	75	75	100	100	S801R13N3S
Frame Size T												
150	45	80	90	50	40	50	50	100	100	150	125	S801T18N3S
215	63	110	132	60	60	75	60	150	150	200	150	S801T24N3S
278	80	147	160	75	75	100	75	200	200	250	250	S801T30N3S
Frame Size U												
320	90	160	185	100	75	125	100	250	200	300	250	S801U36N3S
460	110	200	220	125	100	150	125	300	250	350	300	S801U42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S801U50N3S ^④
Frame Size V												
320	90	160	185	100	75	125	100	250	200	300	250	S801V36N3S
380	110	200	220	125	100	150	125	300	250	350	300	S801V42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S801V50N3S
610	185	315	375	250	150	200	200	500	450	600	500	S801V65N3S
680	200	375	445	—	200	250	200	600	500	700	600	S801V72N3S
830	257	450	500	—	—	300	300	700	600	900	700	S801V85N3S
960	302	510	540	—	—	350	300	800	700	900	800	S801V10N3S ^⑤

For **Pump Option**, replace character **8** with **“P”** and also, see **Page V6-T1-115**.

Notes

- ① 690V is available only from T18 thru V85. Not available on U-Frames.
- ② For a longer ramp acceleration time of 0.5 to 360 seconds, see **Page V6-T1-115**.
- ③ For two-wire (level sensing) control, change the last digit from **S** to **B**.
- ④ U-Frame 500A does not have IEC certification.
- ⑤ For more information on optimum performance of the 1000A Frame Size V S801, see Appendix C of MN03902008E.

S801

**Standard Duty—50 Second Ramp, 2 Starts per Hour, 300% Current Limit at 50°C**

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)		230V		460V	575–690V ^①		Catalog Number ^{②③}	
	230V	380–400V	440V	200V 1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF		1.15SF
Frame Size N												
21	5.5	10	11	5	5	5	5	15	10	15	15	S801N37N3S
42	11	18.5	22	10	10	15	10	30	25	40	30	S801N66N3S
Frame Size R												
60	15	30	33	15	15	20	15	40	40	50	50	S801R10N3S
80	22	40	45	25	20	30	25	60	50	75	60	S801R13N3S
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	S801T18N3S
150	45	80	90	50	40	50	50	100	100	150	125	S801T24N3S
192	55	100	110	60	50	60	60	150	125	200	150	S801T30N3S
Frame Size U												
280	80	150	160	75	75	100	75	200	200	250	250	S801U36N3S
340	110	180	200	100	100	125	100	250	200	350	300	S801U42N3S
380	110	200	220	125	100	150	125	300	250	350	300	S801U50N3S ^④
Frame Size V												
280	80	150	160	75	75	100	75	200	200	250	250	S801V36N3S
340	110	180	200	100	100	125	100	250	200	350	300	S801V42N3S
380	110	200	220	125	100	150	125	300	250	350	300	S801V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S801V65N3S
480	147	257	295	150	150	200	150	400	350	500	450	S801V72N3S
590	180	315	375	200	150	200	200	500	400	600	500	S801V85N3S
650	205	370	415	250	200	250	200	500	450	600	500	S801V10N3S ^⑤

For **Pump Option**, replace character **8** with “**P**” and also, see **Page V6-T1-115**.**Notes**

- ① 690V is available only from T18 thru V85. Not available on U-Frames.
- ② For a longer ramp acceleration time of 0.5 to 360 seconds, see **Page V6-T1-115**.
- ③ For two-wire (level sensing) control, change the last digit from **S** to **B**.
- ④ U-Frame 500A does not have IEC certification.
- ⑤ For more information on optimum performance of the 1000A Frame Size V S801, see Appendix C of MN03902008E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S801



Standard Duty — 15 Second Ramp, 4 Starts per Hour, 450% Current Limit at 40°C

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number ^{②③}
	230V	380–400V	440V	200V		230V		460V		575–690V ^①		
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
29	7.5	12.5	15	7-1/2	7-1/2	10	7-1/2	20	15	25	20	S801N37N3S
49	12.5	22	25	15	10	15	15	30	30	40	40	S801N66N3S
Frame Size R												
73	18.5	37	40	20	20	25	20	50	40	60	60	S801R10N3S
94	25	45	55	30	25	30	30	60	60	75	75	S801R13N3S
Frame Size T												
155	45	80	90	50	40	60	50	100	100	150	125	S801T18N3S
219	63	110	132	60	60	75	60	150	150	200	150	S801T24N3S
280	80	150	160	75	75	100	75	200	200	250	250	S801T30N3S
Frame Size U												
345	100	185	200	100	100	125	100	250	200	350	300	S801U36N3S
405	110	200	250	125	100	150	125	300	250	400	350	S801U42N3S ^④
Frame Size V												
345	100	185	200	100	100	125	100	250	200	350	300	S801V36N3S
405	110	200	250	125	100	150	125	300	250	400	350	S801V42N3S
465	140	250	280	150	125	150	150	350	300	450	400	S801V50N3S
530	160	280	335	150	150	200	150	450	350	500	450	S801V65N3S
590	180	315	375	200	150	—	200	500	400	600	500	S801V72N3S
651	200	355	425	—	—	—	—	600	450	700	600	S801V85N3S
754	220	400	465	—	—	—	—	600	500	800	700	S801V10N3S ^⑤
For Pump Option , replace character 8 with “P” and also, see Page V6-T1-115 .												

For **Pump Option**, replace character **8** with “**P**” and also, see **Page V6-T1-115**.

Notes

- ① 690V is available only from T18 thru V85. Not available on U-Frames.
- ② For a longer ramp acceleration time of 0.5 to 360 seconds, see **Page V6-T1-115**.
- ③ For two-wire (level sensing) control, change the last digit from **S** to **B**.
- ④ U-Frame 500A does not have IEC certification.
- ⑤ For more information on optimum performance of the 1000A Frame Size V S801, see Appendix C of MN03902008E.

S801

**Standard Duty—30 Second Ramp, 4 Starts per Hour, 450% Current Limit at 40°C**

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)		230V		460V	575–690V ^①		Catalog Number ^{②③}	
	230V	380–400V	440V	200V 1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF		1.15SF
	Frame Size N											
21	5.5	10	12.5	5	5	5	5	15	10	15	15	S801N37N3S
40	11	18.5	22	10	10	10	10	30	25	30	30	S801N66N3S
Frame Size R												
55	15	25	30	15	15	20	15	40	30	50	40	S801R10N3S
75	22	37	45	20	20	25	20	50	50	60	60	S801R13N3S
Frame Size T												
151	45	80	90	50	40	50	50	100	100	150	125	S801T18N3S
215	63	110	132	60	60	75	60	150	150	200	150	S801T24N3S
264	80	140	160	75	75	100	75	200	150	250	200	S801T30N3S
Frame Size U												
300	90	160	185	100	75	100	100	200	200	300	250	S801U36N3S
340	100	180	200	100	100	125	100	250	200	350	300	S801U42N3S ^④
380	110	200	220	125	100	150	125	300	250	350	300	S801U50N3S
Frame Size V												
300	90	160	185	100	75	100	100	200	200	300	250	S801V36N3S
340	100	180	200	100	100	125	100	250	200	350	300	S801V42N3S
380	110	200	220	125	100	150	125	300	250	350	300	S801V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S801V65N3S
460	140	250	280	150	125	150	150	350	300	450	400	S801V72N3S
500	150	257	300	150	150	200	150	400	350	500	450	S801V85N3S
560	160	277	325	200	150	250	200	500	400	600	500	S801V10N3S ^⑤

For **Pump Option**, replace character **8** with “**P**” and also, see **Page V6-T1-115**.**Notes**

- ① 690V is available only from T18 thru V85. Not available on U-Frames.
 ② For a longer ramp acceleration time of 0.5 to 360 seconds, see **Page V6-T1-115**.
 ③ For two-wire (level sensing) control, change the last digit from **S** to **B**.
 ④ U-Frame 500A does not have IEC certification.
 ⑤ For more information on optimum performance of the 1000A Frame Size V S801, see Appendix C of MN03902008E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Severe Duty Ratings

The table below is the base ratings for the soft starter. The tables included in this catalog are meant to be a selection table for different applications, but to match a unit to your exact application, consult with your local Eaton representative or call our Technical Resource Center.

Severe Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	450%	30 sec.	4	50°C
Full voltage	500%	10 sec.	10	50°C
Wye-delta	350%	65 sec.	3	50°C
80% RVAT	480%	25 sec.	4	50°C
65% RVAT	390%	40 sec.	4	50°C
50% RVAT	300%	60 sec.	4	50°C

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where

the ramp time is over 30 seconds, the number of starts per hour exceeds 4, or the current limit set is over

300%. *Example:* 35-second ramp, 5 starts per hour, 350% current limit at 40°C ambient.

S801



Severe Duty—>30 Second Ramp, >4 Starts per Hour or >300% Current Limit

Max. Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number ^{①②}
	230V	380–400V	440V	200V 1.0SF	1.15SF	230V 1.0SF	1.15SF	460V 1.0SF	1.15SF	575V 1.0SF	1.15SF	
Frame Size N												
22	5.5	10	11	5	5	7-1/2	5	15	10	20	15	S801N37N3S
42	11	18.5	22	10	10	15	10	30	25	40	30	S801N66N3S
Frame Size R												
65	15	30	33	15	15	20	15	50	40	50	50	S801R10N3S
80	22	40	45	25	20	30	25	60	50	75	60	S801R13N3S
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	S801T18N3S
150	45	80	90	50	40	50	50	100	100	150	125	S801T24N3S
192	55	100	110	60	50	75	60	150	125	200	150	S801T30N3S
Frame Size U												
240	75	110	147	75	60	75	75	200	150	200	200	S801U36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S801U42N3S
365	110	185	220	125	100	150	125	300	250	350	300	S801U50N3S ^③
Frame Size V												
240	75	110	147	75	60	75	75	200	150	200	200	S801V36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S801V42N3S
365	110	185	220	125	100	150	125	300	250	350	300	S801V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S801V65N3S
480	147	257	295	150	150	200	150	400	350	500	450	S801V72N3S
525	160	280	335	150	150	200	150	450	350	500	450	S801V85N3S
600	185	315	375	200	150	250	200	500	450	600	500	S801V10N3S ^④

Notes

- ① For a longer ramp acceleration time of 0.5 to 360 seconds, see **Page V6-T1-115**.
- ② For two-wire (level sensing) control, change the last digit from **S** to **B**.
- ③ U-Frame 500A unit does not have IEC certification.
- ④ For more information on optimum performance of the 1000A Frame Size V S801, see Appendix C of MN03902008E.

Inside-the-Delta Standard Duty Ratings**S801****Inside-the-Delta Standard Duty— 15 Second Ramp, 4 Starts per Hour, 300% Current Limit at 40°C Ambient**

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V 1.0SF	1.15SF	230V 1.0SF	1.15SF	460V 1.0SF	1.15SF	575V 1.0SF	1.15SF	
Frame Size N												
65	10	18.5	18.5	15	15	15	15	40	30	50	50	S801N37N3D
114	18.5	30	37	30	25	30	30	75	60	100	75	S801N66N3D
Frame Size R												
182	30	55	59	50	40	60	50	125	100	150	125	S801R10N3D
234	40	63	80	60	50	75	60	150	125	200	150	S801R13N3D
Frame Size T												
311	51	90	110	100	75	100	100	250	200	250	250	S801T18N3D
415	75	110	147	125	100	125	125	300	250	300	300	S801T24N3D
526	90	160	185	150	125	150	150	400	300	400	400	S801T30N3D
Frame Size U												
623	110	185	220	200	150	250	200	450	400	550	450	S801U36N3D
727	129	220	257	250	200	300	250	550	450	700	550	S801U42N3D
865	150	257	300	250	250	300	250	600	550	750	700	S801U50N3D ^{①②}
Frame Size V												
623	110	185	220	200	150	250	200	450	400	550	450	S801V36N3D
727	129	220	257	250	200	300	250	550	450	700	550	S801V42N3D
865	150	257	300	250	250	300	250	600	550	750	700	S801V50N3D
1125	200	355	425	400	300	400	300	750	700	900	750	S801V65N3D
1246	—	—	—	—	—	—	—	—	—	—	—	S801V72N3D
1471	—	—	—	—	—	—	—	—	—	—	—	S801V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S801V10N3D ^③

Notes

① 15 sec. start, 300% inrush, 40°C, 1 start every 15 minutes. If these start parameters are exceeded, please refer to 290 mm V-Frame, 865A Inside-the-Delta Starter.

② U-Frame 500A unit does not have IEC certification.

③ For more information on optimum performance of the 1000A Frame Size V Inside-the-Delta S801, see Appendix C of MN03902009E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S801



Inside-the-Delta Standard Duty—25 Second Ramp, 4 Starts per Hour, 300% Current Limit at 40°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V 1.0SF	1.15SF	230V 1.0SF	1.15SF	460V 1.0SF	1.15SF	575V 1.0SF	1.15SF	
Frame Size N												
58	9	15	18.5	15	10	15	15	40	30	50	40	S801N37N3D
108	15	30	33	30	25	30	30	60	60	100	75	S801N66N3D
Frame Size R												
164	25	45	55	50	40	50	50	125	100	125	125	S801R10N3D
206	33	63	63	60	50	60	50	125	125	150	150	S801R13N3D
Frame Size T												
257	45	80	90	75	60	75	60	150	150	250	200	S801T18N3D
365	63	110	132	100	100	125	100	250	250	300	250	S801T24N3D
477	80	147	160	125	125	150	125	300	300	400	400	S801T30N3D
Frame Size U												
554	90	160	185	150	125	200	150	400	300	450	400	S801U36N3D
646	110	200	220	200	150	250	200	500	400	550	450	S801U42N3D
796	140	250	280	250	200	250	250	550	500	700	600	S801U50N3D ①②
Frame Size V												
554	90	160	185	150	125	200	150	400	300	450	400	S801V36N3D
646	110	200	220	200	150	250	200	500	400	550	450	S801V42N3D
796	140	250	280	250	200	250	250	550	500	700	600	S801V50N3D
1055	185	315	375	400	250	300	300	800	700	900	750	S801V65N3D
1176	200	375	445	—	300	400	300	900	800	900	900	S801V72N3D
1358	—	—	—	—	—	—	—	—	—	—	—	S801V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S801V10N3D ③

Notes

- ① 15 sec. start, 300% inrush, 40°C, 1 start every 15 minutes. If these start parameters are exceeded, please refer to 290 mm V-Frame, 796A Inside-the-Delta Starter.
- ② U-Frame 500A unit does not have IEC certification.
- ③ For more information on optimum performance of the 1000A Frame Size V Inside-the-Delta S801, see Appendix C of MN03902009E.

S801



**Inside-the-Delta Standard Duty—15 Second Ramp, 4 Starts per Hour,
300% Current Limit at 50°C Ambient**

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V	230V		460V		575V			
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
58	9	15	18.5	15	10	15	15	40	30	50	40	S801N37N3D
108	15	30	33	30	25	30	30	60	60	100	75	S801N66N3D
Frame Size R												
164	25	45	55	50	40	50	50	125	100	125	125	S801R10N3D
206	33	63	63	60	50	60	60	125	125	150	150	S801R13N3D
Frame Size T												
257	45	80	90	75	60	75	75	150	150	250	200	S801T18N3D
365	63	110	132	100	100	125	100	250	250	300	250	S801T24N3D
477	80	147	160	125	125	150	125	300	300	400	400	S801T30N3D
Frame Size U												
554	90	160	185	150	125	200	150	400	300	450	400	S801U36N3D
646	110	200	220	200	150	250	200	450	400	550	450	S801U42N3D
796	140	250	280	250	200	250	250	550	450	700	600	S801U50N3D ①
Frame Size V												
554	90	160	185	150	125	200	150	400	300	450	400	S801V36N3D
646	110	200	220	200	150	250	200	450	400	550	450	S801V42N3D
796	140	250	280	250	200	250	250	550	450	700	600	S801V50N3D
1055	185	315	375	400	250	300	300	750	700	900	750	S801V65N3D
1176	200	375	445	—	—	—	—	—	—	—	—	S801V72N3D
1358	257	450	500	—	—	—	—	—	—	—	—	S801V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S801V10N3D ②

Notes

① U-Frame 500A unit does not have IEC certification.

② For more information on optimum performance of the 1000A Frame Size V Inside-the-Delta S801, see Appendix C of MN03902009E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S801



Inside-the-Delta Standard Duty—50 Second Ramp, 2 Starts per Hour, 300% Current Limit at 50°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V		230V		460V		575V		
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
36	5.5	10	11	7-1/2	7-1/2	7-1/2	7-1/2	25	15	25	25	S801N37N3D
73	11	18.5	22	15	15	25	15	50	40	60	50	S801N66N3D
Frame Size R												
103	15	30	33	25	25	30	25	60	60	75	75	S801R10N3D
138	22	40	45	40	30	50	40	100	75	125	100	S801R13N3D
Frame Size T												
199	33	59	63	50	50	60	50	125	125	150	150	S801T18N3D
257	45	80	90	75	60	75	75	150	150	250	200	S801T24N3D
324	55	100	110	100	75	100	100	250	200	300	250	S801T30N3D
Frame Size U												
485	80	150	160	125	125	150	125	300	300	400	400	S801U36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S801U42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S801U50N3D ①
Frame Size V												
485	80	150	160	125	125	150	125	300	300	400	400	S801V36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S801V42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S801V50N3D
727	129	220	257	250	200	250	250	550	500	700	550	S801V65N3D
816	147	257	295	250	250	300	250	600	550	750	700	S801V72N3D
1021	180	315	375	300	250	300	300	750	600	900	750	S801V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S801V10N3D ②

Notes

^① U-Frame 500A unit does not have IEC certification.

^② For more information on optimum performance of the 1000A Frame Size V Inside-the-Delta S801, see Appendix C of MN03902009E.

S801



**Inside-the-Delta Standard Duty—15 Second Ramp, 4 Starts per Hour,
450% Current Limit at 40°C Ambient**

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V	230V		460V		575V			
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF			
Frame Size N												
47	7.5	12.5	15	10	10	15	10	30	25	40	30	S801N37N3D
83	12.5	22	25	25	15	25	25	50	50	60	60	S801N66N3D
Frame Size R												
126	18.5	37	40	30	30	40	30	75	60	100	100	S801R10N3D
162	25	45	55	50	40	50	50	100	100	125	125	S801R13N3D
Frame Size T												
266	45	80	90	75	60	100	75	150	150	250	200	S801T18N3D
379	63	110	132	100	100	125	100	250	250	300	250	S801T24N3D
485	80	150	160	125	125	150	125	300	300	400	400	S801T30N3D
Frame Size U												
580	100	185	200	150	150	200	150	400	300	550	450	S801U36N3D
695	110	200	250	200	150	250	200	450	400	600	550	S801U42N3D
798	140	250	280	250	200	250	250	550	450	700	600	S801U50N3D ①
Frame Size V												
580	100	185	200	150	150	200	150	400	300	550	450	S801V36N3D
695	110	200	250	200	150	250	200	450	400	600	550	S801V42N3D
798	140	250	280	250	200	250	250	550	450	700	600	S801V50N3D
908	160	280	335	250	250	300	250	700	550	750	700	S801V65N3D
1021	—	—	—	—	—	—	—	—	—	—	—	S801V72N3D
1125	—	—	—	—	—	—	—	—	—	—	—	S801V85N3D

Note

① U-Frame 500A unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S801



Inside-the-Delta Standard Duty—30 Second Ramp, 4 Starts per Hour, 450% Current Limit at 40°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V	1.15SF	230V	1.15SF	460V	1.15SF	575V	1.15SF	
				1.0SF		1.0SF		1.0SF		1.0SF		
Frame Size N												
36	5.5	10	12.5	7-1/2	7-1/2	7-1/2	7-1/2	25	15	25	25	S801N37N3D
69	11	18.5	22	15	15	15	15	50	40	50	50	S801N66N3D
Frame Size R												
96	15	25	30	25	25	30	25	60	50	75	60	S801R10N3D
130	22	37	45	30	30	40	30	75	75	100	100	S801R13N3D
Frame Size T												
257	45	80	90	75	60	75	75	150	150	250	200	S801T18N3D
365	63	110	132	100	100	125	100	250	250	300	250	S801T24N3D
448	80	140	160	125	125	150	125	300	250	400	300	S801T30N3D
Frame Size U												
503	90	160	185	150	125	150	150	300	300	450	400	S801U36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S801U42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S801U50N3D ③
Frame Size V												
503	90	160	185	150	125	150	150	300	300	450	400	S801V36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S801V42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S801V50N3D
727	129	220	257	250	200	250	250	550	450	700	550	S801V65N3D
796	—	—	—	—	—	—	—	—	—	—	—	S801V72N3D
865	—	—	—	—	—	—	—	—	—	—	—	S801V85N3D

Note

① U-Frame 500A unit does not have IEC certification.

Inside-the-Delta Severe Duty Ratings

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where the ramp time is over 30 seconds, the number of starts per hour exceeds 4, or the current limit set is over 300%.

Example: 35-second ramp, 5 starts per hour 350% current limit at 40°C ambient.

S801**Inside-the-Delta Severe Duty**

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V		230V		460V		575V		
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
39	5.5	10	11	7-1/2	7-1/2	10	7-1/2	25	15	30	25	S801N37N3D
73	11	18.5	22	15	15	25	15	50	40	60	50	S801N66N3D
Frame Size R												
111	15	30	33	25	25	30	25	75	60	75	75	S801R10N3D
138	22	40	45	40	30	50	40	100	75	120	100	S801R13N3D
Frame Size T												
199	33	59	63	50	50	60	50	125	125	150	150	S801T18N3D
257	45	80	90	75	60	75	75	150	150	250	200	S801T24N3D
324	55	100	110	100	75	100	100	250	200	300	250	S801T30N3D
Frame Size U												
415	75	110	147	125	100	125	125	300	250	300	300	S801U36N3D
526	90	160	185	150	120	150	150	400	300	450	400	S801U42N3D
623	110	185	220	200	150	250	200	450	400	550	450	S801U50N3D ①
Frame Size V												
415	75	110	147	125	100	125	125	300	250	300	300	S801V36N3D
526	90	160	185	150	120	150	150	400	300	450	400	S801V42N3D
623	110	185	220	200	150	250	200	450	400	550	450	S801V50N3D
727	129	220	257	250	200	250	250	550	450	700	550	S801V65N3D
816	147	257	295	250	250	300	250	600	550	750	700	S801V72N3D
908	160	280	335	250	250	300	250	700	550	750	700	S801V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S801V10N3D ②

Notes

① U-Frame 500A unit does not have IEC certification.

② For more information on optimum performance of the 1000A Frame Size V Inside-the-Delta S801, see Appendix C of MN03902009E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Accessories

Lug Kits

The T and U frame (200 mm) and V frame (290 mm) each have different lug options based on your wiring needs.

Each lug kit contains three lugs that can be mounted on either the load or line side.

Lug Kit



Lug Kits

Frame Size	Frame Designation	Description	Catalog Number
200 mm SSRV	T, U	2 cable connections, 4 AWG to 1/0 cable	EML22
		1 cable connection, 4/0 to 500 kcmil cable	EML23
		2 cable connections, 4/0 to 500 kcmil cable	EML24
		1 cable connection, 2/0 to 300 kcmil cable	EML25
		2 cable connections, 2/0 to 300 kcmil cable	EML26
290 mm SSRV	V	2 cable connections, 4/0 to 500 kcmil cable	EML28
		4 cable connections, 4/0 to 500 kcmil cable	EML30
		6 cable connections, 4/0 to 500 kcmil cable	EML32
		4 cable connections, 2/0 to 300 kcmil cable	EML33 ^①

Power Supplies

24 Vdc power supply that can be used with the S801 SSRV or as a stand-alone device.

Power Supplies

Description	Catalog Number
85–264 Vac input 24 Vdc output	PSG240E
360–575 Vac input 24 Vdc output	PSG240F

Lug Cover Kits

Replacement covers for the T- and V-Frame are available in case of damage to the existing covers.

Lug Cover Kits

Description	Catalog Number
Lug cover T-, U-Frame	EML27
Lug cover V-Frame	EML34

IP20 Kits

IP20 Kits

Description	Catalog Number
N-Frame kit	SS-IP20-N
R-Frame kit	SS-IP20-R
T- and U-Frame kit	SS-IP20-TU
V-Frame kit	SS-IP20-V

Surge Suppressors

The surge suppressor can mount on either the line or load side of the soft starter. It is designed to clip the line voltage (or load side induced voltage).

Surge Suppressor



Surge Suppressors

Description	Catalog Number
600V MOV for 200 mm and 290 mm units	EMS39
690V MOV for 200 mm and 290 mm units ^②	EMS41

Notes

- ^① The EML33 does not have a CSA listing.
- ^② T-Frame only.

Mounting Plates

The mounting plates are designed to help make it easy to install or retrofit the soft starter into enclosures and MCCs. The soft starter can be mounted onto the plate prior to installation. The mounting plate is designed with tear drop mounting holes for easier installation.

Mounting Plates

Description	Catalog Number
Mounting plate N-Frame	EMM13N
Mounting plate R-Frame	EMM13R
Mounting plate T-, U-Frame	EMM13T
Mounting plate V-Frame	EMM13V

Vibration Plates

The vibration plates allow the soft starter to be applied in high shock and vibration applications. The vibration plate allows vibration up to 5g and shock in up to 40g. The soft starter is mounted onto the vibration plate prior to installation in the panel.

Vibration Plates

Description	Catalog Number
Vibration plate N-Frame	EMM14N
Vibration plate R-Frame	EMM14R
Vibration plate T-, U-Frame	EMM14T
Vibration plate V-Frame	EMM14V

Adapter Plates

The adapter plate allows customers to retrofit a V-Frame 290 mm soft starter with the U-Frame 200 mm soft starter.

Adapter Plates

Description	Catalog Number
Adapter plates ^②	EMM13U

Control Wire Connector**Control Wire Connector**

Description	Catalog Number
12-pin, 5 mm pitch connector for control wiring	EMA75

Control Interface Module

The Control Interface Module (CIM) is available as a replacement part in two versions.

CIM

Description	Catalog Number
Blank cover (filler)	EMA68
CIM for standard unit	EMA71
CIM for pump control option	EMA72
Panel mounting kit	
3 ft cable	EMA69A
5 ft cable	EMA69B
8 ft cable	EMA69C
10 ft cable	EMA69D

Options**Pump Control**

For pump control option, use the following table to select the product you are looking for. For sizing information, use the tables on **Pages V6-T1-100 to V6-T1-113**.

Pump Control Option

Frame Size	Max. Current	Catalog Number
N	37	S801N37P3S
	66	S801N66P3S
R	105	S801R10P3S
	135	S801R13P3S
T	180	S801T18P3S
	240	S801T24P3S
	304	S801T30P3S
U	360	S801U36P3S
	420	S801U42P3S
	500	S801U50P3S ^①
V	360	S801V36P3S
	420	S801V42P3S
	500	S801V50P3S
	650	S801V65P3S
	720	S801V72P3S
	850	S801V85P3S
	1000	S801V10P3S

Extended Ramp

For a longer ramp acceleration time of 0.5–360 seconds, change the last digit in the catalog number from **Page V6-T1-100** to **L**.

Extended Ramp Option

Frame Size	Max. Current	Catalog Number
N	37	S801N37N3L
	66	S801N66N3L
R	105	S801R10N3L
	135	S801R13N3L
T	180	S801T18N3L
	240	S801T24N3L
	304	S801T30N3L
U	360	S801U36N3L
	420	S801U42N3L
	500	S801U50N3L ^①
V	360	S801V36N3L
	420	S801V42N3L
	500	S801V50N3L
	650	S801V65N3L
	720	S801V72N3L
	850	S801V85N3L
	1000	S801V10N3L

Extended Ramp and 690V Option

For voltage ratings of 690V, use the table below.

690V Option

Frame Size	Max. Current	Catalog Number
T	180	S801T18V3L
	240	S801T24V3L
	304	S801T30V3L
V	360	S801V36V3L
	420	S801V42V3L
	500	S801V50V3L
	650	S801V65V3L
	720	S801V72V3L
	850	S801V85V3L

Cooling Fan Kit

The EMM18 cooling fan kit mounts on either side of any frame size S801 Soft Starter to provide additional printed circuit board cooling in high ambient operating temperatures.

Cooling Fan Kit

Description	Catalog Number
Fan kit	EMM18

Notes

^① U-Frame 500A unit does not have IEC certification.

^② For more information, see Pub 51719.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Technical Data and Specifications

Soft Starters—S801

Description	S801 Soft Starter (Partial Catalog Number)		S801R10	S801R13
	S801N37	S801N66		
Max. current capacity	37	66	105	135
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1	1	1	1
Wire sizes	14–2	14–2	14–4/0	14–4/0
Type of connectors	Box lug	Box lug	Box lug	Box lug
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Soft Starters—S801, continued

Description	S801 Soft Starter (Partial Catalog Number)			
	S801T18	S801T24	S801T30	S801U36
Max. current capacity	180	240	304	360
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage U_i	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	1 or 2	1 or 2
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V \pm 10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Notes

- ① U-Frame 500A unit does not have IEC certification.
 ② UL recognized component.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Soft Starters—S801, continued

Description	S801 Soft Starter (Partial Catalog Number)			
	S801U42	S801U50 ^①	S801V36	S801V42
Max. current capacity	420	500	360	420
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	2, 4 or 6	2, 4 or 6
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.4	1.4
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Note

^① U-Frame 500A unit does not have IEC certification.

Soft Starters—S801, continued

Description	S801 Soft Starter (Partial Catalog Number)				
	S801V50	S801V65	S801V72	S801V85	S801V10 ^①
Max. current capacity	500	650	720	850	1000
Dimensions					
Width in inches (mm)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)
Height in inches (mm)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)
Depth in inches (mm)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)
Weight in lbs (kg)	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs
General Information					
Bypass mechanical lifespan	10M	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g	15g
Electrical Information					
Operating voltage	200–600V	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)					
Number of conductors	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6
Wire sizes	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)					
Wire sizes in AWG	22–14	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31	3.31
Control Power Requirements					
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.4	1.4	1.4	1.4	1.4
Inrush current amps	10	10	10	10	10
Ripple	1%	1%	1%	1%	1%
Relays (1) Class A and C					
Voltage AC—maximum	240	240	240	240	240
Voltage DC—maximum	120	120	120	120	120
Amps—maximum	3	3	3	3	3
Environment					
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V	6000V

Note

① UL recognized component.

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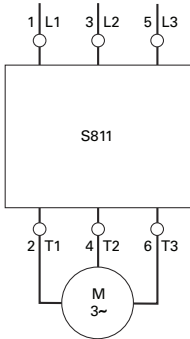
Reduced Voltage Motor Starters

Solid-State Starters

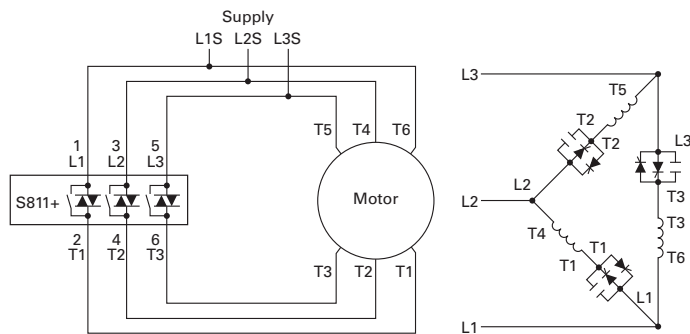
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Wiring Diagrams

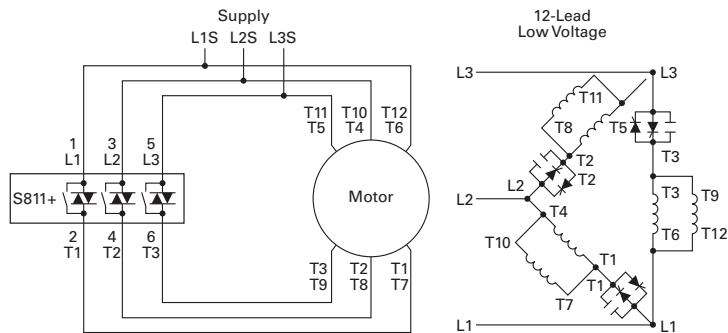
Line Connected Soft Starter



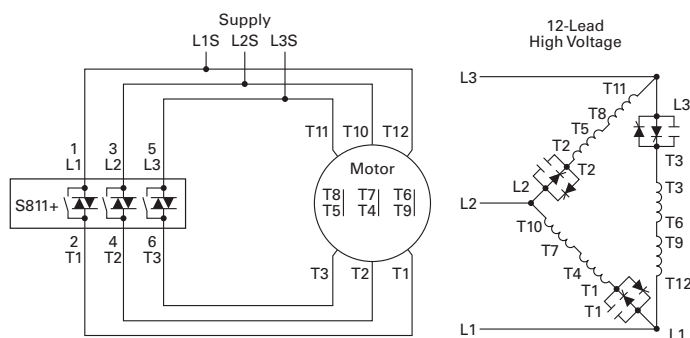
Inside-the-Delta Connected Soft Starter for a 6-Lead Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead Low Voltage Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead High Voltage Motor

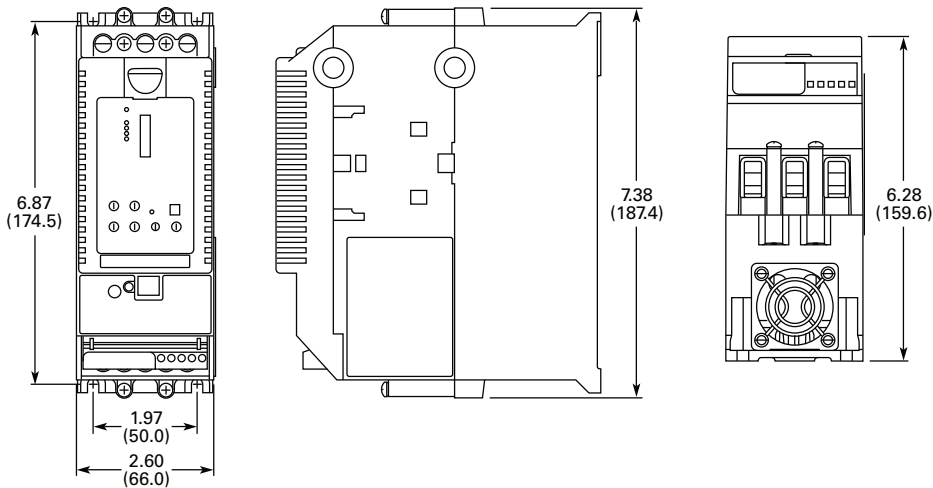


Dimensions

Approximate Dimensions in Inches (mm)

Soft Starters—S801

Partial Catalog Number	W	H	D	Weight in Lbs (kg)
S801N37	2.60 (66.0)	7.38 (187.4)	6.63 (168.4)	5.8 (2.6)
S801N66	2.60 (66.0)	7.38 (187.4)	6.63 (168.4)	5.8 (2.6)
S801R10	4.37 (111.0)	7.92 (201.1)	7.03 (178.6)	10.5 (4.8)
S801R13	4.37 (111.0)	7.92 (201.1)	7.03 (178.6)	10.5 (4.8)
S801T18	7.65 (194.4)	12.71 (322.9)	6.69 (169.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801T24	7.65 (194.4)	12.71 (322.9)	6.69 (169.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801T30	7.65 (194.4)	12.71 (322.9)	6.69 (169.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801U36	7.73 (196.3)	12.72 (323.1)	7.08 (179.9)	48 (21.8) with lugs 41 (18.6) without lugs
S801U42	7.73 (196.3)	12.72 (323.1)	7.08 (179.9)	48 (21.8) with lugs 41 (18.6) without lugs
S801U50	7.73 (196.3)	12.72 (323.1)	7.08 (179.9)	48 (21.8) with lugs 41 (18.6) without lugs
S801V36	11.03 (280.2)	16.57 (420.8)	7.23 (183.7)	103 (46.8) with lugs 91 (41.4) without lugs
S801V42	11.03 (280.2)	16.57 (420.8)	7.23 (183.7)	103 (46.8) with lugs 91 (41.4) without lugs
S801V50	11.03 (280.2)	16.57 (420.8)	7.23 (183.7)	103 (46.8) with lugs 91 (41.4) without lugs
S801V65	11.03 (280.2)	16.57 (420.8)	7.23 (183.7)	103 (46.8) with lugs 91 (41.4) without lugs
S801V72	11.03 (280.2)	16.57 (420.8)	7.23 (183.7)	103 (46.8) with lugs 91 (41.4) without lugs
S801V85	11.03 (280.2)	16.57 (420.8)	7.23 (183.7)	103 (46.8) with lugs 91 (41.4) without lugs
S801V10	11.03 (280.2)	16.57 (420.8)	7.23 (183.7)	103 (46.8) with lugs 91 (41.4) without lugs

Also refer to dimension drawings on **Pages V6-T1-122 and V6-T1-123.****N-Frame (65 mm) S801**

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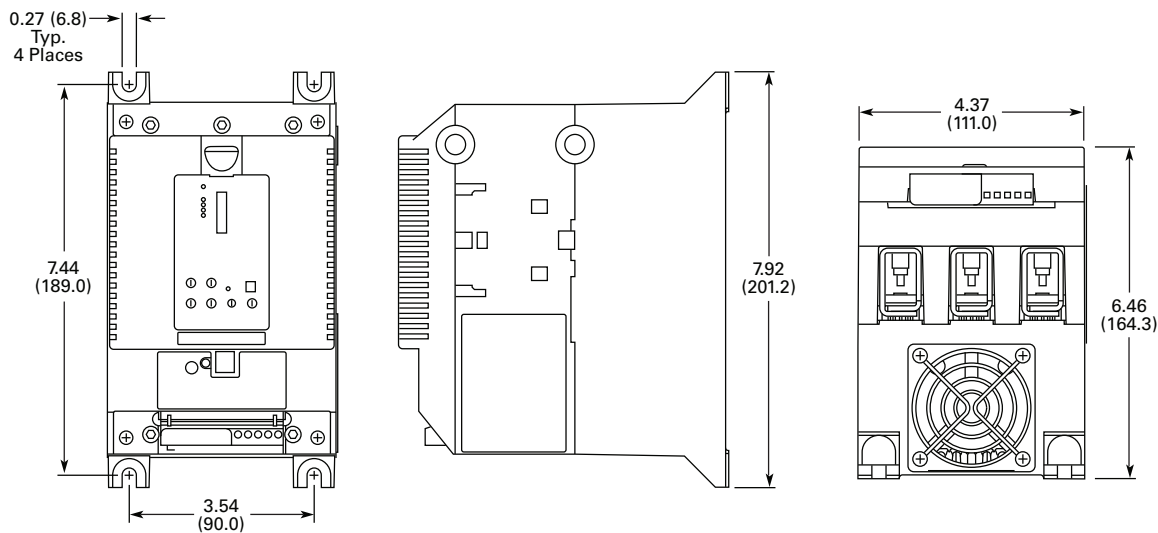
Reduced Voltage Motor Starters

Solid-State Starters

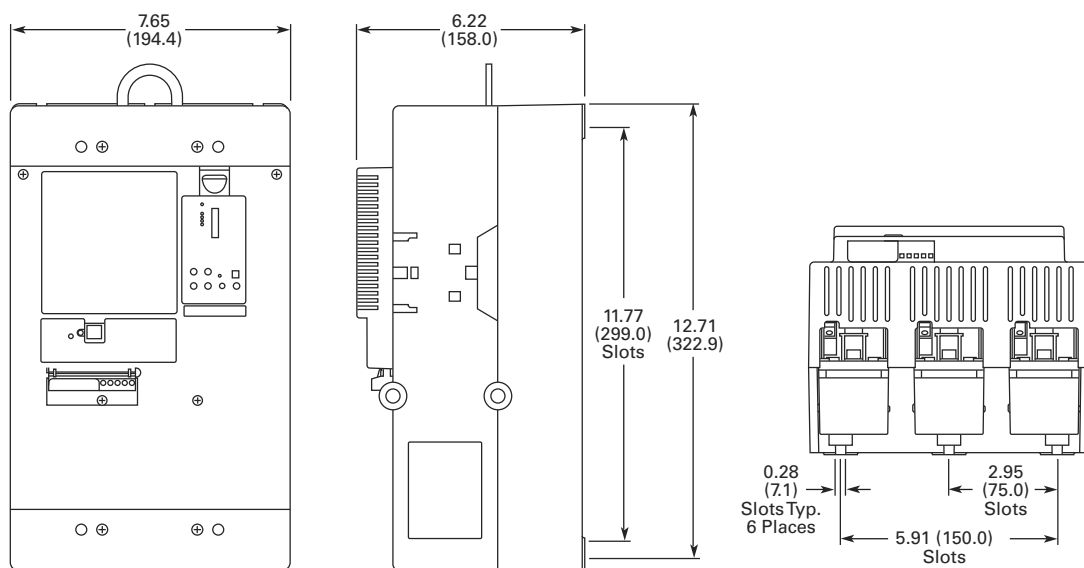
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Approximate Dimensions in Inches (mm)

R-Frame (110 mm) S801

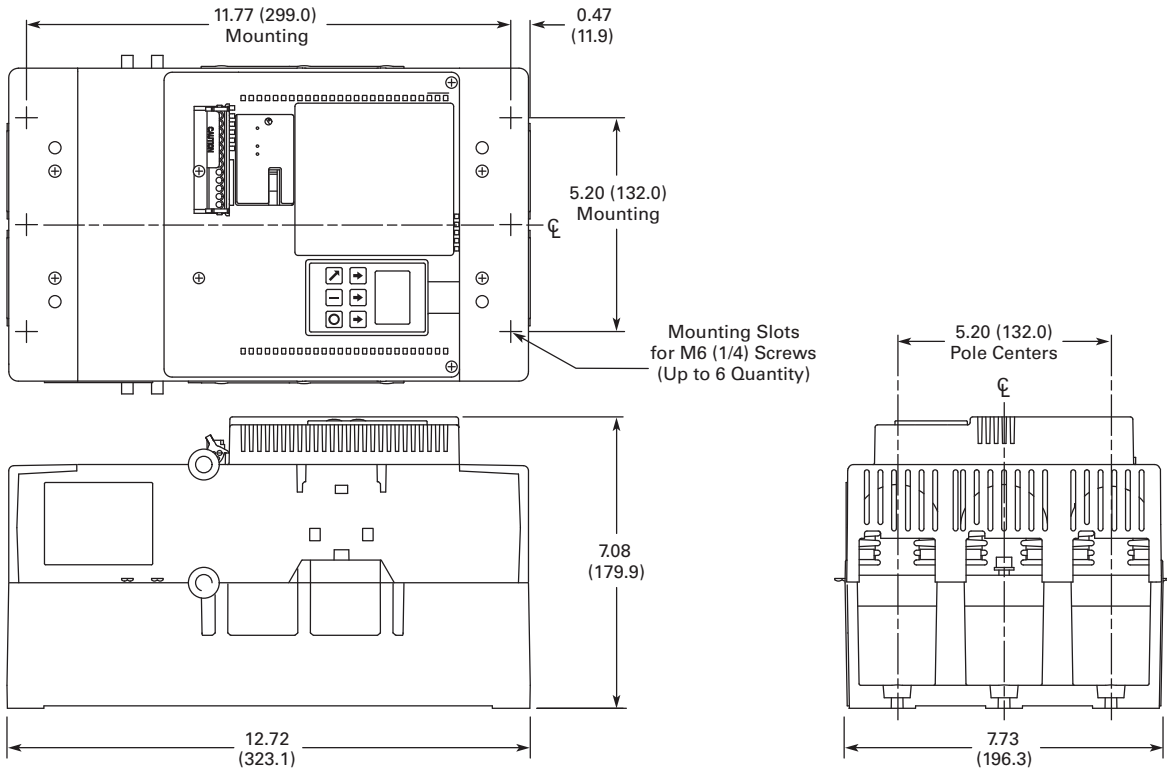


T-Frame (200 mm) S801

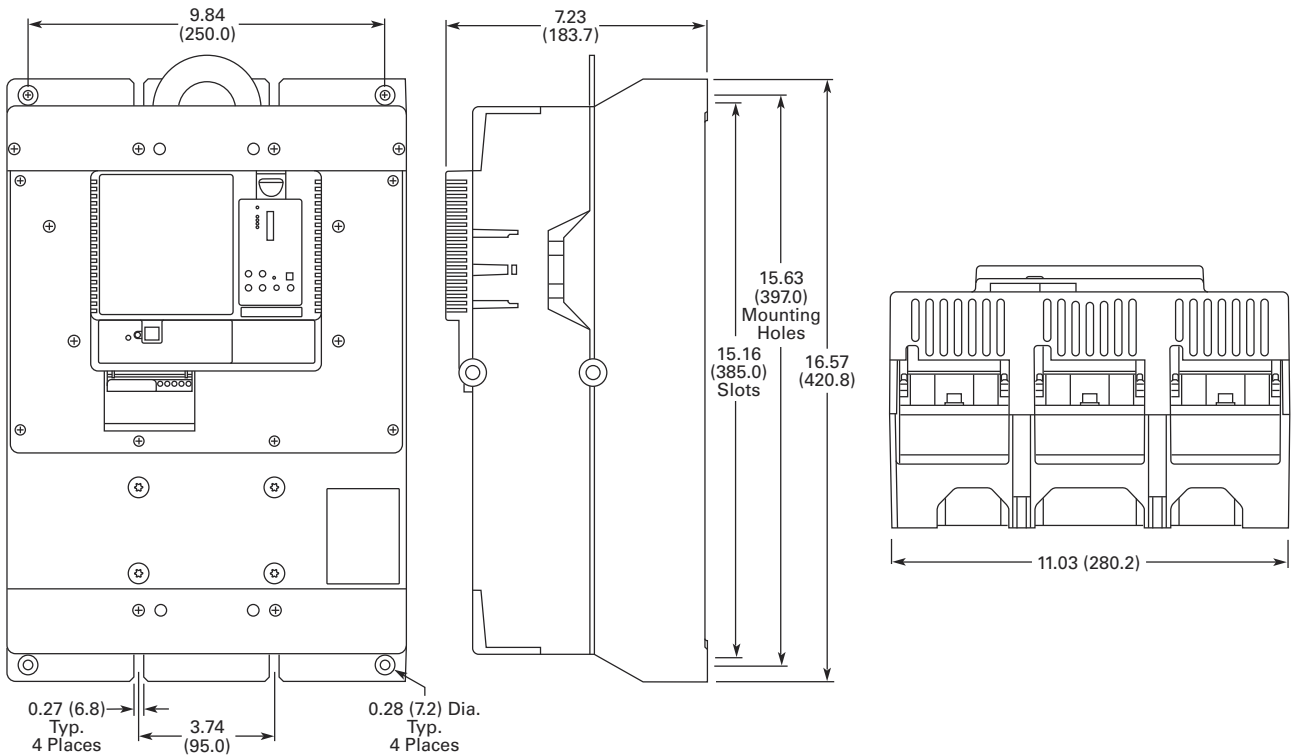


Approximate Dimensions in Inches (mm)

U-Frame (200 mm) S801



V-Frame (290 mm) S801



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Type S811, Soft Starters with DIM



Contents

Description

	Page
Type S611, Solid-State Soft Starters	V6-T1-39
Type S801+, Soft Starters	V6-T1-56
Type S811+, Soft Starters with DIM	V6-T1-72
Type S801, Soft Starters	V6-T1-96
Type S811, Soft Starters with DIM	
Communications	V6-T1-125
Operation	V6-T1-126
Features and Benefits	V6-T1-129
Standards and Certifications	V6-T1-132
Instructional Leaflets	V6-T1-132
Catalog Number Selection	V6-T1-132
Product Selection	V6-T1-133
Accessories	V6-T1-147
Options	V6-T1-148
Technical Data and Specifications	V6-T1-149
Wiring Diagrams	V6-T1-153
Dimensions	V6-T1-154

Type S811, Soft Starters with DIM

Product Description

Eaton's S811 offers all the popular features of the S801, but adds enhanced functionality with the new DIM (Digital Interface Module), communications, metering, monitoring and diagnostics capabilities.

Eaton's line of S811 reduced voltage soft starters is very compact, multi-functional, easy to install and easy to set operating parameters. Designed to control the acceleration and deceleration of three-phase motors up to 690V, the line is available from 11–1000A.

The S811 is designed to be a complete package combining the silicon controlled rectifiers (SCRs), bypass contactor and overload in one, very compact unit. The S811 is available as a component for panel mounting, in motor control centers or in enclosed control (NEMA Type 1, 3R, 4, 4X, 7/9 and 12).

Application Description

Designed to control the acceleration and deceleration of three-phase motors, the S811 soft starter uses SCRs to control the voltage to soft start and soft stop the motor. After the motor is started, internal run bypass contactors close, resulting in the motor running directly across-the-line. The built-in solid-state overload protects the motor from overload conditions with sophisticated algorithms that model true motor heating, resulting in better motor protection and fewer nuisance trips. Advanced protective and diagnostic features reduce downtime.

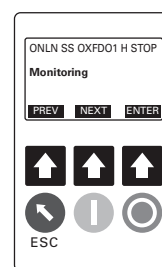
A voltage ramp start or current limit start is available. Kick start is available in either starting mode. The soft stop option allows for a ramp stop time that is longer than the coast to stop time. The pump control option provides a smooth transition for starting and stopping a motor and eliminating the "water-hammer" effect that can damage pipes, valves and pumps.

The S811 offers an impressive array of advanced protective features. Not only are the protective features selectable, but many offer variable settings and adjustable time delays to ride through system discrepancies.

The S811 has an easy to use Digital Interface Module (DIM) that allows the user to configure the device and to read system parameters and monitor system values. The DIM includes an LCD display and keypad to scroll through the various menus. The DIM allows the user to modify control parameters, enable or disable protections, set communication variables, monitor system parameters such as line voltages and currents, and access the fault queue.

The DIM can be removed from the S811 and remote mounted. Kits are available to door mount the DIM, enabling users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door. This will help eliminate the possibility of an arc flash incident.

Digital Interface Module (DIM)



Communications

The S811 has built-in communication capabilities through Eaton's QC (Quick Connect) Port. QCPort™ enables the soft starter to be connected to a variety of networks, including DeviceNet, EtherNet/Modbus, EtherNet/IP and PROFIBUS. The advantage of QCPort is that multiple control components can be connected to one Eaton D77D gateway.

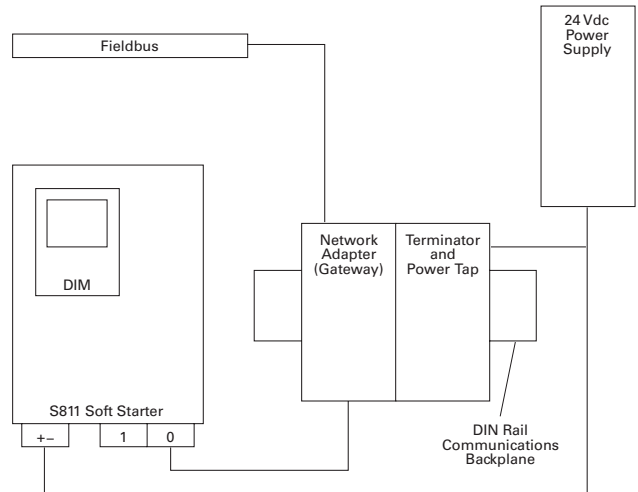
The gateway concentrates data from the devices into a single node. Configuration is simple—a single press of the gateway's Auto Configuration button sets the system up for default operation. This automatically configures the I/O assemblies to the QCPort system devices. The data from these devices are then assembled into single input and output messages

The S811 communication parameters can be configured with the DIM or through the Fieldbus using CH Studio Component Manager. Advanced communication configuration settings provide the system integrator with powerful tools to facilitate system optimization

Communications Reference

Description	Part Number
DeviceNet network adapter	D77D-DNA
EtherNet Modbus network adapter	D77D-EMA
EtherNet/IP network adapter	D77D-EIP
PROFIBUS network adapter	D77D-PNA
Terminator and power tap	D77E-QPLR
DIN rail communications backplane, 7-position	D77E-BP7
DIN rail communications backplane, 12-position	D77E-BP12
85–264 Vac input, 24 Vdc output	PSG240E
360–575 Vac input, 24 Vdc output	PSG240F

S811 Connection



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Operation

Starting and Stopping Modes

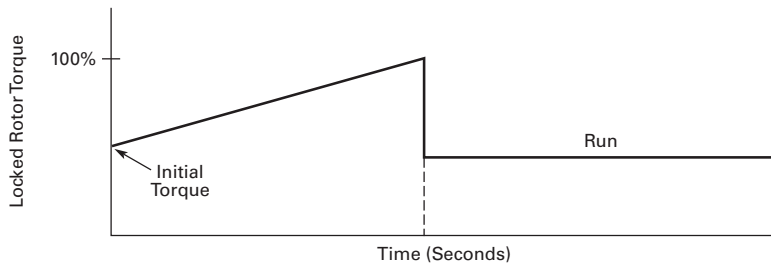
The S811 has a variety of starting and stopping methods to provide superior performance in the most demanding applications. The motor can be started in either voltage ramp start or current limit start mode. Kick start and soft stop are available within both starting modes.

Voltage Ramp Start

Provides a voltage ramp to the motor resulting in a constant torque increase. The most commonly used form of soft start, this start mode allows you to set the initial torque value and the duration of the ramp to full voltage conditions. Bypass contactors close after ramp time.

- Adjustable initial torque 0–85% of locked rotor torque
- Adjustable ramp time 0.5–180 seconds (can be extended with factory modification)

Starting Characteristics—Ramp Start



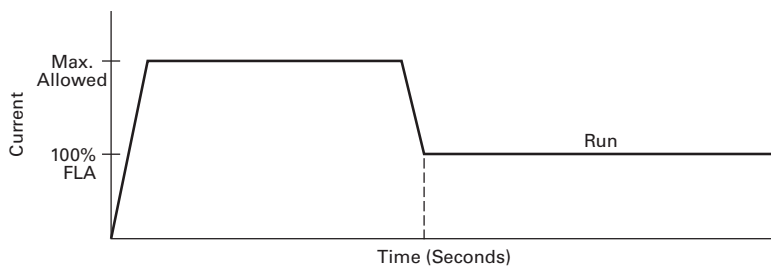
Current Limit Start

Limits the maximum current available to the motor during the start phase. This mode of soft starting is used when it becomes necessary to limit the maximum starting current due to long start times or to protect the motor. This start

mode allows you to set the maximum starting current as a percentage of locked rotor current and the duration of the current limit. Bypass contactors close after current limit time.

- Maximum current of 0–85% locked rotor current
- Adjustable ramp time 0.5–180 seconds (can be extended with factory modification)

Starting Characteristics—Current Limit Start

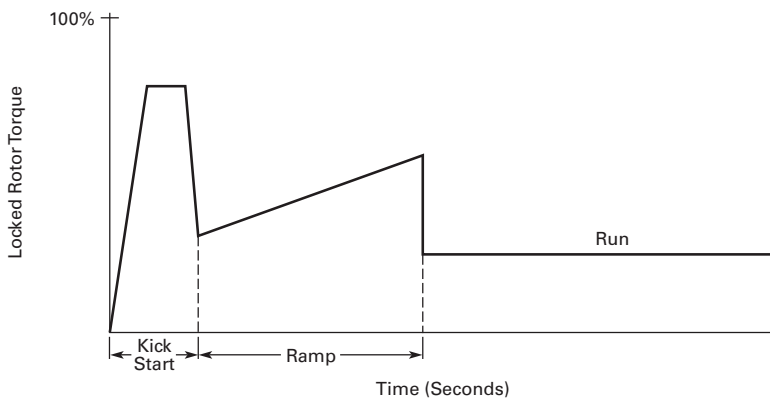


Kick Start

Selectable feature in both voltage ramp start and current limit start modes. Provides a current and torque “kick” for 0 to 2.0 seconds. This provides greater initial current to develop additional torque to breakaway a high friction load.

- 0–85% of locked rotor torque
- 0–2.0 seconds duration

Starting Characteristics—Kick Start

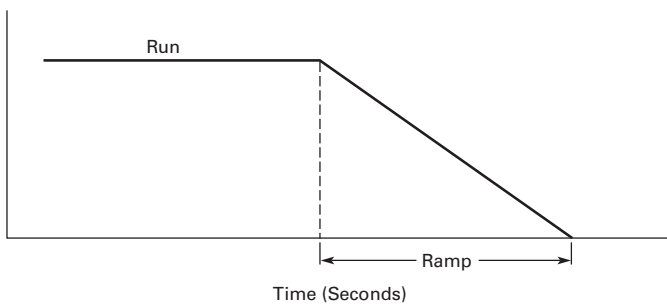


Soft Stop

Allows for a controlled stopping of a load. Used when a stop-time that is greater than the coast-to-stop time is desired. Often used with high friction loads where a sudden stop may cause system or load damage.

- Stop time = 0–60 seconds

Starting Characteristics—Soft Stop



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Edge and Level Sensing Control

Edge Sensing

Edge sensing requires +24 Vdc power be momentarily applied to Pin 1 (with terminal P at +24 Vdc) to initiate a start under all conditions. After a stop or fault occurs, the +24 Vdc must be removed, then reapplied to pin 1 before another start can occur. This control configuration should be used when restarting of the motor after a fault or stop must be supervised manually or as a part of a control scheme. The cycling of +24 Vdc power to Terminal 1 before starting is required regardless of the position of the auto reset switch on the DIM.

Level Sensing

Level sensing will enable a motor to restart after a fault is cleared without cycling +24 Vdc power to Terminal 1 as long as:

- Terminal P is supplied with +24 Vdc (to start from Terminal Block, Input #3 must also be enabled)
- The auto reset switch on the DIM is set to enabled
- All faults have been reset

This control configuration should be used where it is desirable to restart a motor after a fault without additional manual or automatic control. An example of this condition would be on a remote pumping station where it is desirable to automatically restart a pump after a power outage without operator intervention.

Note: If the auto reset feature is used, CAUTION must be exercised to ensure that any restart occurs in a safe manner.

Features and Benefits

- Communication capabilities with various protocols
- The DIM (Digital Interface Module) provides an intuitive, easy-to-use human interface with powerful configuration capabilities to maximize system performance
- Door or device mounted DIM enables users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door, eliminating the possibility of an arc flash incident
- System operating parameters can be monitored enterprise-wide through a communications network. Increase uptime by providing data for process management and preventive diagnostics
- Run internal bypass mode greatly reduces internal heating created by the greater power dissipation in the SCRs. Bypass contactor directly connects the motor to the line and improves system efficiency by reducing internal power losses
- Internal solid-state overload protection provides accurate current measurement and trip settings. Sophisticated algorithms solve a series of differential equations that model true motor heating and cooling, resulting in superior motor overload protection while minimizing nuisance trips. Advanced selectable protective features safeguard the motor and system against a variety of system faults
- Internal run bypass contactors and overload protection eliminate the need for additional devices, reducing enclosure sizes, minimizing installation and wiring time, and reducing overall assembly size and cost
- Wide range of overload FLA settings (31–100% of rated current) and a selectable trip class (5–30) offers users the flexibility to fine tune the starter to match specific application requirements
- Variable ramp times and torque control settings provide unlimited starting configurations, allowing for maximum application flexibility
- Kick-start feature enables soft starting of high friction loads
- Soft stop control for applications where an abrupt stop of the load is not acceptable
- Pump control option with sophisticated pump algorithms on both starting and stopping that minimize the pressure surges that cause water hammer. The pump control option will maximize the life of the pump and piping systems while minimizing the downtime caused by system failure
- Six SCRs control all three motor phases, providing smooth acceleration and deceleration performance
- Soft acceleration and deceleration reduces wear on belts, gears, chains, clutches, shafts and bearings
- Reduce the peak inrush current's stress on the power system
- Manage peak starting torque to diminish mechanical system wear and damage
- 24 Vdc control voltage enhances personnel and equipment safety
- Removable, lockable control terminal block reduces maintenance costs. Also provides the opportunity for OEMs to reduce assembly and test costs by utilizing pre-assembled wire harnesses

Protective Features

All protective features can be configured, enabled or disabled with the DIM or through the communications network.

Motor Overload

The S811 includes electronic overload protection as standard. The overload meets applicable requirements for a motor overload protective device. The overload protects the motor from over heat conditions with the use of sophisticated algorithms that model true motor heating, resulting in superior motor protection and fewer nuisance trips.

The S811 calculates a thermal memory value based on the heat energy introduced into the motor during the start process. A 100% value represents the maximum safe internal temperature of the motor.

When the thermal memory value reaches 100%, an overload trip will occur removing power to the motor. Upon trip, the S811 stores the calculated motor heating value and will not allow a motor re-start until the motor has a thermal memory value of less than 100%. This feature ensures the motor will not be damaged by repeated overload trip, reset and re-start cycles.

The thermal memory value can be monitored through the DIM or the communications network. The thermal memory value can be of great use in determining an impending overload trip condition. Alarms can be implemented in the

process monitoring system warning of an impending trip before a trip occurs halting the process. Costly system downtime can be avoided.

The trip current is adjusted to match the specific application requirements by entering the motor nameplate full load current rating and trip class. The FLA parameter is adjustable from 32% to 100% of the unit's rated current. The overload trip class is adjustable from class 5 through class 30. The overload is ambient temperature compensated—meaning its trip characteristics will not vary with changes in ambient temperature. The overload protection can be enabled, disabled, or disabled on start.

Short Circuit

The use of a short-circuit protective device in coordination with the S811 is required in branch motor circuits by most electrical codes. Short-circuit coordination ratings with both fuses and Eaton molded case circuit breakers are available providing customers with design flexibility. The S811 has short-circuit coordination ratings as an open component, an enclosed starter, and in a motor control center.

Jam

Excessive current and torque up to locked rotor levels can occur in a jam condition. The condition can result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Jam protection prevents the stress and damage from a jam during normal run. After the motor is in bypass, a current greater than 300% FLA setting will cause the starter to trip on a jam fault.

Stall

Excessive current and torque up to locked rotor levels can occur in a stall condition. The condition can lead to an overload trip and result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Stall protection prevents stress and damage to a motor that has not come up to speed during the soft start time. The S811 will trip to protect the system in the event that the motor did not get to the rated speed in the defined soft start period. A current greater than 200% FLA at the end of the soft start period will cause the starter to trip on a stall fault.

Pole Over Temperature

High ambient temperatures, extended ramp times and high duty cycle conditions may cause the S811 power pole conductors to reach a temperature that exceeds their thermal rating. The S811 is equipped with sensors that monitor the temperature of the power poles. Over temperature protection occurs if the power pole's thermal capacity is exceeded. The soft starter will trip in over temperature conditions, preventing device failure.

Each power pole temperature value can be monitored through the DIM or the communications network. This feature can be of use in determining an impending over temperature trip condition.

When using a communications network, alarms can be implemented in the process monitoring system warning of an impending trip before the trip occurs, halting the process.

Phase Loss

Loss of a phase can cause a significant increase in the current drawn in the remaining two phases. Phase loss can lead to motor damage before an eventual overload trip occurs. Phase loss is typically an indication of a failure in the electrical distribution system. The S811 will detect a phase loss and trip if any phase current drops below a preset value. The phase loss trip level is adjustable from 0% to 100% of the average of the other two phase levels with an adjustable trip delay of 0.1 to 60 seconds.

Phase Imbalance

Phase current or voltage imbalance can cause a significant increase in the current drawn in the remaining two phases. Phase imbalance can lead to motor damage before an eventual overload trip. Phase imbalance is typically an indication of a failure in the electrical distribution system or the motor. The S811 will detect both current and voltage phase imbalances and trip if any phase becomes imbalanced as compared to the average of the other two phases.

The phase current imbalance trip level is adjustable from 0% to 100% of the average of the current in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

The phase voltage imbalance trip level is adjustable from 0% to 100% of the average of the voltage in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

Reset Mode

The S811 can be set up for automatic or manual reset on trip. The manual reset mode requires the operator to physically press the RESET button located on the Soft Starter. The trip can be manually reset through the DIM or through the communications network. The trip can also be electrically reset by energizing a 24 Vdc input on the control terminal block.

The automatic reset mode allows the Soft Starter to be automatically reset as soon as the trip condition is no longer present. With the automatic reset mode, after the fault is no longer present, the motor will be restarted as soon as a valid start signal is present.

Phase Reversal

The S811 can determine if the proper line phase sequence is present by default. The device will trip if the line phase sequence is something other than A-B-C. The S811 can be configured to operate under reversed phase conditions (A-C-B).

Shorted SCR Detection

The S811 monitors the operation of the power poles and will trip under a shorted SCR condition.

Open SCR Detection

The S811 monitors the operation of the power poles and will trip under an open SCR condition.

Low Current

Low current conditions can be a result of a loss of load or a failure in the mechanical system. The S811 has low current protection that will trip if the average rms current falls below a preset value. The low current protection can be programmed as a percent of motor FLA from 0% to 100%.

Low Voltage

Low voltage conditions can result from disturbances in the electrical power distribution system. Low voltage conditions can cause a malfunction and damage to electrical equipment. The S811 has low voltage protection that will trip if the average rms voltage falls below a preset value. The low voltage protection can be programmed as a percent of nominal voltage from 1% to 99% with a trip delay of 0.1 to 60 seconds to accommodate short temporary voltage drops during the start process.

High Voltage

High voltage conditions can result from disturbances in the electrical power distribution system. High voltage conditions can cause malfunctions or failures of electrical equipment. The S811 has high voltage protection that will trip if the average rms voltage is greater than a preset value. The high voltage protection can be programmed as a percent of nominal voltage from 101% to 120% with a trip delay of 0.1 to 60 seconds.

Monitoring Capabilities

The S811 has an impressive array of system monitoring capabilities that allows users to access real time process and diagnostic data. This data can be viewed at the device with the DIM or through a communications network. Data over a communications network can provide valuable insight into the condition of the equipment and processes. Maintenance and

production personnel can monitor critical operational and maintenance data from a central control station that can be located far away from the production facility. Process data can be monitored to determine system anomalies that may indicate a need for preventive maintenance or an impeding failure. Adjustments made through the communications

network can reduce costs by minimizing the time traveling to the location where the motor controls are located. When faults do occur, real time fault data can assist maintenance in troubleshooting and planning repair resources. Remote reset signals can be given to tripped devices without the need for manual intervention by maintenance personnel.

Average Line Current

Provides the average of the three-phase rms line currents in amps, accurate to within 2%. Current data can be used to indicate a need for maintenance. Increased currents in a fixed load application can indicate a reduction in system efficiencies and performance, signifying system maintenance is due.

Average Pole Current

Provides the average of the three-phase rms pole currents in amps, accurate to within 2%. The pole current is the current through the Soft Starter. The line and pole current will be identical in inline applications, and will differ in inside-the-delta applications.

Average Line Current as a % FLA

Provides the average rms line current as a percentage of the S811 FLA setting.

Three-Phase Line Currents

Provides three rms phase line currents in amps, accurate to within 2%. Imbalances or changes in the relative phase current to one another can indicate anomalies in the motor or electrical distribution system.

Three-Phase Pole Currents

Provides three rms phase pole currents in amps, accurate to within 2%. The pole current is the current through the soft starter. The line and pole current will be identical in in-line applications, and will differ in inside-the-delta applications.

Three-Phase Line Voltages

Provides the individual rms three-phase line voltages. Imbalances or changes in the relative phase voltage to one another can indicate anomalies in the motor or electrical distribution system. Voltage can be used to monitor electrical distribution system performance. Warnings, alarms and system actions to low or high voltage conditions can be implemented.

Percent Thermal Memory

Provides the real time calculated thermal memory value. The S811 calculates thermal memory value. A 100% value represents the maximum safe internal temperature of the motor. When the thermal memory value reaches 100%, an overload trip will occur, removing power to the motor.

The thermal memory value can be of great use in determining an impending overload trip condition. When using a communications network, alarms can be implemented in the process monitoring system warning of an impending trip before the trip occurs, halting the process. Costly system downtime can be avoided.

DC Control Voltage

Monitors level of the 24 Vdc control voltage. Fluctuations in control voltage can cause component malfunction and failure. System control voltage data can be used to implement warnings, alarms and system actions to low or high voltage conditions.

Pole Temperature

Increases in power pole temperature are caused by increases in ambient temperature, start/stop times and start duty cycles. Changes in pole temperatures represent a change in system operating conditions. Identifying unexpected operating conditions or changes can prompt maintenance and aid in process evaluation activities.

PCB Device Temperature

An increase in printed circuit board (device) temperature is a strong indication of an increase in ambient temperature. High ambient temperature operation can be identified with the device temperature data. Device temperature increases can be due to undersized enclosures, failure of cooling fans or blocked venting. High operating temperatures will reduce the life of all electrical equipment in the enclosure.

Start Count

Start count data can be used to monitor system output, schedule preventative maintenance, identify system anomalies and identify changes in system operation.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Diagnostics

Fault Queue

Current fault and a fault queue containing the last nine system faults can be read through the DIM or communications network. Fault identification can minimize troubleshooting time and cost, and prevent arc flash incidents. The fault queue can be remotely accessed through a communications network to assist in planning maintenance resources. Thirty different faults can be identified by the S811.

Control Status

The S811 provides data that represents system conditions that can be read through the DIM or the communications network. This data identifies the status of the system and the control commands the system is requesting of the S811. This can be used for advanced troubleshooting and system integration activities.

Breaker Status

The S811 has provisions to read and display circuit breaker status. Eaton communicating cover control or other communicating protective device is required to take advantage of this feature.

Standards and Certifications

- IEC 60947-4-2
- EN 60947-4-2
- UL listed (NMFT-E202571) Frame N37 to V85
- UL recognized (NMFT2)–Frame V10
- CE marked
- CSA certified (3211 06)
- CSA elevator (2411 01)

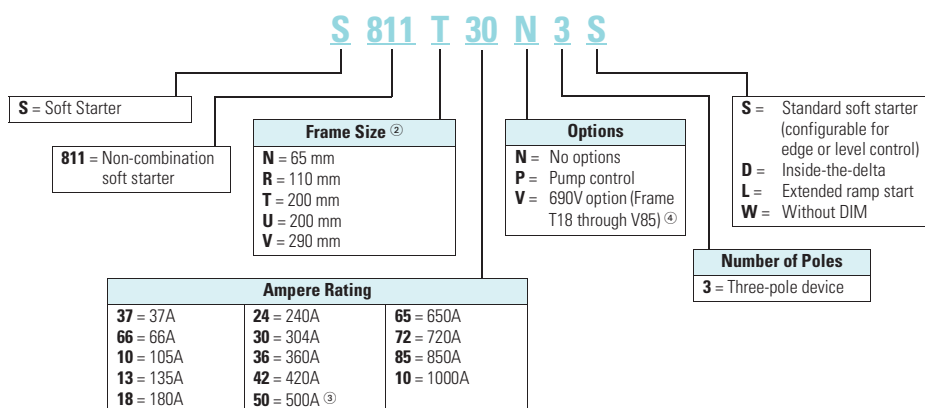


Instructional Leaflets

- User manual MN03902002E
- Inside-the-Delta user manual MN03902009E
- Outline drawings:
 - 65 mm, N-Frame: 10-8574
 - 110 mm, R-Frame: 10-8575
 - 200 mm, T-Frame: 10-8576
 - 200 mm, U-Frame: 10-8857
 - 290 mm, V-Frame: 10-8577

Catalog Number Selection

S811 Open Soft Starters ①



Notes

- ① All units require a 24 Vdc power supply found on catalog **Page V6-T1-147**, or equivalent.
- ② T-, U- and V-Frames require lug kits found on **Page V6-T1-147**.
- ③ U-Frame 500A unit does not have IEC certification.
- ④ Not available in U-Frame.

Product Selection

Standard Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	300%	30 sec.	3	50°C
Full voltage	500%	10 sec.	3	50°C
Wye-delta	350%	20 sec.	3	50°C
80% RVAT	480%	20 sec.	2	50°C
65% RVAT	390%	20 sec.	3	50°C
50% RVAT	300%	20 sec.	4	50°C

Motor applications and customer needs come in many different varieties. With the standard and severe duty rating tables, we have attempted to provide

guidelines on what the soft starter is capable of. If the application falls under these categories, you can use these charts. For other applications, or when a

question arises, consult with your local Eaton representative or call our Technical Resource Center.

S811



Standard Duty—15 Second Ramp, 4 Starts per Hour, 300% Current Limit at 40°C

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)						575–690V ①		Catalog Number
	230V	380–400V	440V	200V 1.0SF	1.15SF	230V 1.0SF	1.15SF	460V 1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
37	10	18.5	18.5	10	10	10	10	25	20	30	30	S811N37N3S
66	18.5	30	37	20	15	20	20	50	40	60	50	S811N66N3S
Frame Size R												
105	30	55	59	30	25	40	30	75	60	100	75	S811R10N3S
135	40	63	80	40	30	50	40	100	75	125	100	S811R13N3S
Frame Size T												
180	51	90	110	60	50	60	60	150	125	150	150	S811T18N3S
240	75	110	147	75	60	75	75	200	150	200	200	S811T24N3S
304	90	160	185	100	75	100	100	250	200	300	250	S811T30N3S
Frame Size U												
360	110	185	220	125	100	150	125	300	250	350	300	S811U36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S811U42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S811U50N3S ②
Frame Size V												
360	110	185	220	125	100	150	125	300	250	350	300	S811V36N3S
420	129	220	257	150	125	175	150	350	300	450	350	S811V42N3S
500	150	257	300	150	150	200	150	400	350	500	450	S811V50N3S
650	200	355	425	250	200	250	200	500	450	600	500	S811V65N3S
720	220	400	450	—	—	300	250	600	500	700	600	S811V72N3S
850	257	475	500	—	—	350	300	700	600	900	700	S811V85N3S
1000	277	525	550	—	—	400	350	800	700	900	800	S811V10N3S ③

For **Pump Option**, replace character **8** with **"P"** and also, see **Page V6-T1-148**.

Notes

^① 690V is available only from T18 thru V85. Not available on U-Frames.

^② 500A rating does not have IEC certification.

^③ For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S811



Standard Duty—25 Second Ramp, 4 Starts per Hour, 300% Current Limit at 40°C

Three-Phase Motors												Catalog Number
Max. Current	kW Rating (50 Hz)			hp Rating (60 Hz)		230V		460V		575–690V ^①		
	230V	380–400V	440V	200V 1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
34	9	15	18.5	10	7-1/2	10	10	25	20	30	25	S811N37N3S
63	15	30	33	20	15	20	20	40	40	60	50	S811N66N3S
Frame Size R												
96	25	45	55	30	25	30	30	75	60	75	75	S811R10N3S
120	33	63	63	40	30	40	40	75	75	100	100	S811R13N3S
Frame Size T												
150	45	80	90	50	40	50	50	100	100	150	125	S811T18N3S
215	63	110	132	60	60	75	60	150	150	200	150	S811T24N3S
278	80	147	160	75	75	100	75	200	200	250	250	S811T30N3S
Frame Size U												
320	90	160	185	100	75	125	100	250	200	300	250	S811U36N3S
380	110	200	220	125	100	150	125	300	250	350	300	S811U42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S811U50N3S ^②
Frame Size V												
320	90	160	185	100	75	125	100	250	200	300	250	S811V36N3S
380	110	200	220	125	100	150	125	300	250	350	300	S811V42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S811V50N3S
610	185	315	375	250	150	200	200	500	450	600	500	S811V65N3S
680	200	375	445	—	200	250	200	600	500	700	600	S811V72N3S
810	250	450	500	—	—	300	300	700	600	900	700	S811V85N3S
890	290	510	560	—	—	400	350	700	600	900	700	S811V10N3S ^③

For **Pump Option**, replace character **8** with **"P"** and also, see **Page V6-T1-148**.

Notes

① 690V is available only from T18 thru V85. Not available on U-Frames.

② 500A rating does not have IEC certification.

③ For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

S811

**Standard Duty— 15 Second Ramp, 4 Starts per Hour, 300% Current Limit at 50°C**

Three-Phase Motors												
Max. Current	kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V		230V		460V		575–690V ^①		
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
34	9	15	18.5	10	7-1/2	10	10	25	20	30	25	S811N37N3S
63	15	30	33	20	15	20	20	40	40	60	50	S811N66N3S
Frame Size R												
96	25	45	55	30	25	30	30	75	60	75	75	S811R10N3S
120	33	63	63	40	30	40	40	75	75	100	100	S811R13N3S
Frame Size T												
150	45	80	90	50	40	50	50	100	100	150	125	S811T18N3S
215	63	110	132	60	60	75	60	150	150	200	150	S811T24N3S
278	80	147	160	75	75	100	75	200	200	250	250	S811T30N3S
Frame Size U												
320	90	160	185	100	75	125	100	250	200	300	250	S811U36N3S
460	110	200	220	125	100	150	125	300	250	350	300	S811U42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S811U50N3S ^②
Frame Size V												
320	90	160	185	100	75	125	100	250	200	300	250	S811V36N3S
380	110	200	220	125	100	150	125	300	250	350	300	S811V42N3S
460	140	250	280	150	125	150	150	350	300	450	400	S811V50N3S
610	185	315	375	250	150	200	200	500	450	600	500	S811V65N3S
680	200	375	445	—	200	250	200	600	500	700	600	S811V72N3S
830	257	450	500	—	—	300	300	700	600	900	700	S811V85N3S
960	302	510	540	—	—	350	300	800	700	900	800	S811V10N3S ^③

For **Pump Option**, replace character **8** with “**P**” and also, see **Page V6-T1-148**.**Notes**^① 690V is available only from T18 thru V85. Not available on U-Frames.^② 500A rating does not have IEC certification.^③ For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S811



Standard Duty—50 Second Ramp, 2 Starts per Hour, 300% Current Limit at 50°C

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)				575–690V ^①				Catalog Number
	230V	380–400V	440V	200V	230V		460V		1.0SF	1.15SF		
				1.0SF	1.15SF	1.0SF	1.15SF					
Frame Size N												
21	5.5	10	11	5	5	5	5	15	10	15	15	S811N37N3S
42	11	18.5	22	10	10	15	10	30	25	40	30	S811N66N3S
Frame Size R												
60	15	30	33	15	15	20	15	40	40	50	50	S811R10N3S
80	22	40	45	25	20	30	25	60	50	75	60	S811R13N3S
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	S811T18N3S
150	45	80	90	50	40	50	50	100	100	150	125	S811T24N3S
192	55	100	110	60	50	60	60	150	125	200	150	S811T30N3S
Frame Size U												
280	80	150	160	75	75	100	75	200	200	250	250	S811U36N3S
340	110	180	200	100	100	125	100	250	200	350	300	S811U42N3S
380	110	200	220	125	100	150	125	300	250	350	300	S811U50N3S ^②
Frame Size V												
280	80	150	160	75	75	100	75	200	200	250	250	S811V36N3S
340	110	180	200	100	100	125	100	250	200	350	300	S811V42N3S
380	110	200	220	125	100	150	125	300	250	350	300	S811V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S811V65N3S
480	147	257	295	150	150	200	150	400	350	500	450	S811V72N3S
590	180	315	375	200	150	200	200	500	400	600	500	S811V85N3S
650	205	370	415	250	200	250	200	500	450	600	500	S811V10N3S ^③

For **Pump Option**, replace character **8** with **“P”** and also, see **Page V6-T1-148**.

Notes

① 690V is available only from T18 thru V85. Not available on U-Frames.

② 500A rating does not have IEC certification.

③ For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

S811

**Standard Duty—15 Second Ramp, 4 Starts per Hour, 450% Current Limit at 40°C**

Max. Current	Three-Phase Motors kW Rating (50 Hz)			hp Rating (60 Hz)						575–690V ①		Catalog Number
	230V	380–400V	440V	200V	1.15SF	230V	1.15SF	460V	1.15SF	1.0SF	1.15SF	
				1.0SF		1.0SF		1.0SF				
Frame Size N												
29	7.5	12.5	15	7-1/2	7-1/2	10	7-1/2	20	15	25	20	S811N37N3S
49	12.5	22	25	15	10	15	15	30	30	40	40	S811N66N3S
Frame Size R												
73	18.5	37	40	20	20	25	20	50	40	60	60	S811R10N3S
94	25	45	55	30	25	30	30	60	60	75	75	S811R13N3S
Frame Size T												
155	45	80	90	50	40	60	50	100	100	150	125	S811T18N3S
219	63	110	132	60	60	75	60	150	150	200	150	S811T24N3S
280	80	150	160	75	75	100	75	200	200	250	250	S811T30N3S
Frame Size U												
345	100	185	200	100	100	125	100	250	200	350	300	S811U36N3S
405	110	200	250	125	100	150	125	300	250	400	350	S811U42N3S
Frame Size V												
345	100	185	200	100	100	125	100	250	200	350	300	S811V36N3S
405	110	200	250	125	100	150	125	300	250	400	350	S811V42N3S
465	140	250	280	150	125	150	150	350	300	450	400	S811V50N3S
530	160	280	335	150	150	200	150	450	350	500	450	S811V65N3S
590	180	315	375	200	150	—	200	500	400	600	500	S811V72N3S
651	200	355	425	—	—	—	—	600	450	700	600	S811V85N3S
754	220	400	465	—	—	—	—	600	500	800	700	S811V10N3S ②
For Pump Option, replace character 8 with “P” and also, see Page V6-T1-148.												

For **Pump Option**, replace character **8** with **"P"** and also, see **Page V6-T1-148**.**Notes**^① 690V is available only from T18 thru V85. Not available on U-Frames.^② For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S811



Standard Duty—30 Second Ramp, 4 Starts per Hour, 450% Current Limit at 40°C

Three-Phase Motors												Catalog Number
Max. Current	kW Rating (50 Hz)			hp Rating (60 Hz)						575–690V ①		
	230V	380–400V	440V	200V 1.0SF	1.15SF	230V 1.0SF	1.15SF	460V 1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
21	5.5	10	12.5	5	5	5	5	15	10	15	15	S811N37N3S
40	11	18.5	22	10	10	10	10	30	25	30	30	S811N66N3S
Frame Size R												
55	15	25	30	15	15	20	15	40	30	50	40	S811R10N3S
75	22	37	45	20	20	25	20	50	50	60	60	S811R13N3S
Frame Size T												
151	45	80	90	50	40	50	50	100	100	150	125	S811T18N3S
215	63	110	132	60	60	75	60	150	150	200	150	S811T24N3S
264	80	140	160	75	75	100	75	200	150	250	200	S811T30N3S
Frame Size U												
300	90	160	185	100	75	100	100	200	200	300	250	S811U36N3S
340	100	180	200	100	100	125	100	250	200	350	300	S811U42N3S
380	110	200	220	125	100	150	125	300	250	350	300	S811U50N3S
Frame Size V												
300	90	160	185	100	75	100	100	200	200	300	250	S811V36N3S
340	100	180	200	100	100	125	100	250	200	350	300	S811V42N3S
380	110	200	220	125	100	150	125	300	250	350	300	S811V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S811V65N3S
460	140	250	280	150	125	150	150	350	300	450	400	S811V72N3S
500	150	257	300	150	150	200	150	400	350	500	450	S811V85N3S
560	160	277	325	200	150	250	200	500	400	600	500	S811V10N3S ②

For **Pump Option**, replace character **8** with **“P”** and also, see **Page V6-T1-148**.

Notes

① 690V is available only from T18 thru V85. Not available on U-Frames.

② For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

Severe Duty**Severe Duty Ratings**

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	450%	30 sec.	4	50°C
Full voltage	500%	10 sec.	10	50°C
Wye-delta	350%	65 sec.	3	50°C
80% RVAT	480%	25 sec.	4	50°C
65% RVAT	390%	40 sec.	4	50°C
50% RVAT	300%	60 sec.	4	50°C

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where

the ramp time is over 30 seconds, the number of starts per hour exceeds 4, or the current limit set is over

300%. *Example:* 35-second ramp, 5 starts per hour, 350% current limit at 40°C ambient.

S811**Severe Duty—>30 Second Ramp, >4 Starts per Hour or >300% Current Limit**

Three-Phase Motors												
Max. Current	kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V	230V		460V		575–690V ①			
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
22	5.5	10	11	5	5	7-1/2	5	15	10	20	15	S811N37N3S
42	11	18.5	22	10	10	15	10	30	25	40	30	S811N66N3S
Frame Size R												
65	15	30	33	15	15	20	15	50	40	50	50	S811R10N3S
80	22	40	45	25	20	30	25	60	50	75	60	S811R13N3S
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	S811T18N3S
150	45	80	90	50	40	50	50	100	100	150	125	S811T24N3S
192	55	100	110	60	50	75	60	150	125	200	150	S811T30N3S
Frame Size U												
240	75	110	147	75	60	75	75	200	150	200	200	S811U36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S811U42N3S
Frame Size V												
240	75	110	147	75	60	75	75	200	150	200	200	S811V36N3S
305	90	160	185	100	75	100	100	250	200	300	250	S811V42N3S
365	110	185	220	125	100	150	125	300	250	350	300	S811V50N3S
420	129	220	257	150	125	150	150	350	300	450	350	S811V65N3S
480	147	257	295	150	150	200	150	400	350	500	450	S811V72N3S
525	160	280	335	150	150	200	150	450	350	500	450	S811V85N3S
575	172	303	370	200	150	250	200	500	450	600	500	S811V10N3S ②

Notes

^① 690V is available only from T18 thru V85. Not available on U-Frames.

^② For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Inside-the-Delta Standard Duty Ratings

S811



Inside-the-Delta Standard Duty— 15 Second Ramp, 4 Starts per Hour, 300% Current Limit at 40°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V		230V		460V		575V		
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
65	10	18.5	18.5	15	15	15	15	40	30	50	50	S811N37N3D
114	18.5	30	37	30	25	30	30	75	60	100	75	S811N66N3D
Frame Size R												
182	30	55	59	50	40	60	50	125	100	150	125	S811R10N3D
234	40	63	80	60	50	75	60	150	125	200	150	S811R13N3D
Frame Size T												
311	51	90	110	100	75	100	100	250	200	250	250	S811T18N3D
415	75	110	147	125	100	125	125	300	250	300	300	S811T24N3D
526	90	160	185	150	125	150	150	400	300	400	400	S811T30N3D
Frame Size U												
623	110	185	220	200	150	250	200	450	400	550	450	S811U36N3D
727	129	220	257	250	200	300	250	550	450	700	550	S811U42N3D
865	150	257	300	250	250	300	250	600	550	750	700	S811U50N3D ①②
Frame Size V												
623	110	185	220	200	150	250	200	450	400	550	450	S811V36N3D
727	129	220	257	250	200	300	250	550	450	700	550	S811V42N3D
865	150	257	300	250	250	300	250	600	550	750	700	S811V50N3D
1125	200	355	425	400	300	400	300	750	700	900	750	S811V65N3D
1246	—	—	—	—	—	—	—	—	—	—	—	S811V72N3D
1471	—	—	—	—	—	—	—	—	—	—	—	S811V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S811V10N3D ③

Notes

① 15 sec. start, 300% inrush, 40°C, 1 start every 15 minutes. If these start parameters are exceeded, please refer to 290 mm V-Frame, 865A inside-the-delta starter.

② U-Frame 500A unit does not have IEC certification.

③ For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

S811



**Inside-the-Delta Standard Duty—25 Second Ramp, 4 Starts per Hour,
300% Current Limit at 40°C Ambient**

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V	230V		460V		575V			
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
58	9	15	18.5	15	10	15	15	40	30	50	40	S811N37N3D
108	15	30	33	30	25	30	30	60	60	100	75	S811N66N3D
Frame Size R												
164	25	45	55	50	40	50	50	125	100	125	125	S811R10N3D
206	33	63	63	60	50	60	50	125	125	150	150	S811R13N3D
Frame Size T												
257	45	80	90	75	60	75	60	150	150	250	200	S811T18N3D
365	63	110	132	100	100	125	100	250	250	300	250	S811T24N3D
477	80	147	160	125	125	150	125	300	300	400	400	S811T30N3D
Frame Size U												
554	90	160	185	150	125	200	150	400	300	450	400	S811U36N3D
646	110	200	220	200	150	250	200	500	400	550	450	S811U42N3D
796	140	250	280	250	200	250	250	550	500	700	600	S811U50N3D ①②
Frame Size V												
554	90	160	185	150	125	200	150	400	300	450	400	S811V36N3D
646	110	200	220	200	150	250	200	500	400	550	450	S811V42N3D
796	140	250	280	250	200	250	250	550	500	700	600	S811V50N3D
1055	185	315	375	400	250	300	300	800	700	900	750	S811V65N3D
1176	200	375	445	—	300	400	300	900	800	900	900	S811V72N3D
1358	—	—	—	—	—	—	—	—	—	—	—	S811V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S811V10N3D ③

Notes

① 15 sec. start, 300% inrush, 40°C, 1 start every 15 minutes. If these start parameters are exceeded, please refer to 290 mm V-Frame, 796A inside-the-delta starter.

② U-Frame 500A unit does not have IEC certification.

③ For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S811



Inside-the-Delta Standard Duty—15 Second Ramp, 4 Starts per Hour, 300% Current Limit at 50°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V 1.0SF	1.15SF	230V 1.0SF	1.15SF	460V 1.0SF	1.15SF	575V 1.0SF	1.15SF	
Frame Size N												
58	9	15	18.5	15	10	15	15	40	30	50	40	S811N37N3D
108	15	30	33	30	25	30	30	60	60	100	75	S811N66N3D
Frame Size R												
164	25	45	55	50	40	50	50	125	100	125	125	S811R10N3D
206	33	63	63	60	50	60	60	125	125	150	150	S811R13N3D
Frame Size T												
257	45	80	90	75	60	75	75	150	150	250	200	S811T18N3D
365	63	110	132	100	100	125	100	250	250	300	250	S811T24N3D
477	80	147	160	125	125	150	125	300	300	400	400	S811T30N3D
Frame Size U												
554	90	160	185	150	125	200	150	400	300	450	400	S811U36N3D
646	110	200	220	200	150	250	200	450	400	550	450	S811U42N3D
796	140	250	280	250	200	250	250	550	450	700	600	S811U50N3D ①
Frame Size V												
554	90	160	185	150	125	200	150	400	300	450	400	S811V36N3D
646	110	200	220	200	150	250	200	450	400	550	450	S811V42N3D
796	140	250	280	250	200	250	250	550	450	700	600	S811V50N3D
1055	185	315	375	400	250	300	300	750	700	900	750	S811V65N3D
1176	200	375	445	—	—	—	—	—	—	—	—	S811V72N3D
1358	257	450	500	—	—	—	—	—	—	—	—	S811V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S811V10N3D ②

Notes

① U-Frame 500A unit does not have IEC certification.

② For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

S811



Inside-the-Delta Standard Duty—50 Second Ramp, 2 Starts per Hour, 300% Current Limit at 50°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor											Catalog Number
	kW Rating (50 Hz)			hp Rating (60 Hz)								
				200V		230V		460V		575V		
	230V	380–400V	440V	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
36	5.5	10	11	7-1/2	7-1/2	7-1/2	7-1/2	25	15	25	25	S811N37N3D
73	11	18.5	22	15	15	25	15	50	40	60	50	S811N66N3D
Frame Size R												
103	15	30	33	25	25	30	25	60	60	75	75	S811R10N3D
138	22	40	45	40	30	50	40	100	75	125	100	S811R13N3D
Frame Size T												
199	33	59	63	50	50	60	50	125	125	150	150	S811T18N3D
257	45	80	90	75	60	75	75	150	150	250	200	S811T24N3D
324	55	100	110	100	75	100	100	250	200	300	250	S811T30N3D
Frame Size U												
485	80	150	160	125	125	150	125	300	300	400	400	S811U36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S811U42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S811U50N3D ①
Frame Size V												
485	80	150	160	125	125	150	125	300	300	400	400	S811V36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S811V42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S811V50N3D
727	129	220	257	250	200	250	250	550	500	700	550	S811V65N3D
816	147	257	295	250	250	300	250	600	550	750	700	S811V72N3D
1021	180	315	375	300	250	300	300	750	600	900	750	S811V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S811V10N3D ②

Notes

① U-Frame 500A unit does not have IEC certification.

② For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

S811



Inside-the-Delta Standard Duty—15 Second Ramp, 4 Starts per Hour, 450% Current Limit at 40°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor											Catalog Number
	kW Rating (50 Hz)			hp Rating (60 Hz)								
				200V		230V		460V		575V		
	230V	380–400V	440V	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
47	7.5	12.5	15	10	10	15	10	30	25	40	30	S811N37N3D
83	12.5	22	25	25	15	25	25	50	50	60	60	S811N66N3D
Frame Size R												
126	18.5	37	40	30	30	40	30	75	60	100	100	S811R10N3D
162	25	45	55	50	40	50	50	100	100	125	125	S811R13N3D
Frame Size T												
266	45	80	90	75	60	100	75	150	150	250	200	S811T18N3D
379	63	110	132	100	100	125	100	250	250	300	250	S811T24N3D
485	80	150	160	125	125	150	125	300	300	400	400	S811T30N3D
Frame Size U												
580	100	185	200	150	150	200	150	400	300	550	450	S811U36N3D
695	110	200	250	200	150	250	200	450	400	600	550	S811U42N3D
798	140	250	280	250	200	250	250	550	450	700	600	S811U50N3D ①
Frame Size V												
580	100	185	200	150	150	200	150	400	300	550	450	S811V36N3D
695	110	200	250	200	150	250	200	450	400	600	550	S811V42N3D
798	140	250	280	250	200	250	250	550	450	700	600	S811V50N3D
908	160	280	335	250	250	300	250	700	550	750	700	S811V65N3D
1021	—	—	—	—	—	—	—	—	—	—	—	S811V72N3D
1125	—	—	—	—	—	—	—	—	—	—	—	S811V85N3D

Note

① U-Frame 500A unit does not have IEC certification.

S811



Inside-the-Delta Standard Duty—30 Second Ramp, 4 Starts per Hour, 450% Current Limit at 40°C Ambient

Max. Continuous Motor Line Current	Three-Phase Motor											Catalog Number
	kW Rating (50 Hz)			hp Rating (60 Hz)								
	230V	380–400V	440V	200V		230V		460V		575V		
1.0SF				1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF		
Frame Size N												
36	5.5	10	12.5	7-1/2	7-1/2	7-1/2	7-1/2	25	15	25	25	S811N37N3D
69	11	18.5	22	15	15	15	15	50	40	50	50	S811N66N3D
Frame Size R												
96	15	25	30	25	25	30	25	60	50	75	60	S811R10N3D
130	22	37	45	30	30	40	30	75	75	100	100	S811R13N3D
Frame Size T												
257	45	80	90	75	60	75	75	150	150	250	200	S811T18N3D
365	63	110	132	100	100	125	100	250	250	300	250	S811T24N3D
448	80	140	160	125	125	150	125	300	250	400	300	S811T30N3D
Frame Size U												
503	90	160	185	150	125	150	150	300	300	450	400	S811U36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S811U42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S811U50N3D ①
Frame Size V												
503	90	160	185	150	125	150	150	300	300	450	400	S811V36N3D
580	100	180	200	150	150	200	150	400	300	550	450	S811V42N3D
646	110	200	220	200	150	250	200	450	400	550	450	S811V50N3D
727	129	220	257	250	200	250	250	550	450	700	550	S811V65N3D
796	—	—	—	—	—	—	—	—	—	—	—	S811V72N3D
865	—	—	—	—	—	—	—	—	—	—	—	S811V85N3D

Note

① U-Frame 500A unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Inside-the-Delta Severe Duty Ratings

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where the ramp time is over 30 seconds, the number of starts per hour exceeds 4, or the current limit set is over 300%.

Example: 35-second ramp, 5 starts per hour 350% current limit at 40°C ambient.

S811



Inside-the-Delta Severe Duty

Max. Continuous Motor Line Current	Three-Phase Motor											
	kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number
	230V	380–400V	440V	200V		230V		460V		575V		
				1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
39	5.5	10	11	7-1/2	7-1/2	10	7-1/2	25	15	30	25	S811N37N3D
73	11	18.5	22	15	15	25	15	50	40	60	50	S811N66N3D
Frame Size R												
111	15	30	33	25	25	30	25	75	60	75	75	S811R10N3D
138	22	40	45	40	30	50	40	100	75	120	100	S811R13N3D
Frame Size T												
199	33	59	63	50	50	60	50	125	125	150	150	S811T18N3D
257	45	80	90	75	60	75	75	150	150	250	200	S811T24N3D
324	55	100	110	100	75	100	100	250	200	300	250	S811T30N3D
Frame Size U												
415	75	110	147	125	100	125	125	300	250	300	300	S811U36N3D
526	90	160	185	150	120	150	150	400	300	450	400	S811U42N3D
623	110	185	220	200	150	250	200	450	400	550	450	S811U50N3D ①
Frame Size V												
415	75	110	147	125	100	125	125	300	250	300	300	S811V36N3D
526	90	160	185	150	120	150	150	400	300	450	400	S811V42N3D
623	110	185	220	200	150	250	200	450	400	550	450	S811V50N3D
727	129	220	257	250	200	250	250	550	450	700	550	S811V65N3D
816	147	257	295	250	250	300	250	600	550	750	700	S811V72N3D
908	160	280	335	250	250	300	250	700	550	750	700	S811V85N3D
—	—	—	—	—	—	—	—	—	—	—	—	S811V10N3D ②

Notes

① U-Frame 500A unit does not have IEC certification.

② For more information on optimum performance of the 1000A Frame Size V S811, see Appendix E of MN03902002E.

Accessories

Lug Kits

The T and U frame (200 mm) and V frame (290 mm) each have different lug options based on your wiring needs.

The T and U frame (200 mm) and V frame (290 mm) soft starters each have different lug options based on your wiring needs. Each lug kit contains three lugs that can be mounted on either the load or line side.

Lug Kit



Lug Kits

Frame Size	Frame Designation	Description	Catalog Number
200 mm SSRV	T, U	2 cable connections, 4 AWG to 1/0 cable	EML22
		1 cable connection, 4/0 to 500 kcmil cable	EML23
		2 cable connections, 4/0 to 500 kcmil cable	EML24
		1 cable connection, 2/0 to 300 kcmil cable	EML25
		2 cable connections, 2/0 to 300 kcmil cable	EML26
290 mm SSRV	V	2 cable connections, 4/0 to 500 kcmil cable	EML28
		4 cable connections, 4/0 to 500 kcmil cable	EML30
		6 cable connections, 4/0 to 500 kcmil cable	EML32
		4 cable connections, 2/0 to 300 kcmil cable	EML33 ^①

Power Supplies

24 Vdc power supply that can be used with the S811 SSRV or as a stand-alone device.

Power Supplies

Description	Catalog Number
85–264 Vac input 24 Vdc output	PSG240E
360–575 Vac input 24 Vdc output	PSG240F

Lug Cover Kits

Replacement covers for the T- and V-Frame are available in case of damage to the existing covers.

Lug Cover Kits

Description	Catalog Number
Lug cover T-, U-Frame	EML27
Lug cover V-Frame	EML34

IP20 Kits

IP20 Kits

Description	Catalog Number
N-Frame kit	SS-IP20-N
R-Frame kit	SS-IP20-R
T- and U-Frame kit	SS-IP20-TU
V-Frame kit	SS-IP20-V

Surge Suppressors

The surge suppressor can mount on either the line or load side of the soft starter. It is designed to clip the line voltage (or load side induced voltage).

Surge Suppressor



Surge Suppressors

Description	Catalog Number
600V MOV for 200 mm and 290 mm units	EMS39
690V MOV for 200 mm and 290 mm units ^②	EMS41

Notes

- ① The EML33 does not have a CSA listing.
- ② T-Frame only.
- ③ For more information, see Pub. 51719.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Mounting Plates

The mounting plates are designed to help make it easy to install or retrofit the soft starter into enclosures and MCCs. The soft starter can be mounted onto the plate prior to installation. The mounting plate is designed with tear drop mounting holes for easier installation.

Mounting Plates

Description	Catalog Number
Mounting Plate N-Frame	EMM13N
Mounting Plate R-Frame	EMM13R
Mounting Plate T-, U-Frame	EMM13T
Mounting Plate V-Frame	EMM13V

Vibration Plates

The vibration plates allow the soft starter to be applied in high shock and vibration applications. The vibration plate allows vibration up to 5g and shock in up to 40g. The soft starter is mounted onto the vibration plate prior to installation in the panel.

Vibration Plates

Description	Catalog Number
Vibration plate N-Frame	EMM14N
Vibration plate R-Frame	EMM14R
Vibration plate T-, U-Frame	EMM14T
Vibration plate V-Frame	EMM14V

Adapter Plates

The adapter plate allows customers to retrofit a V-Frame 290 mm soft starter with the U-Frame 200 mm soft starter.

Adapter Plates

Description	Catalog Number
Adapter plates ^②	EMM13U

Control Wire Connector

Control Wire Connector

Description	Catalog Number
12-pin, 5 mm pitch connector for control wiring	EMA75

Control Interface Module

The Control Interface Module (CIM) is available as a replacement part in two versions.

CIM

Description	Catalog Number
Blank cover (filler)	EMA68
CIM for standard unit	EMA71
CIM for pump control option	EMA72
Panel mounting kit	
3 ft cable	EMA69A
5 ft cable	EMA69B
8 ft cable	EMA69C
10 ft cable	EMA69D

Options

Pump Control

For pump control option, change the **8th** digit in the catalog number to **P**.

Pump Control Option

Frame Size	Max. Current	Catalog Number
N	37	S811N37P3S
	66	S811N66P3S
R	105	S811R10P3S
	135	S811R13P3S
T	180	S811T18P3S
	240	S811T24P3S
	304	S811T30P3S
U	360	S811U36P3S
	420	S811U42P3S
	500	S811U50P3S ^①
V	360	S811V36P3S
	420	S811V42P3S
	500	S811V50P3S
	650	S811V65P3S
	720	S811V72P3S
	850	S811V85P3S
	1000	S811V10P3S

Extended Ramp

For a longer ramp acceleration time of 0.5–360 seconds, change the last digit in the catalog number from **Page V6-T1-133** to **L**.

Extended Ramp Option

Frame Size	Max. Current	Catalog Number
N	37	S811N37N3L
	66	S811N66N3L
R	105	S811R10N3L
	135	S811R13N3L
T	180	S811T18N3L
	240	S811T24N3L
	304	S811T30N3L
U	360	S811U36N3L
	420	S811U42N3L
	500	S811U50N3L ^①
V	360	S811V36N3L
	420	S811V42N3L
	500	S811V50N3L
	650	S811V65N3L
	720	S811V72N3L
	850	S811V85N3L
	1000	S811V10N3L

Extended Ramp and 690V Option

690V ratings are available on the T- and V-Frames by changing the **8th** digit in the 0.0 to **V**.

690V Option

Frame Size	Max. Current	Catalog Number
T	180	S811T18V3L
	240	S811T24V3L
	304	S811T30V3L
V	360	S811V36V3L
	420	S811V42V3L
	500	S811V50V3L
	650	S811V65V3L
	720	S811V72V3L
	850	S811V85V3L

Cooling Fan Kit

The EMM18 cooling fan kit mounts on either side of any frame size S801 Soft Starter to provide additional printed circuit board cooling in high ambient operating temperatures.

Cooling Fan Kit

Description	Catalog Number
Fan kit	EMM18

Notes

- ^① U-Frame 500A unit does not have IEC certification.
- ^② For more information, see Pub 51719.

Technical Data and Specifications

Soft Starters—S811

Description	S811 Soft Starter (Partial Catalog Number)			
	S811N37	S811N66	S811R10	S811R13
Max. current capacity	37	66	105	135
FLA range	11–37	20–66	32–105	42–135
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1	1	1	1
Wire sizes	14–2	14–2	14–4/0	14–4/0
Type of connectors	Box lug	Box lug	Box lug	Box lug
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Soft Starters—S811, continued

Description	S811 Soft Starter (Partial Catalog Number)			
	S811T18	S811T24	S811T30	S811U36
Max. current capacity	180	240	304	360
FLA range	56–180	75–240	95–304	112–360
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	1 or 2	1 or 2
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Soft Starters—S811, continued

Description	S811 Soft Starter (Partial Catalog Number)			
	S811U42	S811U50 ^①	S811V36	S811V42
Max. current capacity	420	500	360	420
FLA range	131–420	156–500	112–360	131–420
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage U_i	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	2, 4 or 6	2, 4 or 6
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.4	1.4
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V

Note

① U-Frame 500A unit does not have IEC certification.

1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Soft Starters—S811, continued

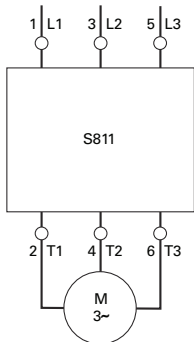
Description	S811 Soft Starter (Partial Catalog Number)				
	S811V50	S811V65	S811V72	S811V85	S811V10 ^①
Max. current capacity	500	650	720	850	1000
FLA range	156–500	203–650	225–720	265–580	320–1000
General Information					
Bypass mechanical lifespan	10M	10M	10M	10M	10M
Insulating voltage Ui	660V	660V	660V	660V	660V
Ramp time range	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)	0.5–180 seconds (0.5–360 seconds extended ramp)
Resistance to vibration	3g	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g	15g
Electrical Information					
Operating voltage	200–600V	200–600V	200–600V	200–600V	200–600V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)					
Number of conductors	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6
Wire sizes	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)					
Wire sizes in AWG	22–14	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm ²	3.31	3.31	3.31	3.31	3.31
Control Power Requirements					
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.4	1.4	1.4	1.4	1.4
Inrush current amps	10	10	10	10	10
Ripple	1%	1%	1%	1%	1%
Relays (1) Class A and C					
Voltage AC—maximum	240	240	240	240	240
Voltage DC—maximum	120	120	120	120	120
Amps—maximum	3	3	3	3	3
Environment					
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000V	6000V	6000V	6000V	6000V

Note

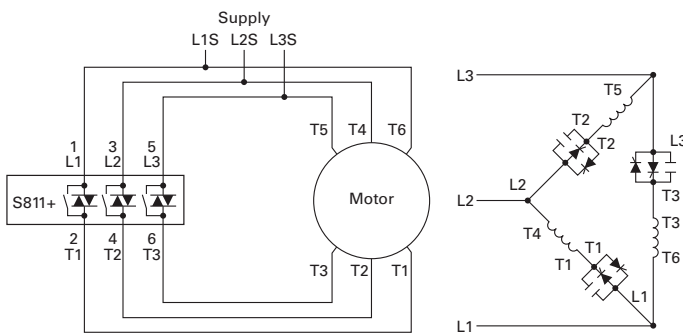
① UR recognized product.

Wiring Diagrams

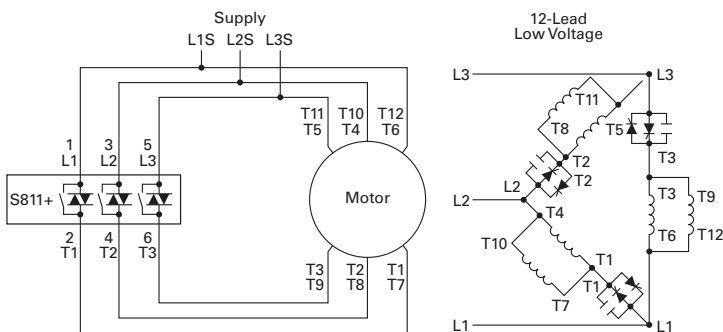
Line Connected Soft Starter



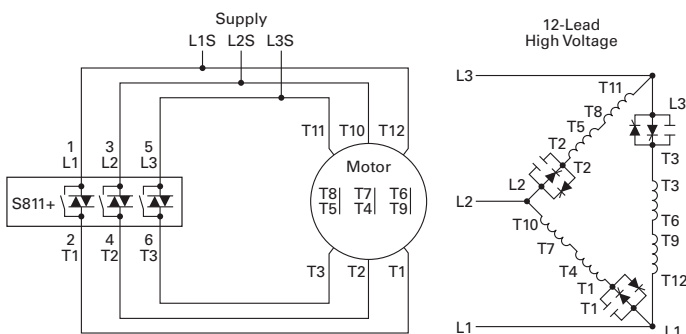
Inside-the-Delta Connected Soft Starter for a 6-Lead Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead Low Voltage Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead High Voltage Motor



1.2

Reduced Voltage Motor Starters

Solid-State Starters

1

Dimensions

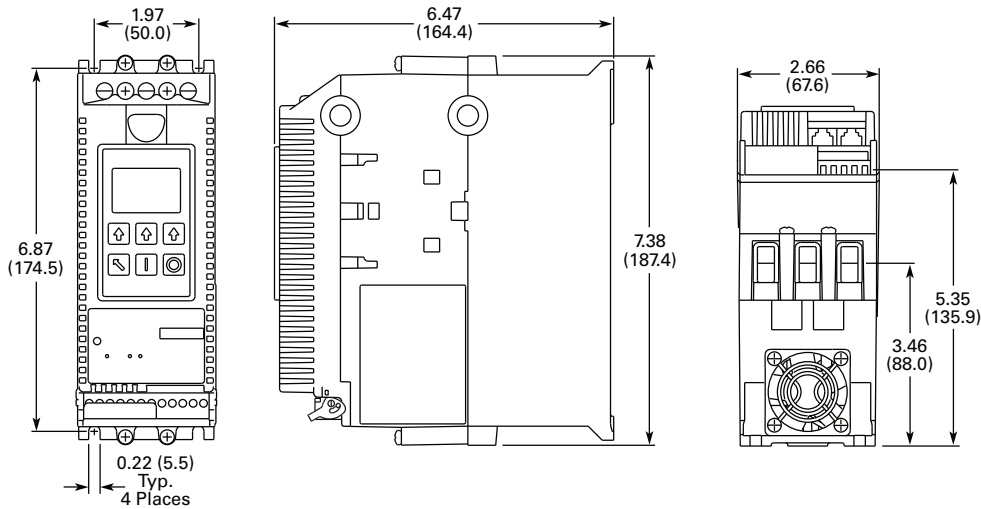
Approximate Dimensions in Inches (mm)

Soft Starters—S811

Partial Catalog Number	W	H	D	Weight in Lbs (kg)
S811N37	2.66 (67.6)	7.38 (187.4)	6.47 (164.4)	5.8 (2.6)
S811N66	2.66 (67.6)	7.38 (187.4)	6.47 (164.4)	5.8 (2.6)
S811R10	4.38 (111.3)	7.92 (201.2)	6.66 (169.2)	10.5 (4.8)
S811R13	4.38 (111.3)	7.92 (201.2)	6.66 (169.2)	10.5 (4.8)
S811T18	7.67 (194.8)	12.71 (322.9)	6.39 (162.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811T24	7.67 (194.8)	12.71 (322.9)	6.39 (162.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811T30	7.67 (194.8)	12.71 (322.9)	6.39 (162.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811U36	7.73 (196.3)	12.72 (323.1)	7.08 (179.9)	48 (21.8) with lugs 41 (18.6) without lugs
S811U42	7.73 (196.3)	12.72 (323.1)	7.08 (179.9)	48 (21.8) with lugs 41 (18.6) without lugs
S811U50	7.73 (196.3)	12.72 (323.1)	7.08 (179.9)	48 (21.8) with lugs 41 (18.6) without lugs
S811V36	11.05 (280.6)	16.57 (420.8)	7.35 (186.6)	103 (46.8) with lugs 91 (41.4) without lugs
S811V42	11.05 (280.6)	16.57 (420.8)	7.35 (186.6)	103 (46.8) with lugs 91 (41.4) without lugs
S811V50	11.05 (280.6)	16.57 (420.8)	7.35 (186.6)	103 (46.8) with lugs 91 (41.4) without lugs
S811V65	11.05 (280.6)	16.57 (420.8)	7.35 (186.6)	103 (46.8) with lugs 91 (41.4) without lugs
S811V72	11.05 (280.6)	16.57 (420.8)	7.35 (186.6)	103 (46.8) with lugs 91 (41.4) without lugs
S811V85	11.05 (280.6)	16.57 (420.8)	7.35 (186.6)	103 (46.8) with lugs 91 (41.4) without lugs
S811V10	11.05 (280.6)	16.57 (420.8)	7.35 (186.6)	103 (46.8) with lugs 91 (41.4) without lugs

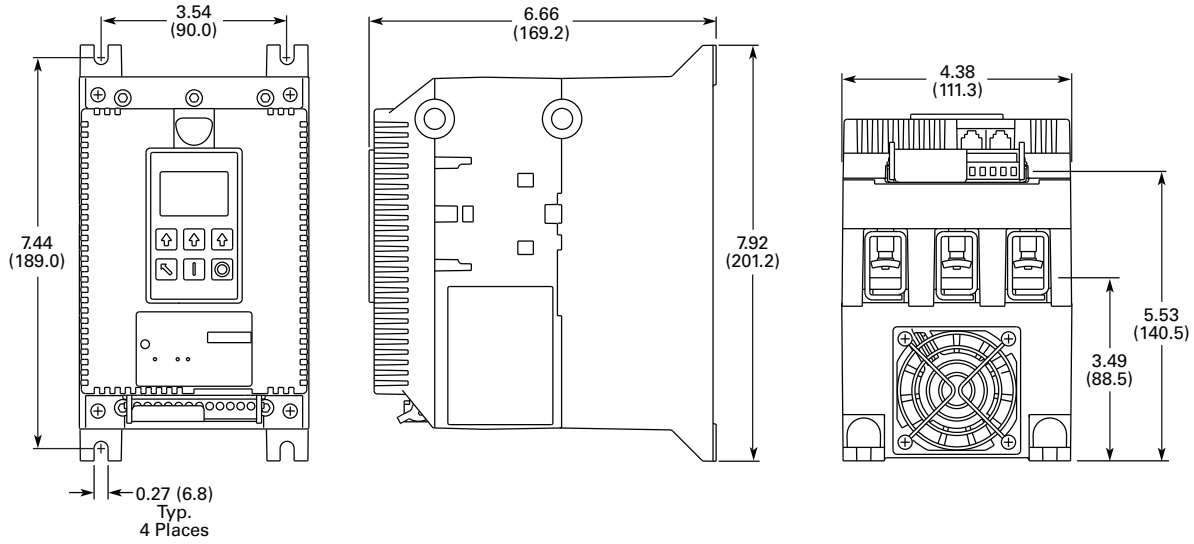
Also refer to dimension drawings on **Pages V6-T1-155 and V6-T1-156.**

N-Frame (65 mm) S811

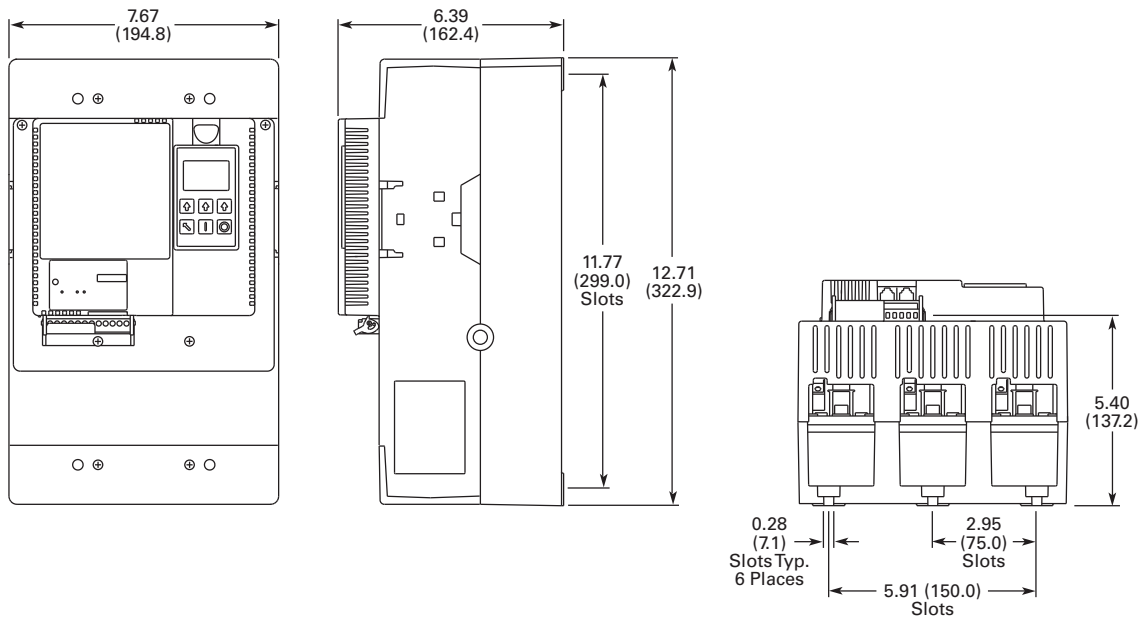


Approximate Dimensions in Inches (mm)

R-Frame (110 mm) S811



T-Frame (200 mm) S811



1.2

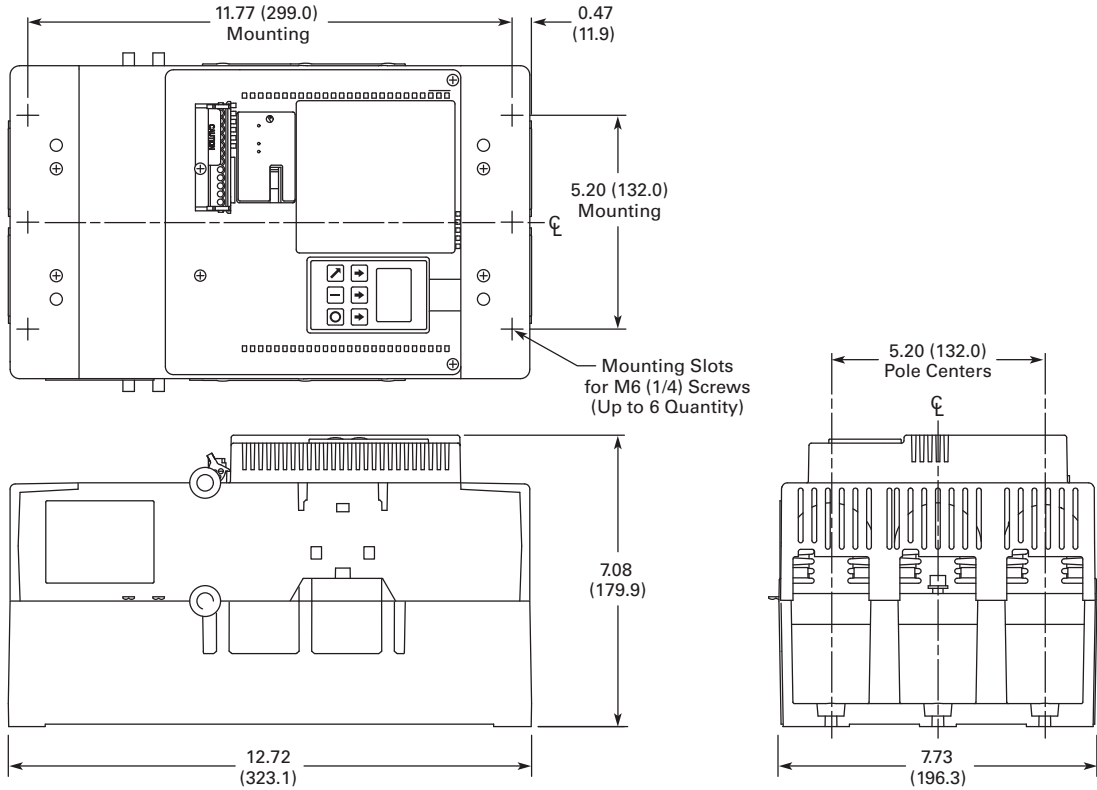
Reduced Voltage Motor Starters

Solid-State Starters

1

Approximate Dimensions in Inches (mm)

U-Frame (200 mm) S811



V-Frame (290 mm) S811

